Soojusisolatsioonitooted. Vastavushindamine

Thermal insulation products - Evaluation of conformity



FESTI STANDARDI FESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 13172:2012 sisaldab Euroopa standardi EN 13172:2012 ingliskeelset teksti.

This Estonian standard EVS-EN 13172:2012 consists of the English text of the European standard EN 13172:2012.

Standard on kinnitatud Eesti Standardikeskuse 29.02.2012 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

This standard is ratified with the order of Estonian Centre for Standardisation dated 29.02.2012 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 25.01.2012.

Date of Availability of the European standard text 25.01.2012.

Standard on kättesaadav Eesti standardiorganisatsioonist.

The standard is available from Estonian standardisation organisation.

ICS 91.100.60

sertifitseerimine, soojusisolatsioonitoode, vastavushindamine

Standardite reprodutseerimis- ja levitamisõigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega: Aru 10 Tallinn 10317 Eesti; www.evs.ee; Telefon: 605 5050; E-post: info@evs.ee

Right to reproduce and distribute belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without permission in writing from Estonian Centre for Standardisation.

If you have any questions about standards copyright, please contact Estonian Centre for Standardisation: Aru str 10 Tallinn 10317 Estonia; www.evs.ee; Phone: 605 5050; E-mail: info@evs.ee

EUROPEAN STANDARD NORME EUROPÉENNE

EN 13172

EUROPÄISCHE NORM

January 2012

ICS 91.100.60

Supersedes EN 13172:2008

English Version

Thermal insulation products - Evaluation of conformity

Produits isolants thermiques - Évaluation de la conformité

Wärmedämmstoffe - Konformitätsbewertung

This European Standard was approved by CEN on 9 December 2011.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

_	tents	Page
Forew	/ord	4
1	Scope	6
2	Normative references	6
3	Terms and definitions	
4	General requirements	7
5	Requirements for factory production control - Tasks for the manufacturer	8
5.1	General	8
5.2	Organisation	8
5.2.1	General	
5.2.2	Responsibility and authority	
5.2.3	Management representative for factory production control	
5.2.4	Management review	
5.3	Quality manual	
5.4	Inspection and testing	
5.4.1	General	
5.4.2	Test equipment	
5.4.3	Inspection and testing of raw materials and other constituent materials	
5.4.4	Inspection and testing during manufacture	
5.4.5	Product testing	
5.4.6	Inspection and test status	11 12
5.4.7	Inspection and test records (manufacturer's log)	
5.4. <i>1</i> 5.5	Actions in the case of nonconforming products	
5.6		
5.6 5.7	Handling, storage, packaging, and marking of products	
	Traceability of products	
5.8	Training of personnel	
6	Initial type testing	14
Annex	A (informative) Certification of conformity (not for CE marking purposes)	15
A.1	Bodies involved in the evaluation of conformity procedure	15
A.2	Tasks for the approved body	
A.2.1	General	
A.2.2	Initial inspection	
A.2.2 A.2.3	Initial type testing	
A.2.3 A.2.4	Continuous surveillance	
A.3	Conformity mark	
A.3.1	General	
A.3.2	Certificate of conformity	
A.3.3	Withdrawal of certificate	20
Annex	k B (informative) Certification of conformity (for products of reaction to fire classes under system 1	22
B.1	Bodies involved in the evaluation of conformity procedure	22
B.2	Tasks for the approved body	 22
B.2.1	General	
B.2.2	Initial inspection of factory and factory production control	22
B.2.3	Initial type testing	
B.2.4	Continuous surveillance, assessment and approval of the factory production control	
B.3	Conformity mark	
B.3.1	General	
D.J. 1	Contificate of conformity	25 25

Annex C (informative) Declaration of conformity by the manufacturer (for the performance requirements under system 3)	B.3.3	Withdrawal of certificate	25
C.2 Tasks for the approved body			26
C.2 Tasks for the approved body	C.1		
C.2.2 Initial type testing	C.2	Tasks for the approved body	26
C.3 Conformity mark	C.2.1		
C.3 Conformity mark			
C.3.1 General			
C.3.2 Declaration of conformity			
Annex D (informative) Declaration of conformity by the manufacturer (for products of reaction to fire classes under system 4)			
D.1 Conformity mark		D (informative) Declaration of conformity by the manufacturer (for products of reaction to	
E.1 CE marking	D.1		
E.1 CE marking	Annex	E (informative) Guidance on the use of annex(es)	29
E.2 Voluntary product certification	F 1	CF marking	29
E.3 Overview of the elements of the evaluation of conformity systems			
Annex F (informative) Criteria for assessing non-conformity – Procedures in case of a complaint			
F.1 Complaint on the product declaration	_		
F.1.2 Complaint on the declared thermal resistance or thermal conductivity 31 F.1.3 Complaint on other characteristics 32 F.2 Complaint on a lot 32 Bibliography 33			
F.1.3 Complaint on other characteristics		General	31
F.2 Complaint on a lot	F.1.2	Complaint on the declared thermal resistance or thermal conductivity	31
Bibliography 33	F.1.3	Complaint on other characteristics	32
Bibliography 33	F.2	Complaint on a lot	32
Sold College C	Diblica	wearb	22
Constant of the second of the	Ribilo	jrapny	33
		Tion of the second seco	

Foreword

This document (EN 13172:2012) has been prepared by Technical Committee CEN/TC 88 "Thermal insulating materials and products", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2012, and conflicting national standards shall be withdrawn at the latest by July 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13172:2008.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association

The main changes to EN 13172:2008 are:

- a) Clause 5.4.2 text has been reorganised and reworded to distinguish clearly between calibration (check of calibration) and internal checks on equipment;
- b) Clause 5.4.5 text has been reworded to distinguish clearly between ITT and FPC. Also the use of statistics to reduce testing frequencies in case of "safe" values has been extended to other characteristics than dimensions:
- c) Table A.1 has been divided into two tables, Table A.1 for building insulation products and Table A.2 for building equipment and industrial installations. Some adjustments of testing frequencies for the characteristics in the tables have been introduced.

This European Standard contains six informative annexes:

- Annex A, Certification of conformity (not for CE marking purposes);
- Annex B, Certification of conformity (for products of reaction to fire classes under system 1);
- Annex C, Declaration of conformity by the manufacturer (for the performance requirements under system 3).
- Annex D, Declaration of conformity by the manufacturer (for products of reaction to fire classes under system 4);
- Annex E, Guidance on the use of annex(es);
- Annex F, Criteria for assessing non-conformity Procedure in case of a complaint.

Evaluation of conformity is necessary for products in order to provide support for CE marking and for voluntary certification. The guidance contained in annex ZA of the product standards will determine which of the above annexes shall be used for CE marking.

Annex E describes how to use the annexes together with the main body of this standard to fulfil the requirements to the certification and/or declaration of conformity for a product.

Although the annexes are informative in this standard, their use by the manufacturer will require that they assume a normative status. When an annex is used the requirements in the annex need to be followed, as given in the text.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following J L. AK, E. Abourg, N. Jiand, Turk. countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the procedures and the criteria for the evaluation of the conformity of a thermal insulating product with the relevant European product specification.

This European Standard applies to factory made products for buildings, factory made products for building equipment and industrial installations, in-situ products for buildings, in-situ products for building equipment and industrial installations and to external thermal insulation composite systems.

2 Normative references

Not applicable

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

product

thermal insulation product produced under conditions which are presumed uniform to a given specification and placed on the market

3.2

factory production control

permanent, internal control of production exercised either by the manufacturer or by his agent on the responsibility of the manufacturer himself

NOTE Factory production control comprises operational techniques and all measures necessary to regulate and maintain the conformity of the product to the requirements of the relevant product standard.

3.3

production line

assemblage of equipment that produces products using a continuous process

3.4

production unit

assemblage of equipment that produces products using a discontinuous process

3.5

production plant/factory

all the production equipment on the same site including all production lines and units

3.6

third party

approved organisation or body which is able to provide independent verification or approval

3.7

witness testing

test performed by the manufacturer at his own facilities monitored by the representative of the third party