

**Avatud esiosaga autonoomsed  
gaasküttekehad ruumide kütmiseks**

Open fronted gas-fired independent space heaters

## EESTI STANDARDI EESSÖNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 13278:2003 sisaldb Euroopa standardi EN 13278:2003 ingliskeelset teksti.	This Estonian standard EVS-EN 13278:2003 consists of the English text of the European standard EN 13278:2003.
Käesolev dokument on jõustatud 15.04.2003 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.	This document is endorsed on 15.04.2003 with the notification being published in the official publication of the Estonian national standardisation organisation.
Standard on kättesaadav Eesti standardiorganisatsioonist.	The standard is available from Estonian standardisation organisation.

### Käsitlusala:

This European Standard specifies the requirements and test methods for the construction, safety, marking and rational use of energy of open fronted gas-fired independent space heaters with and without a fan to assist with the transportation of flue gases, hereafter referred to as appliances. Although the fan may be mounted outdoors, this standard only covers appliances where the body of the appliance is indoors

### Scope:

This European Standard specifies the requirements and test methods for the construction, safety, marking and rational use of energy of open fronted gas-fired independent space heaters with and without a fan to assist with the transportation of flue gases, hereafter referred to as appliances. Although the fan may be mounted outdoors, this standard only covers appliances where the body of the appliance is indoors

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**Võtmesõnad:** definition, definitions, design, efficiency, gas burners, gas heaters, gas technology, gaseous fuels, gases, heaters, heating convectors, room heaters, room heating appliances, safety, safety requirements, specification (approval), specifications, testing

EUROPEAN STANDARD

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English version

## Open fronted gas-fired independent space heaters

Appareils de chauffage indépendants à foyer ouvert  
utilisant les combustibles gazeux

Konvektions-Raumheizer für gasförmige Brennstoffe mit  
offener Verbrennungskammer

This European Standard was approved by CEN on 29 November 2002.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovak Republic, Spain, Sweden, Switzerland and United Kingdom.



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## **Foreword**

This document (EN 13278:2003) has been prepared by Technical Committee CEN/TC 62 "Independent gas-fired space heaters", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2003, and conflicting national standards shall be withdrawn at the latest by August 2003.

The appliance classifications are based on the definitions given in CR 1749. This classifies appliances according to the method of evacuation of the products of combustion.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative annex ZB, which is an integral part of this document.

Annexes A, C, D, F and ZA are informative. Annexes B, E, G, H and I are normative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.

## 1 Scope

This European Standard specifies the requirements and test methods for the construction, safety, marking and rational use of energy of open fronted gas-fired independent space heaters with and without a fan to assist with the transportation of flue gases, hereafter referred to as appliances. Although the fan may be mounted outdoors, this standard only covers appliances where the body of the appliance is indoors.

This standard applies to types B<sub>11AS</sub>, B<sub>11BS</sub>, B<sub>14AS</sub>, and B<sub>14BS</sub> (commonly referred to in this standard as type B<sub>1</sub> appliances) open fronted gas-fired independent space heating appliances:

- that incorporate an atmospheric burner;
- that are connected directly to an open flue (see Figure 1), or to a device to evacuate the products of combustion (open-flued appliances);
- that have a nominal heat input not exceeding 20 kW (based on the net calorific value);
- that are delivered with the gas-carrying components, burner(s), combustion chamber and heat exchanger fully assembled.

It does not apply to:

- closed-fronted appliances;
- decorative fuel effect appliances as specified in EN 509;
- catalytic combustion appliances;
- ducted-air appliances;
- appliances installed by means of a closure plate (see 3.3.3.3).

This standard is only applicable to appliances which are intended to be type tested.

## 2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

- EN 88, *Pressure governors for gas appliances for inlet pressures up to 200 mbar*.
- EN 125, *Flame supervision devices for gas burning appliances — Thermo-electric flame supervision devices*.
- EN 126, *Multifunctional controls for gas burning appliances*.
- EN 161, *Automatic shut-off valves for gas burners and gas appliances*.
- EN 257, *Mechanical thermostats for gas-burning appliances*.
- EN 298, *Automatic gas burner control systems for gas burners and gas burning appliances with or without fans*.
- EN 437:1993, *Test gases — Test pressures — Appliance categories*.
- EN 1057:1996, *Copper and copper alloys - Seamless, round copper tubes for water and gas in sanitary and heating applications*.
- EN 50165, *Electrical equipment of non-electric appliances for household and similar purposes — Safety requirements*.
- EN 60068-2-75, *Environmental testing — Part 2: Tests — Test Eh: Hammer tests (IEC 60068-2-75:1997)*.
- EN 60335-1: 1994, *Safety of household and similar electrical appliances — Part 1: General requirements (IEC 60335-1: 1991, modified)*.
- EN 60529, *Degrees of protection provided by enclosures (IP code)(IEC 60529: 1989)*.
- EN 60730-2-9, *Automatic electrical controls for household and similar use — Part 2: Particular requirements for temperature sensing controls (IEC 60730-2-9:2000, modified)*.
- EN ISO 3166-1, *Codes for the representation of names of countries and their subdivisions — Part 1: Country codes (ISO 3166-1:1997)*.
- CR 1404, *Determination of emissions from appliances burning gaseous fuels during type testing*.
- CR 1749, *European scheme for the classification of gas appliances according to the method of evacuation of the products of combustion (Types)*.
- ISO 7-1, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation*.
- ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads — Part 1: Dimensions, tolerances and designation*.

## 3 Terms and definitions

For the purpose of this European Standard the following terms and definitions apply.

### 3.1 Open fronted gas-fired independent space heaters

#### 3.1.1

##### convection heater

appliance that is designed to heat a room mainly by the emission of air heated by convection. Such an appliance can also contain radiant heating elements provided that it complies with all the requirements of this standard