

**Pidevkülmvaltsitud roostevaba teras. Mõõtmete ja kuju tolerantsid. Osa 1: Kitsas riba ja mõõtulõigatud tooted**

**Continuously cold-rolled stainless steel - Tolerances on dimensions and form - Part 1: Narrow strip and cut lengths**

## EESTI STANDARDI EESSÕNA

See Eesti standard EVS-EN ISO 9445-1:2010 sisaldab Euroopa standardi EN ISO 9445-1:2010 ingliskeelset teksti.

Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.

Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 03.03.2010.

Standard on kättesaadav Eesti Standardikeskusest.

## NATIONAL FOREWORD

This Estonian standard EVS-EN ISO 9445-1:2010 consists of the English text of the European standard EN ISO 9445-1:2010.

This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.

Date of Availability of the European standard is 03.03.2010.

The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile [standardiosakond@evs.ee](mailto:standardiosakond@evs.ee).

ICS 77.140.20, 77.140.50

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English Version

Continuously cold-rolled stainless steel - Tolerances on  
dimensions and form - Part 1: Narrow strip and cut lengths (ISO  
9445-1:2009)

Acier inoxydable laminé à froid en continu - Tolérances sur  
les dimensions et la forme - Partie 1: Bandes étroites et  
feuillards coupés à longueur (ISO 9445-1:2009)

Kontinuierlich kaltgewalzter nichtrostender Stahl -  
Grenzabmaße und Formtoleranzen - Teil 1: Kaltband und  
Kaltband in Stäben (ISO 9445-1:2009)

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## Foreword

The text of ISO 9445-1:2009 has been prepared by Technical Committee ISO/TC 17 “Steel” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 9445-1:2010 by Technical Committee ECISS/TC 105 “Steels for heat treatment, alloy steels, free-cutting steels and stainless steels” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2010, and conflicting national standards shall be withdrawn at the latest by September 2010.

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### Endorsement notice

The text of ISO 9445-1:2009 has been approved by CEN as a EN ISO 9445-1:2010 without any modification.

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# Continuously cold-rolled stainless steel — Tolerances on dimensions and form —

## Part 1: Narrow strip and cut lengths

### 1 Scope

This part of ISO 9445 specifies the tolerances on dimensions and form for continuously cold-rolled stainless steel narrow strip, in thicknesses of up to and including 3 mm and in rolling widths of less than 600 mm. It also applies to cut lengths taken from such strip.

Narrow strip and cut lengths with widths of less than 600 mm, which are manufactured from wide strip by longitudinal slitting, are covered in ISO 9445-2.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6929, *Steel products — Definitions and classification*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6929 apply.

### 4 Information to be supplied by the purchaser

**4.1** It shall be the responsibility of the purchaser to specify all requirements that are necessary for products under this specification. Such requirements to be considered include, in the order listed, but are not limited to, the following:

- a) the type of delivery [see 5.2 a) and 5.2 b)];
- b) the number of this International Standard, i.e. ISO 9445-1;
- c) the thickness in millimetres (if necessary accurate to two decimal places) and, if required, including the relevant code letter (F or P) for a fine or precision tolerance;
- d) the width in millimetres and, if required, including the relevant code letter (F or P) for a fine or precision tolerance;
- e) the code letter R where a restricted tolerance on edge camber is required;