

**Liimpuitkilbid (SWP). Liimliite kvaliteet.
Katsemeetod**

Solid wood panels - Bonding quality - Test method

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 13354:2008 sisaldab Euroopa standardi EN 13354:2008 ingliskeelset teksti.

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Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 19.11.2008.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 13354:2008 consists of the English text of the European standard EN 13354:2008.

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Aru 10 Tallinn 10317 Eesti; www.evs.ee; Telefon: 605 5050; E-post: info@evs.ee

English Version

Solid wood panels (SWP) - Bonding quality - Test method

Bois panneautés (SWP) - Qualité du collage - Méthode
d'essai

Massivholzplatten (SWP) - Qualität der Verklebung -
Prüfverfahren

This European Standard was approved by CEN on 18 October 2008.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

Page

Foreword.....	3
1 Scope	4
2 Normative references	4
3 Principle	4
4 Test pieces	5
4.1 Sampling	5
4.2 Form and dimensions of test pieces.....	6
5 Apparatus	7
6 Pre-treatment of test pieces	8
6.1 General.....	8
6.2 Type and duration of pre-treatment	8
7 Testing procedure.....	9
8 Calculation and expression of results	9
9 Test report	10

Foreword

This document (EN 13354:2008) has been prepared by Technical Committee CEN/TC 112 "Wood-based panels", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2009, and conflicting national standards shall be withdrawn at the latest by May 2009.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN/TS 13354:2003.

Compared to CEN/TS 13354:2003 the following changes have been made:

- a) deliverability changed from CEN/TS to EN;
- b) vacuum impregnation in 6.1 deleted.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This European Standard specifies a test method for determining the bonding quality of single-layer and multi-layer solid wood panels by a shear test.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 314-1, *Plywood — Bonding quality — Part 1: Test methods*

EN 326-1, *Wood-based panels — Sampling, cutting and inspection — Part 1: Sampling and cutting of test pieces and expression of test results*

EN 1995-1-1, *Eurocode 5 — Design of timber structures — Part 1-1: General — Common rules and rules for buildings*

EN 13353, *Solid wood panels (SWP) — Requirements*

3 Principle

Test pieces of single and multi-layer solid wood panels are subjected to a pre-treatment, according to the service class as defined in EN 1995-1-1, and then strained to failure by a compressive shear force. The shear strength is calculated and the cohesive wood failure of the shear area is determined.