Structural bearings - Part 2: Sliding elements



EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

	This Estonian standard EVS-EN 1337-2:2001 consists of the English text of the European standard EN 1337-2:2000.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 13.12.2000.	Date of Availability of the European standard is 13.12.2000.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile <u>standardiosakond@evs.ee</u>.

ICS 91.010.30

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega: Aru 10, 10317 Tallinn, Eesti; koduleht <u>www.evs.ee</u>; telefon 605 5050; e-post <u>info@evs.ee</u>

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Aru 10, 10317 Tallinn, Estonia; homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD NORME EUROPÉENNE

EN 1337-2

EUROPÄISCHE NORM

December 2000

ICS 91.010.30

English version

Structural bearings - Part 2: Sliding elements

Appareils d'appui structuraux - Partie 2: Eléments de glissement

Lager im Bauwesen - Teil 2: Gleitteile

This European Standard was approved by CEN on 18 November 2000.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

	Page
Foreword	3
Introduction	4
1 Scope	4
2 Normative references	4
3 Terms and definitions, symbols and abbreviations	6
4 Functional requirements	9
5 Material properties	11
6 Design requirements	17
7 Manufacturing, assembly and tolerances	29
8 Conformity evaluation	32
9 Installation	35
10 Criteria for in-service inspection	35
Annex A (informative) Reduced area for sliding elements	36
Annex B (informative) Coefficient of friction for dimpled PTFE sheets	38
Annex C (informative) Method for calculating the deformation of backing	
plates attached to concrete	39
Annex D (normative) Test methods for friction	40
Annex E (normative) Hard chromium plated surfaces - Ferroxyl test	52
Annex F (normative) Thickness measurement of the anodized surfaces	54
Annex G (normative) Lubricant - Oil separation test	56
Annex H (normative) Oxidation stability of lubricant	59
Annex J (normative) Austenitic steel sheets adhesive - Lap shear test	64
Annex K (normative) Factory Production Control (FPC)	67
Annex L (informative) Audit testing	70
	70

Foreword

This European Standard has been prepared by Technical Committee CEN/TC 167 "Structural bearings", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2001, and conflicting national standards shall be withdrawn at the latest by June 2001.

This European Standard EN 1337 "Structural bearings", consists of the following 11 Parts:

Part 1: General design rules

Part 2: Sliding elements

Part 3: Elastomeric bearings

Part 4: Roller bearings

Part 5: Pot bearings

Part 6: Rocker bearings

Part 7: Spherical and cCylindrical PTFE bearings

Part 8: Guide bearings and restrain bearings

Part 9: Protection

Part 10: Inspection and maintenance

Part 11: Transport, storage and installation

Further to CEN/TC 167's decision Part 1 and 2 form a package of standards and they come into force together, while the other parts come into force separately after the publication of parts 1 and 2.

Annexes A, B, C and L are informative. Annexes D, E, F, G, H, J and K are normative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Introduction

This standard considers a minimum operating temperature of -35°C.

An extension down to -40°C will be considered in a future amendment.

Applications beyond the range of temperature given in clause 1 need special consideration not covered by this standard. Characteristics and requirements given in this standard do not apply in such cases.

1 Scope

This European Standard specifies the characteristics for the design and manufacture of sliding elements and guides which are not structural bearings but only parts of them for combination with structural bearings as defined in other Parts of this European Standard.

Suitable combinations are shown in Table 1 of EN 1337-1:2000.

Sliding surfaces with a diameter of the circumscribing circle of single or multiple PTFE sheets less than 75 mm or greater than 1500 mm, or with effective bearing temperatures less than -35°C or greater than 48°C are outside the scope of this European Standard.

Sliding elements for use as temporary devices during construction, for example during launching of the superstructure, are also outside the scope of this European Standard.

In this standard the specification is also given for curved sliding surfaces which are not part of separate sliding elements but which are incorporated in cylindrical or spherical PTFE bearings as per EN 1337.

NOTE The general principles detailed in this European Standard may be applied for sliding elements outside this scope, but their suitability for the intended use should be proven.

2 Normative references

EN 1337-1:2000

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

Structural bearings - Part 1: General design rules

prEN 1337-3:1996	Structural bearings - Part 3: Elastomeric bearings
EN 1337-7	Structural bearings - Part 7: Spherical and cylindrical PTFE bearings
EN 1337-9	Structural bearings – Part 9: Protection

prEN 1337-10:1998 Structural bearings - Part 10: Inspection and maintenance

EN 1337-11:1997 Structural bearings - Part 11: Transport, storage and

Installation

ENV 1992-1-1 Eurocode 2: Design of concrete structures - Part 1-1: General rules and

rules for building

ENV 1993-1-1	Eurocode 3: Design of steel structures - Part 1-1: General rules and rules for building
EN 10025:1990/A1:1993	Hot rolled products of non-alloy structural steels –Technical delivery conditions (includes amendment A1:1993)
EN 10088-2	Stainless steels – Part 2: Technical delivery conditions for sheet/plate and strip for general purposes
EN 10113-1	Hot-rolled products in weldable fine grain structural steels - Part 1: General delivery conditions
EN 10113-1 EN 10137-1	Plates and wide flats made of high yield strength structural steels in the quenched and tempered or precipitation hardened conditions – Part 1: General delivery conditions
EN 10204	Metallic products - Types of inspection documents
ISO 527-2:1993	Plastics - Determination of tensile properties - Part 2: Testing conditions for moulding and extrusion plastics
ISO 1083	Spheroidal graphite cast iron - Classification
ISO 1183	Plastics - Methods for determining the density and relative density of non-cellular plastics
ISO 2039-1	Plastics - Determination of hardness - Part 1: Ball indentation method
ISO 2137	Petroleum products - Lubricating grease and petrolatum - Determination of cone penetration
ISO 2176	Petroleum products - Lubricating grease - Determination of dropping point
ISO 2409	Paints and varnishes - Cross-cut-test
ISO 3016	Petroleum products - Determination of pour point
ISO 3522	Cast aluminium alloys - Chemical composition and mechanical properties
ISO 3755	Cast carbon steels for general engineering purposes
ISO 4287	Geometrical product Specifications (GPS) – Surface textute: Profile method – Terms, definitioons and surface texture parameters
ISO 6158	Metallic coatings - Electroplated coatings of chromium for engineering purposes
ISO 6506	Metallic materials – Brinell hardness test
ISO 6507-1	Metallic materials – Vickers hardness test - Part 1: Test method
ISO 6507-2	Metallic materials - Vickers hardness test - Part 2: Verification of testing machine