
**Gasoline engines — Medium pressure
liquid fuel supply connections —**

**Part 2:
Pipe assemblies**

*Moteurs à essence — Connections pour des lignes de combustible
liquide à moyenne pression —*

Partie 2: Lignes assemblées



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Contents

	Page
Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Normative references.....	1
3 Dimensions and tolerances.....	1
4 Cleanliness.....	3
5 Minimum bend radii.....	3
6 Pipe end connections.....	3
6.1 General.....	3
6.2 Type of connection ends.....	3
6.3 Pipe end assembly for 60° female cones.....	4
7 Operating pressure.....	5
8 Ovality of bending portion.....	5
9 Tightening torque and sealing performance.....	5
10 Designation.....	6
11 Packaging and identification.....	6
Bibliography.....	7

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 22, *Road vehicles*, Subcommittee SC 7, *Injection equipment and filters for use on road vehicles*.

ISO 18418 consists of the following parts, under the general title *Gasoline engines — Medium pressure liquid fuel supply connections*:

- *Part 1: 60° female cone connectors*
- *Part 2: Pipe assemblies*

Introduction

Some spark ignition (SI) engines use direct injection (DI) fuel systems which supply gasoline under pressure to a rail and to the injectors via pipe assemblies with a 60° female cone connector. Such components are similar to ISO 2974 and ISO 13296 for the diesel injection systems except for the relationship between the outside and inside diameters of the pipes due to the lower pressure range.

Gasoline engines — Medium pressure liquid fuel supply connections —

Part 2: Pipe assemblies

1 Scope

This part of ISO 18418 specifies dimensions and requirements for medium-pressure fuel pipe assemblies and assembled pipe sets made of seamless stainless steel tubing to be used with 60° female cone connectors on gasoline (spark-ignition) engines.

NOTE 1 Dimensions of 60° female cone connectors are specified in ISO 18418-1.

NOTE 2 Material properties of stainless steel tubing are specified in ISO 9329-4. The chemical composition of stainless steels can be found in ISO 15510.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9329-4:1997, *Seamless steel tubes for pressure purposes — Technical delivery conditions — Part 4: Austenitic stainless steels*

ISO 12345, *Diesel engines — Cleanliness assessment of fuel injection equipment*

ISO 15510:2014, *Stainless steels — Chemical composition*

ISO 18418-1:2014, *Gasoline engines — Medium pressure liquid fuel supply connections — Part 1: 60° female cone connectors*

3 Dimensions and tolerances

The requirement and configuration drawing for a pipe assembly shall include at least the following:

- indication of compliance with this part of ISO 18418;
- the thread and the hexagon size of the connector nuts according to [Tables 1](#) and [2](#);
- the type of the connection ends as specified in [6.2](#);
- a graphic representation of the centreline of the pipe with the connection ends and each bend intersection labelled as a point, with each point listed in a table with Cartesian coordinates x , y , and z with the orthogonal distance from the axis and the bend radius (the beginning and end points are given as the “S” dimension for the defined configuration);

NOTE The coordinates are used to specify the theoretical exact centreline of the pipe. See the example given in [Figure 1](#).

- the developed length of the pipe as an approximated value;
- the material and surface finish requirements of the pipe and connector nuts.