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SURVEOTSTARBELISED LEHTTERASED. OSA 6: KEEVITATAVAD PARENDATUD PEENTERATERASED

Flat products made of steels for pressure purposes - Part 6: Weldable fine grain steels, quenched and tempered

EESTI STANDARDIKESKUS
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NATIONAL FOREWORD

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See Eesti standard EVS-EN 10028-6:2017 sisaldab Euroopa standardi EN 10028-6:2017 ingliskeelset teksti.	This Estonian standard EVS-EN 10028-6:2017 consists of the English text of the European standard EN 10028-6:2017.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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ICS 77.140.30, 77.140.50

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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 10028-6

July 2017

ICS 77.140.30; 77.140.50

Supersedes EN 10028-6:2009

English Version

Flat products made of steels for pressure purposes - Part 6: Weldable fine grain steels, quenched and tempered

Produits plats en acier pour appareils à pression - Partie 6 : Aciers soudable à grains fins, trempés et revenus

Flacherzeugnisse aus Druckbehälterstählen - Teil 6: Schweißgeeignete Feinkornbaustähle, vergütet

This European Standard was approved by CEN on 7 May 2017.

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European foreword

This document (EN 10028-6:2017) has been prepared by Technical Committee ECISS/TC 107 “Steels for pressure purposes”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2018 and conflicting national standards shall be withdrawn at the latest by January 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10028-6:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Directive 2014/68/EU.

For relationship with Directive 2014/68/EU, see informative Annex ZA, which is an integral part of this document.

A list of changes between this document and the previous version can be found in Annex B.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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1 Scope

This European Standard specifies the requirements for flat products for pressure equipment made of weldable fine grain steels, quenched and tempered, as specified in Table 1.

The requirements in EN 10028-1:2017 also apply.

NOTE Once this European Standard is published in the EU Official Journal (OJEU) under Directive 2014/68/EU, presumption of conformity to the Essential Safety Requirements (ESRs) of Directive 2014/68/EU is limited to technical data of materials in this European Standard (Part 1 and the other relevant part of the series) and does not presume adequacy of the material to a specific item of equipment. Consequently, the assessment of the technical data stated in this material standard against the design requirements of this specific item of equipment to verify that the ESRs of Directive 2014/68/EU are satisfied, needs to be done.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1011-1:2009, *Welding — Recommendations for welding of metallic materials — Part 1: General guidance for arc welding*

EN 1011-2:2001, *Welding — Recommendations for welding of metallic materials — Part 2: Arc welding of ferritic steels*

EN 10020:2000, *Definition and classification of grades of steel*

EN 10028-1:2017, *Flat products made of steels for pressure purposes — Part 1: General requirements*

EN 10204:2004, *Metallic products — Types of inspection documents*

3 Terms and definitions

For the purposes of this document the terms and definitions given in EN 10028-1:2017 apply.

4 Tolerances on dimensions

See EN 10028-1:2017.

5 Calculation of mass

See EN 10028-1:2017.

6 Classification and designation

6.1 Classification

6.1.1 This document covers the steel grades given in Table 1 in four qualities:

a) the basic series (P...Q);

b) series with elevated temperature properties (P...QH);

c) series with low temperature properties down to −40 °C (P...QL1);

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