Geosünteettõkked. Nõutavad omadused kasutamiseks vedeljäätmete hoidlate, vahehoidlate või sekundaarsete kaitsetõkete ehitamisel

Geosynthetic Barriers - Characteristics required for use in the construction of liquid waste disposal sites, transfer stations or secondary containment



# **EESTI STANDARDI EESSÕNA**

#### **NATIONAL FOREWORD**

	This Estonian standard EVS-EN 13492:2013 consists
Euroopa standardi EN 13492:2013 ingliskeelset	of the English text of the European standard EN
teksti.	13492:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
,	Date of Availability of the European standard is 17.07.2013.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile <a href="mailto:standardiosakond@evs.ee">standardiosakond@evs.ee</a>.

ICS 59.080.70, 91.100.50

# Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega: Aru 10, 10317 Tallinn, Eesti; <u>www.evs.ee</u>; telefon 605 5050; e-post <u>info@evs.ee</u>

#### The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation: Aru 10, 10317 Tallinn, Estonia; www.evs.ee; phone 605 5050; e-mail info@evs.ee

# **EUROPEAN STANDARD**

# EN 13492

# NORME EUROPÉENNE EUROPÄISCHE NORM

July 2013

ICS 59.080.70; 91.100.50

Supersedes EN 13492:2004

#### **English Version**

# Geosynthetic barriers - Characteristics required for use in the construction of liquid waste disposal sites, transfer stations or secondary containment

Barrières géosynthétiques - Caractéristiques requises pour l'utilisation dans la construction des sites d'évacuation de résidus liquides, des stations de transfert ou enceintes de confinement secondaire

Geosynthetische Dichtungsbahnen - Eigenschaften, die für die Anwendung beim Bau von Deponien, Zwischenlagern oder Auffangbecken für flüssige Abfallstoffe erforderlich sind

This European Standard was approved by CEN on 23 May 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Cont		Page
Forewo	ord	4
Introdu	iction	5
1	Scope	6
-	Normative references	
2		_
3	Terms, definitions and abbreviations	
3.1 3.2	Terms and definitions	
3.2	Abbreviations	
4	Required characteristics and corresponding methods of test	
4.1	General	
4.2 4.2.1	Types of applications	
4.2.1 4.2.2	General Application 1: "base and slope barriers"	
4.2.3	Application 2: "cover barrier"	
4.3	Relevant characteristics	
4.4	Characteristics relevant to specific conditions of use	
4.4.1	General	
4.4.2	Tear strength	. 15
4.4.3	Burst strength	
4.4.4	Friction characteristics (direct shear and inclined plane tests)	
4.4.5	Low temperature behaviour	
4.4.6	Weathering	
4.4.7	Resistance to wetting and drying	15
4.4.8	Freeze-thaw cycle resistance	
4.4.9	Resistance to root penetration	
4.4.10	Gas PermeabilityRelease of dangerous substances	
4.5		
5	Evaluation of conformity	16
5.1	Presentation of characteristics	
5.2	Verification of values	_
5.3	Initial type tests	
5.4	Factory production control	
5.5	Inspection	18
6	Marking	. 18
Annex	A (normative) Factory production control — Factory production control scheme	19
A.1	General	19
A.2	Product design	
A.3	Production	
A.3.1	Raw or incoming materials	
A.3.2	Production process	
A.4	Finished products	
A.4.1	Raw or incoming materials	
A.4.2 A.4.3	Alternative tests	
A.4.3 A.5	Provisions applicable to A.2, A.3 and A.4 (to be used where appropriate)	
A.5 A.5.1	Records	
A.5.1 A.5.2	Assessment of results	
A.5.3	Traceability	
A.5.4	Corrective action for non-conforming materials and products	

	Personnel	_
<b>4.5.6</b>	Quality management	23
م	, ,	
	B (normative) Durability of geosynthetic barriers	24
B.1	Introduction	24
B.1.1	Standards to which this annex is common	
B.1.2	Mechanisms of degradation	
B.1.3	Service life	
B.1.4	Use of rework materials	25
B.2	Test requirements	25
B.2.1	General requirement	25
B.2.2	Requirements for repeat testing	
B.2.3	Requirements for individual materials	
B.3	Durability tests	
в.з В.3.1	Introduction	
в.з. і В.3.2	Weathering	
в.з. <b>z</b> В.3.3		
	Resistance to micro-organisms	
B.3.4	Resistance to environmental stress cracking	
B.3.5	Resistance to leaching	
B.3.6	Resistance to oxidation	
B.3.7	Chemical resistance	
B.4	Evaluation tests and acceptance criteria	
B.4.1	General	
B.4.2	Evaluation by comparison of tensile properties	30
B.4.3	Evaluation by comparison of Oxidative Induction Time (OIT) values	31
B.4.4	Evaluation by change in mass	
B.4.5	Evaluation by change in water permeability	
_		
Annex	ZA (informative) Clauses of this European Standard addressing the provisions of	
	Construction Products Directive	
ZA.1	Scope and relevant characteristics	32
ZA.2	Procedure for attestation of conformity of geosynthetic barriers	33
ZA.2.1	System of attestation of conformity	33
ZA.2.1 ZA.2.2	System of attestation of conformity  EC Certificate and Declaration of Conformity	33 35
ZA.2.2	EC Certificate and Declaration of Conformity	35
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity	35 35
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity	35 35
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labellinggraphy	35 35
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labellinggraphy	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39
ZA.2.2 ZA.3	EC Certificate and Declaration of Conformity CE marking and labelling	35 35 39

# **Foreword**

This document (EN 13492:2013) has been prepared by Technical Committee CEN/TC 189 "Geosynthetics", the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2014, and conflicting national standards shall be withdrawn at the latest by January 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13492:2004.

The following technical changes were introduced in comparison with the previous edition:

- The normative references were updated.
- Table 1 was revised.
- "Chemical resistance" was added to Clause 4
- "Release of dangerous substances" was added to Clause 4.
- Annex A revised: "raw or incoming material" and Tables A.1 to A.3 were added.
- Annex B was revised.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

5

# Introduction

This document allows manufacturers to describe geosynthetic barriers on the basis of declared values for characteristics relevant to the intended use and if tested to the specified method. It also includes procedures for evaluation of conformity and factory production control.

This document can also be used by designers, end-users and other interested parties as a tool to define relevant and appropriate characteristics for specifications and on-site quality control. It should be emphasised however that not all characteristics and test methods quoted in this document are suitable for the purpose of on-site quality control.

Tests for some non-mandated characteristics are still under study and will be included when the standard is revised.

The term "product" used in this document refers to a geosynthetic barrier, including polymeric geosynthetic barriers, clay geosynthetic barriers and bituminous geosynthetic barriers.

This document is part of a group of standards, addressing the requirements for geosynthetic barriers when used in a specific application.

Particular application cases can contain requirements about additional properties and - preferably standardised - test methods, if they are technically relevant and not conflicting with European Standards.

The design life of the product should be determined, since its function may be temporary, as a construction expediency, or permanent, for the lifetime of the structure.

# 1 Scope

This European Standard specifies the relevant characteristics of geosynthetic barriers, including polymeric geosynthetic barriers, clay geosynthetic barriers and bituminous geosynthetic barriers, when used as fluid barriers in the construction of liquid waste disposal sites and in the construction of transfer stations and secondary containment for the storage of liquid waste on a waste disposal site only and the appropriate test methods to determine these characteristics.

The intended use of these products is to control the leakage of fluids through the construction.

This document is not applicable to geotextiles or geotextile-related products.

This document provides for the evaluation of conformity of the product to this document.

This document defines requirements to be met by manufacturers and distributors with regard to the presentation of product properties.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 495-5, Flexible sheets for waterproofing — Determination of foldability at low temperature — Part 5: Plastic and rubber sheets for roof waterproofing

EN 1109, Flexible sheets for waterproofing — Bitumen sheets for roof waterproofing — Determination of flexibility at low temperature

EN 1844, Flexible sheets for waterproofing — Determination of resistance to ozone — Plastic and rubber sheets for roof waterproofing

EN 1849-1, Flexible sheets for waterproofing — Determination of thickness and mass per unit area — Part 1: Bitumen sheets for roof waterproofing

EN 1849-2, Flexible sheets for waterproofing — Determination of thickness and mass per unit area — Part 2: Plastic and rubber sheets

EN 12224, Geotextiles and geotextile-related products — Determination of the resistance to weathering

EN 12225, Geotextiles and geotextile-related products — Method for determining the microbiological resistance by a soil burial test

EN 12310-1, Flexible sheets for waterproofing — Part 1: Bitumen sheets for waterproofing — Determination of resistance to tearing (nail shank)

EN 12311-1, Flexible sheets for waterproofing — Part 1: Bitumen sheets for roof waterproofing — Determination of tensile properties

EN 12311-2, Flexible sheets for waterproofing — Determination of tensile properties — Part 2: Plastic and rubber sheets for roof waterproofing

EN 13361, Geosynthetic barriers — Characteristics required for use in the construction of reservoirs and dams

EN 13362, Geosynthetic Barriers — Characteristics required for use in the construction of canals

EN 13491, Geosynthetic barriers — Characteristics required for use as a fluid barrier in the construction of tunnels and underground structures

EN 13493, Geosynthetic barriers — Characteristics required for use in the construction of solid waste storage and disposal sites

EN 14150, Geosynthetic barriers — Determination of permeability to liquids

EN 14151, Geosynthetics — Determination of burst strength

EN 14196, Geosynthetics — Test methods for measuring mass per unit area of clay geosynthetic barriers

EN 14414:2004, Geosynthetics — Screening test method for determining chemical resistance for landfill applications

EN 14415, Geosynthetic barriers — Test method for determining the resistance to leaching

CEN/TS 14416, Geosynthetic barriers — Test method for determining the resistance to roots

CEN/TS 14417, Geosynthetic barriers — Test method for the determination of the influence of wetting-drying cycles on the permeability of clay geosynthetic barriers

CEN/TS 14418, Geosynthetic barriers — Test method for the determination of the influence of freezing-thawing cycles on the permeability of clay geosynthetic barriers

EN 14575, Geosynthetic barriers — Screening test method for determining the resistance to oxidation

EN 14576, Geosynthetics — Test method for determining the resistance of polymeric geosynthetic barriers to environmental stress cracking

EN 15382, Geosynthetic barriers — Characteristics required for use in transportation infrastructure

EN 16416, Geosynthetic clay barriers — Determination of water flux index — Flexible wall permeameter method at constant head

EN ISO 527-1:2012, Plastics — Determination of tensile properties — Part 1: General principles (ISO 527-1:2012)

EN ISO 527-3:1995, Plastics — Determination of tensile properties — Part 3: Test conditions for films and sheets (ISO 527-3:1995)

EN ISO 527-4:1997, Plastics — Determination of tensile properties — Part 4: Test conditions for isotropic and orthotopic fibre-reinforced plastic composites (ISO 527-4:1997)

EN ISO 9862, Geosynthetics — Sampling and preparation of test specimens (ISO 9862)

EN ISO 9863-1, Geosynthetics — Determination of thickness at specified pressures — Part 1: Single layers (ISO 9863-1)

EN ISO 9864, Geosynthetics — Test method for the determination of mass per unit area of geotextiles and geotextile-related products (ISO 9864)

EN ISO 10318:2005, Geosynthetics — Terms and definitions (ISO 10318:2005)

EN ISO 10319, Geotextiles — Wide-width tensile test (ISO 10319)

EN ISO 10320, Geotextiles and geotextile-related products — Identification on site (ISO 10320)

EN ISO 10773, Clay geosynthetic barriers — Determination of permeability to gases (ISO 10773:2011)

EN ISO 11358, Plastics — Thermogravimetry (TG) of polymers — General principles (ISO 11358)

EN ISO 12236, Geosynthetics — Static puncture test (CBR test) (ISO 12236)

EN ISO 12957-1, Geosynthetics — Determination of friction characteristics — Part 1: Direct shear test (ISO 12957-1)

EN ISO 12957-2, Geosynthetics — Determination of friction characteristics — Part 2: Inclined plane test (ISO 12957-2)

EN ISO 13438, Geotextiles and geotextile-related products — Screening test method for determining the resistance to oxidation (ISO 13438)

ISO 34-1:2010, Rubber, vulcanized or thermoplastic — Determination of tear strength — Part 1: Trouser, angle and crescent test pieces

ISO 11357-6, Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT)

ASTM D696, Standard Test Method for Coefficient of Linear Thermal Expansion of Plastics Between -30 °C and 30 °C With a Vitreous Silica Dilatometer

ASTM D1434, Standard Test Method for Determining Gas Permeability Characteristics of Plastic Film and Sheeting

ASTM D5890, Standard Test Method for Swell Index of Clay Mineral Component of Geosynthetic Clay Liners

# 3 Terms, definitions and abbreviations

#### 3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 10318:2005 and the following apply.

#### 3.1.1

#### product

geosynthetic barrier, including polymeric, bituminous and clay barriers

#### 3.1.2

#### specification

document in which the works, functions, specific conditions and required material property values of the geosynthetic barrier of use are described

# 3.1.3

#### liquid waste

waste in liquid form, including waste water but excluding liquid-solid mixtures having capability to be handled as, or mixed with solid waste for storage purposes

#### 3.1.4

#### transfer station

site or construction where liquid waste is stored in view of its further transport for recovery, treatment or disposal elsewhere

#### 3.1.5

### secondary containment for liquid waste

barrier system designed to collect and store any hazardous leachate from a waste disposal site

#### 3.1.6

#### basal liner

material which forms the main barrier to prevent the escape of contained fluids from the base of the facility