

**PLASTTORUSTIKSÜSTEEMID. TERMOPLASTIST
TORUSTIKUSÜSTEEMIDEGA KASUTAMISEKS MÕELDUD
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KATSEMEETOD LEKKEKINDLUSE MÕÕTMISEKS
SISEMISE SURVE JA NURGA ALL**

**Plastics piping systems - Elastomeric-sealing-ring-type
socket joints for use with thermoplastic pressure pipes
- Test method for leaktightness under internal
pressure and with angular deflection (ISO 13845:2015)**

EESTI STANDARDI EESSÕNA**NATIONAL FOREWORD**

See Eesti standard EVS-EN ISO 13845:2015 sisaldab Euroopa standardi EN ISO 13845:2015 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 13845:2015 consists of the English text of the European standard EN ISO 13845:2015.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 18.02.2015.	Date of Availability of the European standard is 18.02.2015.
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ICS 23.040.01, 23.040.20, 91.140.60

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English Version

Plastics piping systems - Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes - Test method for leaktightness under internal pressure and with angular deflection (ISO 13845:2015)

Systèmes de canalisations en plastiques - Assemblages par emboîture à bague d'étanchéité en élastomère pour les tubes sous pression plastiques - Méthode d'essai d'étanchéité sous pression interne et avec déviation angulaire (ISO 13845:2015)

Kunststoff-Rohrleitungssysteme - Steckmuffenverbindungen mit elastomeren Dichtringen für Rohre aus Thermoplasten - Prüfverfahren für die Dichtheit unter Innendruck und Abwinkelung (ISO 13845:2015)

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

This document (EN ISO 13845:2015) has been prepared by Technical Committee ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids” in collaboration with Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems” the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2015, and conflicting national standards shall be withdrawn at the latest by August 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 13845:2000.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 13845:2015 has been approved by CEN as EN ISO 13845:2015 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 5, *General properties of pipes, fittings and valves of plastic materials and their accessories — Test methods and basic specifications*.

This second edition cancels and replaces the first edition (ISO 13845:2000) which has been technically revised. The reason for modification is for applicability to other plastics materials, other sizes, and/or other test conditions and alignment with texts of other International Standards on test methods.

The modifications are the following:

- no material is mentioned;
- test parameters are omitted, although the original test parameters can be found in [Annex A](#);
- editorial changes have been introduced.

Plastics piping systems — Elastomeric-sealing-ring-type socket joints for use with thermoplastic pressure pipes — Test method for leaktightness under internal pressure and with angular deflection

WARNING — Persons using this International Standard should be familiar with normal laboratory practice, if applicable. The use of this International Standard may involve hazardous materials, operations, and equipment. This International Standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this International Standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

1 Scope

This International Standard specifies a method for testing the leak tightness under internal pressure with angular deflection of assembled joints between elastomeric-sealing-ring-type sockets made of plastic or metal and plastic pressure pipes.

2 Principle

A joint assembly as test piece consisting of a plastic pipe mounted into a socket is subjected, within a specified temperature range, to a specified internal pressure regime for a specified test period while the pipe is also subject to an angular deflection in the socket. While under pressure, the test piece is monitored for signs of leakage.

3 Test parameters and requirements

The test parameters of the International Standard which refers to this test International Standard shall be used and the requirements shall be fulfilled. If one or more parameters are not given in the referring International Standard, the ones given in [Annex A](#) shall apply.

NOTE The following test parameters should be given by the International Standard which refers to this test International Standard:

- a) test medium;
- b) test pressure [bar or MPa];
- c) test duration [h];
- d) test temperature [°C];
- e) angle of deflection (α) [°];
- f) free length [mm].

4 Apparatus

4.1 Framework, comprising at least two fixing devices, one of which is movable to allow angular deflection to be applied to the test joint. A typical arrangement is shown in [Figure 1](#).