

This document is a preview generated by EVS

SANITAARSEADMED. MULLIVANNIDE
SPETSIFIKATSIOON

Sanitary appliances - Specification for whirlpool baths

ESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 12764:2015 sisaldab Euroopa standardi EN 12764:2015 ingliskeelset teksti.	This Estonian standard EVS-EN 12764:2015 consists of the English text of the European standard EN 12764:2015.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 01.07.2015.	Date of Availability of the European standard is 01.07.2015.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 91.140.70

Standardite reproduutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:
Aru 10, 10317 Tallinn, Eesti; koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Aru 10, 10317 Tallinn, Estonia; homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

July 2015

ICS 91.140.70

Supersedes EN 12764:2004+A1:2008

English Version

Sanitary appliances - Specification for whirlpool baths

Appareils sanitaires - Spécification relative aux baignoires
avec système de brassage d'eau

Sanitärausstattungsgegenstände - Anforderungen an
Whirlwannen

This European Standard was approved by CEN on 28 May 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents	Page
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Design	6
4.1 Construction	6
4.2 Pump and/or blower installation	6
4.3 Unit maintenance	6
4.4 Backflow prevention	6
4.5 Safety	6
5 Requirements	6
5.1 General	6
5.2 Resistance to temperature	6
5.3 Resistance to hair entrapment	6
5.4 Hygiene	7
5.4.1 Water retention	7
5.4.2 Cleanability	7
5.4.3 Durability of cleanability	7
5.5 Resistance to pressure	7
5.6 Resistance to leakage	7
5.7 Dangerous substances	7
6 Test method	7
6.1 Temperature test	7
6.1.1 Apparatus	7
6.1.2 Test specimen	7
6.1.3 Procedure	7
6.1.4 Expression of results	8
6.2 Maximum pressure test	8
6.2.1 Apparatus	8
6.2.2 Test specimen	8
6.2.3 Procedure	8
6.2.4 Expression of results	8
6.3 Leakage test	9
6.3.1 Apparatus	9
6.3.2 Test specimen	9
6.3.3 Procedure	9
6.3.4 Expression of results	9
7 Marking, labelling and packaging	9
7.1 Marking and product designation	9
7.2 Labelling	10
8 Assessment and verification of constancy of performance - AVCP	10
8.1 General	10
8.2 Type testing	10
8.2.1 General	10
8.2.2 Samples, testing and compliance criteria	11
8.3 Factory production control	12
8.3.1 General	12
8.3.2 Equipment	12

8.3.3	Raw materials and components	12
8.3.4	Product testing and assessment	12
8.3.5	Non-conforming products	12
8.3.6	Corrective action	13
9	Instructions to installer.....	13
10	Instructions to users	13
	Annex A (informative) Commissioning test.....	14
A.1	Procedure	14
	Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation	15
Z.A.1	Scope and relevant characteristics	15
Z.A.2	Procedure for assessment and verification of constancy of performance (AVCP) of whirlpool baths	16
Z.A.2.1	System of AVCP	16
Z.A.2.2	Declaration of performance (DoP)	16
Z.A.2.2.1	General.....	16
Z.A.2.2.2	Content.....	16
Z.A.2.2.3	Example of DoP.....	17
Z.A.3	CE marking and labelling.....	22
	Bibliography.....	24

Foreword

This document (EN 12764:2015) has been prepared by Technical Committee CEN/TC 163 "Sanitary appliances", the secretariat of which is held by UNI.

This document supersedes EN 12764:2004+A1:2008.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2016, and conflicting national standards shall be withdrawn at the latest by April 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the EU Construction Products Regulation.

For relationship with EU Construction Products Regulation, see informative Annex ZA, which is an integral part of this document.

There are no technical changes from the previous edition. The only change is that Annex ZA has been completely replaced in the new style.

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies requirements for whirlpool baths, having a rated voltage of not more than 250 V for single phase appliances and 480 V for other appliances, which are intended to be installed in indoor domestic situations and used in accordance with the manufacturer's instructions for personal hygiene. Such whirlpool baths are tested and supplied as a complete independent unit designed to be drained down after every use. They may be transported in several separate parts, for assembly on site, to facilitate delivery.

Safety aspects of Whirlpool baths (except use by young children and slow moving/weak elderly or disabled individuals) are covered by EN 60335-2-60.

Exclusions: this standard does not cover additional requirements for whirlpool baths intended for uses where specific medical provisions are required, or whirlpool baths for communal uses where they are not drained down after every use. Portable whirlpool devices are not covered by this standard.

For the purposes of this standard the term 'domestic situations' includes use in hotels, accommodation for students, hospitals and similar buildings.

Warning: Slow moving elderly or disabled persons should take care when using whirlpool baths. Young children should not be allowed to use whirlpool baths without supervision.

NOTE 1 It is unrealistic to expect manufacturers to provide a definition of what constitutes a 'slow moving elderly or disabled person', or 'young children'. The former is the responsibility of the individual or a carer. The latter is a parental responsibility.

NOTE 2 When EN 60335-2-60 is amended to cover use of whirlpool baths by slow moving elderly or disabled persons and young children the warning given above will be deleted from this standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 232, *Baths - Connecting dimensions*

EN 1717, *Protection against pollution of potable water in water installations and general requirements of devices to prevent pollution by backflow*

EN 14516, *Baths for domestic purposes*

EN 60335-2-60, *Household and similar electrical appliances - Safety - Part 2-60: Particular requirements for whirlpool baths and whirlpool spas (IEC 60335-2-60)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

whirlpool bath

completely assembled unit comprising of a bath, a water and/or air agitating device and associated electrical installation

3.2

overflow level

level at which water in the bath will start to flow through any overflow pipe