

Wind turbines - Part 13: Measurement of mechanical loads

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 61400-13:2016 sisaldb Euroopa standardi EN 61400-13:2016 ingliskeelset teksti.	This Estonian standard EVS-EN 61400-13:2016 consists of the English text of the European standard EN 61400-13:2016.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 08.04.2016.	Date of Availability of the European standard is 08.04.2016.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 27.180

Standardite reproduutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:
Aru 10, 10317 Tallinn, Eesti; koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Aru 10, 10317 Tallinn, Estonia; homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 61400-13

April 2016

ICS 27.180

English Version

Wind turbines - Part 13: Measurement of mechanical loads
(IEC 61400-13:2015)

Éoliennes - Partie 13: Mesurage des charges mécaniques
(IEC 61400-13:2015)

Windenergieanlagen - Teil 13: Messung von mechanischen
Lasten
(IEC 61400-13:2015)

This European Standard was approved by CENELEC on 2016-01-25. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

The text of document 88/511/CDV, future edition 1 of IEC 61400-13, prepared by IEC/TC 88 "Wind turbines" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61400-13:2016.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2016-10-25
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2019-01-25

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 61400-13:2015 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

- | | | |
|----------------|------|------------------------------|
| IEC 61400-12-2 | NOTE | Harmonized as EN 61400-12-2. |
| IEC 61400-22 | NOTE | Harmonized as EN 61400-22. |

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here:
www.cenelec.eu

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050	Series	International Electrotechnical Vocabulary	-	-
IEC 61400-1	2005	Wind turbines - Part 1: Design requirements	EN 61400-1	2005
IEC 61400-12-1	-	Wind turbines - Part 12-1: Power performance measurements of electricity producing wind turbines	EN 61400-12-1	-
ISO/IEC Guide 98-3 -		Uncertainty of measurement - Part 3: Guide to the expression of uncertainty in measurement	-	-

CONTENTS

FOREWORD	8
INTRODUCTION	10
1 Scope	11
2 Normative references	11
3 Terms and definitions	11
4 Symbols, units and abbreviations	14
5 General	16
5.1 Document structure	16
5.2 Safety during testing	17
6 Test requirements	17
6.1 General	17
6.2 Test site requirements	17
6.3 Measurement load cases	17
6.3.1 General	17
6.3.2 MLCs during steady-state operation	18
6.3.3 MLCs during transient events	18
6.3.4 MLCs for dynamic characterization	19
6.3.5 Capture matrices	20
6.4 Quantities to be measured	23
6.4.1 General	23
6.4.2 Load quantities	23
6.4.3 Meteorological quantities	25
6.4.4 Wind turbine operation quantities	25
6.5 Turbine configuration changes	26
7 Instrumentation	27
7.1 Load quantities	27
7.1.1 Types of sensors	27
7.1.2 Choice of sensor location	27
7.1.3 Measurement of blade root bending moments	27
7.1.4 Blade bending moment distribution	28
7.1.5 Blade torsion frequency/damping	28
7.1.6 Measurement of rotor yaw and tilt moment	28
7.1.7 Measurement of the rotor torque	28
7.1.8 Measurement of tower base bending	28
7.1.9 Tower top bending moments	28
7.1.10 Tower mid bending moments	29
7.1.11 Tower torque	29
7.1.12 Tower top acceleration	29
7.1.13 Pitch actuation loads (on hub side of pitch bearing)	29
7.2 Meteorological quantities	29
7.2.1 Measurement and installation requirements	29
7.2.2 Icing potential	29
7.2.3 Atmospheric stability	29
7.3 Wind turbine operation quantities	30
7.3.1 Electrical power	30

7.3.2	Rotor speed or generator speed	30
7.3.3	Yaw misalignment.....	30
7.3.4	Rotor azimuth angle.....	30
7.3.5	Pitch position.....	30
7.3.6	Pitch speed	30
7.3.7	Brake moment	30
7.3.8	Wind turbine status.....	30
7.3.9	Brake status	30
7.4	Data acquisition system	31
7.4.1	General	31
7.4.2	Resolution	31
7.4.3	Anti-aliasing.....	31
8	Determination of calibration factors	31
8.1	General.....	31
8.2	Calibration of load channels.....	32
8.2.1	General	32
8.2.2	Blade bending moments	33
8.2.3	Main shaft moments	33
8.2.4	Tower bending moments.....	34
8.2.5	Tower torque	34
8.3	Calibration of non-load channels	35
8.3.1	Pitch angle	35
8.3.2	Rotor azimuth angle.....	35
8.3.3	Yaw angle.....	35
8.3.4	Wind direction.....	35
8.3.5	Pitch actuation loads	35
8.3.6	Brake moment	36
9	Data verification	36
9.1	General.....	36
9.2	Verification checks.....	36
9.2.1	General	36
9.2.2	Blade moments	37
9.2.3	Main shaft.....	38
9.2.4	Tower	38
10	Processing of measured data	39
10.1	General.....	39
10.2	Fundamental load quantities	39
10.3	Load quantities for larger turbines.....	39
10.4	Wind speed trend detection.....	39
10.5	Statistics	40
10.6	Rainflow counting	40
10.7	Cumulative rainflow spectrum	40
10.8	Damage equivalent load.....	40
10.9	Wind speed binning	41
10.10	Power spectral density.....	42
11	Uncertainty estimation	42
12	Reporting.....	42
	Annex A (informative) Example co-ordinate systems.....	46

A.1	General.....	46
A.2	Blade co-ordinate system.....	46
A.3	Hub co-ordinate system	46
A.4	Nacelle co-ordinate system.....	47
A.5	Tower co-ordinate system.....	48
A.6	Yaw misalignment.....	49
A.7	Cone angle and tilt angle	49
A.8	Rotor azimuth angle.....	50
A.9	Blade pitch angle	50
Annex B (informative)	Procedure for the evaluation of uncertainties in load measurements on wind turbines.....	51
B.1	List of symbols.....	51
B.2	General procedure	52
B.2.1	Standard uncertainty	52
B.2.2	Analytical combination of standard uncertainties.....	53
B.2.3	Total uncertainty.....	54
B.3	Uncertainties of binned averaged values	55
B.3.1	General	55
B.3.2	Uncertainty of calibration and signal	55
B.3.3	Uncertainty of the bin scatter	55
B.3.4	Uncertainty of the x-axis quantity	55
B.3.5	Uncertainty of bin averaged mean values	55
B.4	Standard uncertainty of DEL and load spectra	56
B.5	Examples of an uncertainty evaluation	56
B.5.1	Example for analytical shunt calibration of tower torque.....	56
B.6	Determination and use of calibration matrix	63
B.6.1	Determination of the calibration matrix.....	63
B.6.2	Use of the calibration matrix	64
B.6.3	Time series.....	65
Annex C (informative)	Sample presentation of mechanical load measurements and analysis	67
C.1	General.....	67
Annex D (informative)	Recommendations for offshore measurements	79
Annex E (informative)	Load model validation	81
E.1	General.....	81
E.2	Methods for loads comparison	82
E.2.1	Statistical binning	82
E.2.2	Spectral functions	83
E.2.3	Fatigue spectra.....	84
E.2.4	Point by point	84
Annex F (informative)	Methods for identification of wind speed trends	86
F.1	List of symbols	86
F.2	General.....	86
F.3	Trend identification methods	87
F.4	Ongoing procedure	91
Annex G (informative)	Data acquisition considerations	92
G.1	Data acquisition system	92
G.1.1	General	92

G.1.2	Resolution	92
G.1.3	Sampling model and filtering.....	93
G.1.4	Other considerations	95
Annex H (informative)	Load calibration	96
H.1	General.....	96
H.2	Gravity load calibration of the blade bending.....	96
H.3	Analytical calibration of the tower bending moments	97
H.4	External load calibration of the rotor torque.....	98
Annex I (informative)	Temperature drift.....	99
I.1	General.....	99
I.2	Known issues.....	99
I.3	Recommendations	100
Annex J (informative)	Mechanical load measurements on vertical axis wind turbines	101
J.1	General.....	101
J.2	Terms and definitions.....	101
J.3	Coordinate systems	101
J.4	Quantities to be measured	102
J.4.1	Fundamental loads	102
J.5	Measurements	103
J.5.1	Measurement of blade attachment bending moments.....	103
J.5.2	Blade mid-span bending moment.....	103
J.5.3	Blade modal frequency/damping	103
J.5.4	Connecting strut bending moment.....	103
J.5.5	Connecting strut axial force	104
J.5.6	Connecting strut modal frequency/damping	104
J.5.7	Rotor shaft torque.....	104
J.5.8	Tower normal bending	104
Bibliography.....		105
Figure 1 – Fundamental wind turbine loads: tower base, rotor and blade loads	24	
Figure A.1 – Blade co-ordinate system.....	46	
Figure A.2 – Hub co-ordinate system	47	
Figure A.3 – Nacelle co-ordinate system	48	
Figure A.4 – Tower co-ordinate system	48	
Figure A.5 – Yaw misalignment.....	49	
Figure A.6 – Cone angle and tilt angle	49	
Figure B.1 – Explanation of used symbols.....	61	
Figure C.1 – Hub-height wind speed as a function of time	67	
Figure C.2 – Hub-height turbulence intensity as a function of hub-height wind speed	68	
Figure C.3 – Turbulence intensity trending as a function of hub-height wind speed	68	
Figure C.4 – Global capture matrix with all loads channels operating	69	
Figure C.5 – IEC example turbine at 9,1 m/s – Wind turbine operational and meteorological quantities	70	
Figure C.6 – IEC example turbine at 9,1 m/s – Major load components.....	71	
Figure C.7 – 10-minute statistics for blade 1 root edge bending	72	
Figure C.8 – Power spectral density of blade 1 root edge bending	73	

Figure C.9 – Cumulative rainflow spectrum for blade 1 root edge bending during test period	75
Figure C.10 – IEC example turbine normal shutdown at 9,5 m/s – Wind turbine operational and meteorological quantities	77
Figure C.11 – IEC example turbine normal shutdown at 9,5 m/s – Major load components	78
Figure D.1 – Example of wave spectrum and monopile response	79
Figure D.2 – Example of wave spectrum	80
Figure E.1 – Measured data.....	82
Figure E.2 – Simulated data.....	82
Figure E.3 – Comparison of wind speed binned averaged 10 min. statistics	82
Figure E.4 – Comparison of 1 Hz equivalent loads	83
Figure E.5 – Comparison of 1 Hz equivalent loads (wind speed binned).....	83
Figure E.6 – Comparison of PSD functions	83
Figure E.7 – Comparison of fatigue spectra	84
Figure E.8 – Point by point comparison of wind speed time histories.....	85
Figure E.9 – Point by point comparison of load time histories.....	85
Figure F.1 – Comparison of measured wind speed (v_{meas}), smoothing-filtered wind speed (v_{filt}) and resulting trend-free wind speed (v_{HP})	87
Figure F.2 – Differences of turbulence intensities calculated with un-filtered and filtered wind speed versus mean measured wind speed.....	89
Figure F.3 – Ratio of turbulence intensities calculated with un-filtered and filtered wind speed versus mean measured wind speed	90
Figure G.1 – Anti-aliasing check	93
Figure I.1 – Observed scatter in the original 10-min average values of the blade edge moment together with the same signal after temperature compensation in dark blue.....	99
Figure I.2 – Linear regression through the offsets derived from the different calibration runs	100
Figure J.1 – Darrieus style VAWT	102
Figure J.2 – Helical Darrieus style VAWT.....	102
 Table 1 – MLCs during steady-state operation related to the DLCs defined in IEC 61400-1	18
Table 2 – Measurement of transient load cases related to the DLCs defined in IEC 61400-1	19
Table 3 – MLCs for dynamic characterization.....	19
Table 4 – Capture matrix for normal power production for stall controlled wind turbines	21
Table 5 – Capture matrix for normal power production for non stall controlled wind turbines	22
Table 6 – Capture matrix for parked condition.....	22
Table 7 – Capture matrix for normal transient events	23
Table 8 – Capture matrix for other than normal transient events	23
Table 9 – Wind turbine fundamental load quantities	24
Table 10 – Additional load quantities for turbines with a rated power output greater than 1 500 kW and rotor diameter greater than 75 m	25
Table 11 – Meteorological quantities	25

Table 12 – Wind turbine operation quantities	26
Table 13 – Summary of suitable calibration methods	32
Table B.1 – Uncertainty components.....	56
Table B.2 – Values and uncertainties for the calculation	60
Table C.1 – Binned data for blade 1 root edge bending.....	74
Table C.2 – Transient capture matrix for normal start-up and shutdown	76
Table C.3 – Brief statistical description for normal shutdown for IEC example turbine at 9,5 m/s	76
Table G.1 – Wind turbine significant frequencies	94
Table G.2 – Sampling ratio	94
Table J.1 – Minimum recommendations for VAWT fundamental load quantities.....	103

INTRODUCTION

In the process of structural design of a wind turbine, thorough understanding about, and accurate quantification of, the loading is of utmost importance.

In the design stage, loads can be predicted with aeroelastic models and codes. However, such models have their shortcomings and uncertainties, and they always need to be validated by measurement.

Mechanical load measurements can be used both as the basis for design and as the basis for certification. Design aspects for wind turbines are covered by IEC 61400-1 whilst certification procedures are described in IEC 61400-22. This standard is aimed at the test institute, the turbine manufacturer and the certifying body and clearly defines the minimum requirements for a mechanical loads test resulting in consistent, high quality reproducible test results.