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**Jewellery — Determination of  
palladium in palladium jewellery  
alloys — Gravimetric determination  
with dimethylglyoxime**

*Joannerie — Dosage du palladium dans les alliages de palladium  
pour la bijouterie-joannerie — Dosage gravimétrique par la  
diméthylglyoxime*



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Published in Switzerland

# Contents

	Page
Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Normative references.....	1
3 Principle.....	1
4 Reagents.....	1
5 Apparatus.....	2
6 Sampling.....	2
7 Procedure.....	2
8 Calculation and expression of results.....	3
8.1 Calculation.....	3
8.2 Repeatability.....	4
9 Test report.....	4
Annex A (informative) Reduction apparatus according to Rose.....	5
Bibliography.....	6

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: [Foreword — Supplementary Information](#).

The committee responsible for this document is ISO/TC 174, *Jewellery*.

This second edition cancels and replaces the first edition (ISO 11490:1995), which has been technically revised with the following changes:

- a) addition of an analytical balance in [Clause 5](#);
- b) change of requirement for sampling in [Clause 6](#);
- c) addition of a warning in [Clause 7](#) that suitable health and safety procedures should be followed;
- d) standard editorially revised.

## Introduction

The following definitions apply in understanding how to implement an ISO International Standard and other normative ISO deliverables (TS, PAS, IWA):

- “shall” indicates a requirement;
- “should” indicates a recommendation;
- “may” is used to indicate that something is permitted;
- “can” is used to indicate that something is possible, for example, that an organization or individual is able to do something.

ISO/IEC Directives, Part 2 (sixth edition, 2011), 3.3.1 defines a requirement as an “expression in the content of a document conveying criteria to be fulfilled if compliance with the document is to be claimed and from which no deviation is permitted.”

ISO/IEC Directives, Part 2 (sixth edition, 2011), 3.3.2 defines a recommendation as an “expression in the content of a document conveying that among several possibilities, one is recommended as particularly suitable without mentioning or excluding others, or that a certain course of action is preferred, but not necessarily required, or that (in the negative form) a certain possibility or course of action is deprecated, but not prohibited.”



# Jewellery — Determination of palladium in palladium jewellery alloys — Gravimetric determination with dimethylglyoxime

## 1 Scope

This International Standard specifies a gravimetric method for the determination of palladium in palladium jewellery alloys, preferably within the range of fineness stated in ISO 9202.

These alloys may contain silver, indium, gallium, copper, cobalt, nickel, tin, and ruthenium. Coprecipitated elements have to be determined by a suitable method and a correction applied.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 11596, *Jewellery — Sampling of precious metal alloys for and in jewellery and associated products*

## 3 Principle

The sample is dissolved in aqua regia. Palladium is precipitated with dimethylglyoxime. If present, silver is separated as silver chloride. The palladium dimethylglyoxime compound is converted to metallic palladium by ignition and the latter is then determined gravimetrically.

## 4 Reagents

**4.1** During the analysis, unless otherwise stated, use only reagents of recognized analytical grade and only distilled water or water of equivalent purity.

**4.2 Nitric acid (HNO<sub>3</sub>)**, approximately 65 % to 70 % HNO<sub>3</sub> (mass fraction).

**4.3 Hydrochloric acid (HCl)**, 30 % to 37 % HCl (mass fraction).

**4.4 Diluted hydrochloric acid**, 8,5 % (mass fraction).

**4.5 Dimethylglyoxime solution.**

Dissolve 10 g of dimethylglyoxime in 1 000 ml of ethanol.

**4.6 Ammonium chloride.**

**4.7 Diluted nitric acid**, 1,39 %.

Cautiously add 10 ml of nitric acid ([4.2](#)) to 1 000 ml of water and mix.

**4.8 Hydrofluoric acid**, 40 % (mass fraction).