

This document is a review generated by EVS

**Raudteealased rakendused. Rattapaarid ja pöördvankrid. Monoplokk rattad. Tehnilise heakskiidu protseduur. Osa 1: Sepistatud ja valtsitud rattad KONSOLIDEERITUD TEKST**

Railway applications - Wheelsets and bogies -  
Monobloc wheels - Technical approval procedure - Part  
1: Forged and rolled wheels CONSOLIDATED TEXT

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 13979-1:2007+A1:2009 sisaldb Euroopa standardi EN 13979-1:2003+A1:2009 ingliskeelset teksti.	This Estonian standard EVS-EN 13979-1:2007+A1:2009 consists of the English text of the European standard EN 13979-1:2003+A1:2009.
Standard on kinnitatud Eesti Standardikeskuse 29.05.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 29.05.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kätesaadavaks tegemise kuupäev on 01.04.2009.	Date of Availability of the European standard text 01.04.2009.
Standard on kätesaadav Eesti standardiorganisatsionist.	The standard is available from Estonian standardisation organisation.

**ICS** 45.040, 45.060.01

**Võtmesõnad:** monoplokkkrattad, rattapaarid, raudteealased rakendused, sepistatud rattad, valtsitud rattad

### Standardite reproduutseerimis- ja levitamisõigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektronilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega:  
Aru 10 Tallinn 10317 Eesti; [www.evs.ee](http://www.evs.ee); Telefon: 605 5050; E-post: [info@evs.ee](mailto:info@evs.ee)

**EUROPEAN STANDARD**  
**NORME EUROPÉENNE**  
**EUROPÄISCHE NORM**

**EN 13979-1:2003+A1**

April 2009

ICS 45.040; 45.060.01

Supersedes EN 13979-1:2003

English Version

**Railway applications - Wheelsets and bogies - Monobloc wheels**  
- Technical approval procedure - Part 1: Forged and rolled  
wheels

Applications ferroviaires - Essieux montés et bogies -  
Roues monobloc - Procédure d'homologation technique -  
Partie 1: Roues forgées et laminées

Bahnanwendungen - Radsätze und Drehgestelle - Vollräder  
- Technische Zulassungsverfahren - Teil 1: Geschmiedete  
und gewalzte Räder

This European Standard was approved by CEN on 3 November 2003 and includes Amendment 1 approved by CEN on 24 February 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

**Contents**

	Page
<b>Foreword.....</b>	<b>4</b>
<b>Introduction .....</b>	<b>5</b>
<b>1 Scope .....</b>	<b>6</b>
<b>2 Normative references .....</b>	<b>6</b>
<b>3 Parameters for the definition of the application covered.....</b>	<b>6</b>
<b>3.1 Parameters for geometrical interchangeability.....</b>	<b>6</b>
<b>3.1.1 Functional requirements .....</b>	<b>6</b>
<b>3.1.2 Assembly requirements .....</b>	<b>7</b>
<b>3.1.3 Maintenance requirements .....</b>	<b>7</b>
<b>3.2 Parameters for thermomechanical assessment.....</b>	<b>7</b>
<b>3.3 Parameters for mechanical assessment .....</b>	<b>7</b>
<b>3.4 Parameters for acoustic assessment .....</b>	<b>8</b>
<b>4 Description of the wheel to be approved .....</b>	<b>8</b>
<b>5 Assessment of the geometrical interchangeability.....</b>	<b>8</b>
<b>6 Assessment of the thermomechanical behaviour.....</b>	<b>8</b>
<b>6.1 General procedure .....</b>	<b>8</b>
<b>6.2 First stage – Braking bench test .....</b>	<b>9</b>
<b>6.2.1 Test procedure .....</b>	<b>9</b>
<b>6.2.2 Decision criteria .....</b>	<b>9</b>
<b>6.3 Second stage – Wheel fracture bench test .....</b>	<b>10</b>
<b>6.3.1 General.....</b>	<b>10</b>
<b>6.3.2 Test procedure .....</b>	<b>10</b>
<b>6.3.3 Decision criterion.....</b>	<b>10</b>
<b>6.4 Third stage – Field braking test.....</b>	<b>10</b>
<b>6.4.1 General.....</b>	<b>10</b>
<b>6.4.2 Test procedure .....</b>	<b>10</b>
<b>6.4.3 Decision criteria .....</b>	<b>10</b>
<b>7 Assessment of the mechanical behaviour.....</b>	<b>11</b>
<b>7.1 General procedure .....</b>	<b>11</b>
<b>7.2 First stage - Calculation .....</b>	<b>11</b>
<b>7.2.1 Applied forces .....</b>	<b>11</b>
<b>7.2.2 Calculation procedure .....</b>	<b>12</b>
<b>7.2.3 Decision criteria .....</b>	<b>13</b>
<b>7.3 Second stage – Bench test .....</b>	<b>13</b>
<b>7.3.1 General.....</b>	<b>13</b>
<b>7.3.2 Definition of bench loading and of the test procedure .....</b>	<b>13</b>
<b>7.3.3 Decision criteria .....</b>	<b>13</b>
<b>8 Assessment of the acoustical behaviour.....</b>	<b>13</b>
<b>8.1 General procedure .....</b>	<b>13</b>
<b>8.2 Calculation procedure .....</b>	<b>14</b>
<b>8.3 Field measurements .....</b>	<b>14</b>
<b>8.4 Decision criteria .....</b>	<b>14</b>
<b>9 Technical approval documents .....</b>	<b>15</b>
<b>Annex A (normative) Assessment of the thermomechanical behaviour .....</b>	<b>17</b>
<b>A.1 Assessment organigram.....</b>	<b>17</b>
<b>A.2 Braking bench test procedure .....</b>	<b>18</b>

A.2.1	Principle of the test .....	18
A.2.2	Definition of braking.....	18
A.2.3	Method of measuring the decision criteria.....	18
A.2.4	Tests and measurements .....	20
A.2.5	Anomalies.....	21
A.3	Wheel fracture bench test procedure.....	21
A.3.1	Principle of the test .....	21
A.3.2	Definition of drag braking .....	21
A.3.3	Pre-cracking of the rim .....	22
A.3.4	Special measurement methods required for this test .....	22
A.3.5	Tests and measurements .....	22
A.3.6	Anomalies.....	23
A.4	Field braking test procedure .....	23
A.4.1	Principle of the test .....	23
A.4.2	Definition of braking.....	23
A.4.3	Method of measurement of the decision criteria.....	24
A.4.4	Standard test run .....	24
A.4.5	Tests and measurements .....	25
A.4.6	Anomalies.....	26
Annex B (normative)	Organigram of the mechanical behaviour assessment .....	27
Annex C (informative)	Mechanical behaviour – Finite element code assessment.....	28
Annex D (informative)	Mechanical behaviour – Bench loading and test procedure.....	29
D.1	Principle of bench loading and test procedure .....	29
D.2	Definition of loading.....	29
D.2.1	General .....	29
D.2.2	Measurement of the stresses during field tests.....	30
D.3	Fatigue bench test.....	30
D.3.1	Method 1 – Random fatigue test .....	30
D.3.2	Method 2 – Single-stage fatigue test .....	31
Annex E (informative)	Assessment of the acoustical behaviour .....	34
E.1	Assessment organigram.....	34
E.2	Calculation procedure.....	35
E.2.1	Preliminary comment .....	35
E.2.2	Calculation of the wheel modal basis .....	35
E.2.3	Selection of the reference track model .....	35
E.2.4	Definition of the calculation parameters.....	35
E.2.5	Power calculation .....	35
E.2.6	Insertion.....	36
E.2.7	Calculations of the decision criteria for acoustical technical approval of the wheel .....	37
E.2.8	Optional calculations .....	37
E.3	Field measurement procedure .....	37
E.3.1	Objective and preliminary remark .....	37
E.3.2	Recommendations for the operating conditions .....	38
E.3.3	Measurement procedure .....	41
E.3.4	Analysis of results.....	43
Annex F (informative)	Drag braking values for interoperability  .....	46
Annex ZA (informative)	Relationship between this European Standard and the Essential Requirements of EU Directive 2008/57/EC of the European Parliament and of the Council of 17 June 2008 on the interoperability of the rail system within the Community  .....	47
Bibliography.....		49

## Foreword

This document (EN 13979-1:2003+A1:2009) has been prepared by Technical Committee CEN/TC 256 "Railway applications", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2009, and conflicting national standards shall be withdrawn at the latest by October 2009.

This document includes Amendment 1, approved by CEN on 2009-02-24.

This document supersedes EN 13979-1:2003.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **[A1]** **[A1]**.

Annexes A and B are normative.

**[A1]** Annexes C, D, E and F are informative. **[A1]**

This document contains a bibliography.

This European Standard is part of a series of two EN 13979 standards, Part 2 of which is:

**[A1]** Part 2: Cast wheels. **[A1]**

**[A1]** For relationship with EU Directives, see informative Annex ZA, which is an integral part of this document. **[A1]**

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## Introduction

To date, UIC regulations specified that for a wheel to be used in Europe:

- its design had to be standardized;
- it had to conform to the quality requirements of UIC leaflet 812-3.

In order to be able to adapt to new railway working conditions, on the one hand, and to facilitate the introduction of new technical solutions, on the other, it has been necessary to replace the concept of standardization with the definition of specifications that a wheel design shall meet to be accepted on a European network.

The standard covers these specifications and describes precisely how to assess the wheel design.

To be able to apply these specifications, it is essential to define the use of the wheel; this standard also states how to define this use.

At least four aspects are described with different purposes:

- a geometrical aspect: to allow interchangeability of different solutions for the same application;
- a thermomechanical aspect: to manage wheel deformations and to ensure that braking will not cause wheels to break;
- a mechanical aspect: to ensure that no fatigue cracks occur in the web;
- an acoustical aspect: to ensure that the solution chosen is as good as the reference wheel, for the use in question.

For each of these three latter aspects, the rules proposed tend to limit the procedure, the easier the objectives are to attain by the wheel under study.

This standard does not cover assessment of the hub nor of the static mechanical dimensioning of the wheel.

## 1 Scope

The aim of this European Standard is to define the requirements that a monobloc wheel of a freight or passenger railway vehicle non-powered axle shall meet in order to be able to be used on a European network.

For wheels of powered axles or wheels with noise dampers, the requirements may be amended or supplemented.

For light vehicles and tramways, other standards or documents accepted by the customer and supplier may be used.

This European Standard only applies to wheels of new design.

These requirements are intended to assess the validity of the design choice for the proposed use.

The assessment of these requirements is the technical approval procedure.

This European Standard is applicable to forged and rolled wheels for which the quality requirements are defined in [EN 13262](#).

## 2 Normative references

[A1](#) The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies. [A1](#)

EN 12668-3, *Non-destructive testing – Characterization and verification of ultrasonic examination equipment – Part 3: Combined equipment*

EN 13103, *Railway applications – Wheelsets and bogies – Non-powered axles – Design [A1](#) guide [A1](#)*

[A1](#) EN 13262 [A1](#), *Railway applications – Wheelsets and bogies – Wheels – Product requirements*