## **INTERNATIONAL STANDARD**

**ISO** 12617

> First edition 2015-03-15

## **Road vehicles** — Liquefied natural gas (LNG) refuelling connector — 3,1 **MPa** connector

iles.
éfié (GN. Véhicules routiers — Connecteur pour le remplissage de gaz naturel





roduced or utilized fie internet or an or ISO's memi All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Case postale 56 • CH-1211 Geneva 20 Tel. + 41 22 749 01 11 Fax + 41 22 749 09 47 E-mail copyright@iso.org Web www.iso.org

Published in Switzerland

Co	ntent	ts — — — — — — — — — — — — — — — — — — —	Page
For	eword		v
1	Scop	pe	1
2	Nori	mative references	1
3	Tern	ns and definitions	1
4	Gene	eral construction requirements	3
-	4.1	General	
	4.2	LNG refuelling nozzles	
	4.3	LNG nozzles and receptacles	
	4.4	Pressure rating	
		4.4.1 Working pressure (maximum allowable pressure)	
		4.4.2 Maximum service pressure	
		4.4.3 Hydrostatic pressure	
		4.4.4 Working temperature	
	4.5	Materials	
		4.5.1 Corrosion protection	4
		4.5.2 LNG nozzle and receptacles	4
		4.5.3 Material of the bodies of the receptacle and of the nozzle	4
	4.6	Hand operation	4
	4.7	Sealing exchange	
	4.8	Installation	5
5	Nozz	zles	5
	5.1	Venting depressurization	5
	5.2	Identification	5
	5.3	Internal check valve	5
6	Stan	dard receptacle dimensions	5
	6.1	Drawing	5
7	Rece	eptacle	6
-	7.1	Cycle life	6
	7.2	Design	
	7.3	Protective cap	
	7.4	Mounting	7
	7.5	Maximum working temperature	7
8	Insti	ructions	7
U	8.1	Clarity	
	8.2	List of tools	
9	Mar	king	
,	9.1	Clarity	
	9.2	Manufacturer and International Standard information	
	9.3	Date of manufacture	
	7.0	9.3.1 First and second digits	
		9.3.2 Third and fourth digits	
	9.4	Alternative marking	
	9.5	Additional marking	

### ISO 12617:2015(E)

Tests		8
10.1	General requirements	
10.2	User interface	
	10.2.1 Positive locking	
	10.2.2 Safe disconnection	
	10.2.3 Manual force in warm conditions	
	10.2.4 Manual force at cold conditions under frost	
10.3	Impact resistance of a nozzle	
10.4	Receptacle protective cap	
10.5	Leakage at room temperature	
10.5	10.5.1 Nozzle	
	10.5.2 Receptacle	
10.6	Abnormal loads	
10.0	10.6.1 General	
	10.6.2 Test in the unpressurized condition	
	10.6.3 Test in pressurized condition	
10.7	Durability of the device (Cycle life)	
10.7		
	10.7.1 Concept of the test of a device	
	10.7.2 Cycle definition 10.7.3 Test series	
10.0	10.7.4 Exchange of seal of the nozzle and/or receptacle  Electrical conductivity	
10.8	Hydrostatic strength	
10.9		
	10.9.1 Test configurations	
1010	10.9.2 Test procedure and evaluation	
	Corrosion resistance	
	Non-igniting evaluation	
graphy	7	14
	7	

#### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="www.iso.org/directives">www.iso.org/directives</a>).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see <a href="https://www.iso.org/patents">www.iso.org/patents</a>).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: Foreword — Supplementary information.

The committee responsible for this document is ISO/TC 22, Road vehicles, Subcommittee SC 25, Vehicles using gaseous fuels.

This document is a previous generated by tills

# Road vehicles — Liquefied natural gas (LNG) refuelling connector — 3,1 MPa connector

#### 1 Scope

This International Standard specifies liquefied natural gas (LNG) refuelling nozzles and receptacles constructed entirely of new and unused parts and materials for road vehicles powered by LNG. An LNG refuelling connector consists of, as applicable, the receptacle and its protective cap (mounted on the vehicle) and the nozzle. This International standard is applicable only to such devices designed for a maximum working pressure of 3,4 MPa (34 bar) to those using LNG as vehicle fuel and having standardized mating components.

NOTE All references to pressures given in megapascals and bar (1 bar = 0,1 MPa = 105 Pa; 1 MPa = 1 N/mm<sup>2</sup>) are to be considered gauge pressures, unless otherwise specified.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14469, Road vehicles — Compressed natural gas (CNG) refuelling connector

ISO 15500-2, Road vehicles — Compressed natural gas (CNG) fuel system components — Part 2: Performance and general test methods

#### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1

#### check valve

part of the receptacle, or of the nozzle, mounted inside which prevents return flow or venting of fuel after the nozzle was disconnected from the receptacle

#### 3.2

#### cvcle life

number of refuelling cycles, as specified in this International Standard, which the component can withstand without leak or without another fail of function

#### 3.3

#### device

nozzle or receptacle

#### 3.4

#### dry air

air with moisture content such that the dew point of the air at the required test pressure is at least  $11\,^{\circ}\text{C}$  below the ambient test temperature

#### 3.5

#### hydrostatic pressure

pressure to which a component is taken to verify the structural strength of the component