

## **Hydraulically bound mixtures - Specifications - Part 12: Soil treated by slag**

Hydraulically bound mixtures - Specifications - Part  
12: Soil treated by slag

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 14227-12:2006 sisaldab Euroopa standardi EN 14227-12:2006 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 31.07.2006 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 14227-12:2006 consists of the English text of the European standard EN 14227-12:2006.</p> <p>This document is endorsed on 31.07.2006 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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<p><b>Käsitlusala:</b></p> <p>This European Standard specifies soils treated by slag for roads, airfields and other trafficked areas and specifies the requirements for their constituents, composition and laboratory performance classification. In this European Standard slag refers to granulated blast furnace slag, generally ground or partially ground, complying with EN 14227-2.</p>	<p><b>Scope:</b></p> <p>This European Standard specifies soils treated by slag for roads, airfields and other trafficked areas and specifies the requirements for their constituents, composition and laboratory performance classification. In this European Standard slag refers to granulated blast furnace slag, generally ground or partially ground, complying with EN 14227-2.</p>
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English Version

Hydraulically bound mixtures - Specifications - Part 12: Soil  
treated by slag

Mélanges traités aux liants hydrauliques - Spécifications -  
Partie 12: Sol traité au laitier

Hydraulisch gebundene Gemische - Anforderungen - Teil  
12: Bodenverbesserung mit granulierter Hochofenschlacke

This European Standard was approved by CEN on 3 February 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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## Foreword

This European Standard (EN 14227-12:2006) has been prepared by Technical Committee CEN/TC 227 "Road materials", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by November 2006.

This European Standard is one of a series of standards for hydraulically bound mixtures:

EN 14227-1, *Hydraulically bound mixtures — Specifications — Part 1: Cement bound granular mixtures.*

EN 14227-2, *Hydraulically bound mixtures — Specifications — Part 2: Slag bound mixtures.*

EN 14227-3, *Hydraulically bound mixtures — Specifications — Part 3: Fly ash bound mixtures.*

EN 14227-4, *Hydraulically bound mixtures — Specifications — Part 4: Fly ash for hydraulically bound mixtures.*

EN 14227-5, *Hydraulically bound mixtures — Specifications — Part 5: Hydraulic road binder bound mixtures.*

EN 14227-10, *Hydraulically bound mixtures — Specifications — Part 10: Soil treated by cement.*

EN 14227-11, *Hydraulically bound mixtures — Specifications — Part 11: Soil treated by lime.*

EN 14227-12, *Hydraulically bound mixtures — Specifications — Part 12: Soil treated by slag.*

EN 14227-13, *Hydraulically bound mixtures — Specifications — Part 13: Soil treated by hydraulic road binder.*

EN 14227-14, *Hydraulically bound mixtures — Specifications — Part 14: Soil treated by fly ash.*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## 1 Scope

This European Standard specifies soils treated by slag for roads, airfields and other trafficked areas and specifies the requirements for their constituents, composition and laboratory performance classification.

In this European Standard slag refers to granulated blast furnace slag, generally ground or partially ground, complying with EN 14227-2.

## 2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 197-1, *Cement — Part 1: Composition, specifications and conformity criteria for common cements*

EN 933-1, *Test for geometrical properties of aggregates — Part 1: Determination of particle size distribution — Sieving method*

EN 13286-2, *Unbound and hydraulically bound mixtures — Part 2: Test methods for the determination of the laboratory reference density and water content — Proctor compaction*

EN 13286-3, *Unbound and hydraulically bound mixtures — Part 3: Test methods for laboratory reference density and water content — Vibrocompression with controlled parameters*

EN 13286-4, *Unbound and hydraulically bound mixtures — Part 4: Test methods for laboratory reference density and water content — Vibrating hammer*

EN 13286-5, *Unbound and hydraulically bound mixtures — Part 5: Test methods for laboratory reference density and water content — Vibrating table*

EN 13286-40, *Unbound and hydraulically bound mixtures — Part 40: Test method for the determination of the direct tensile strength of hydraulically bound mixtures*

EN 13286-41, *Unbound and hydraulically bound mixtures — Part 41: Test method for the determination of the compressive strength of hydraulically bound mixtures*

EN 13286-42, *Unbound and hydraulically bound mixtures — Part 42: Test method for the determination of the indirect tensile strength of hydraulically bound mixtures*

EN 13286-43, *Unbound and hydraulically bound mixtures — Part 43: Test method for the determination of the modulus of elasticity of hydraulically bound mixtures*

EN 13286-46, *Unbound and hydraulically bound mixtures — Part 46: Test method for the determination of the moisture condition value*

EN 13286-47, *Unbound and hydraulically bound mixtures — Part 47: Test method for the determination of the California bearing ratio, immediate bearing index and linear swelling*

EN 13286-48, *Unbound and hydraulically bound mixture — Part 48: Test method for the determination of the degree of pulverisation*

EN 13286-49, *Unbound and hydraulically bound mixtures — Part 49: Accelerated swelling test for soil treated by lime and/or hydraulic binder*

EN 13286-50, *Unbound and hydraulically bound mixtures — Part 50: Method for the manufacture of test specimens of hydraulically bound mixtures using Proctor equipment or vibrating table compaction*

EN 13286-51, *Unbound and hydraulically bound mixtures — Part 51: Method for the manufacture of test specimens of hydraulically bound mixtures by vibrating hammer compaction*

EN 13286-52, *Unbound and hydraulically bound mixtures — Part 52: Method for the manufacture of test specimens of hydraulically bound mixtures by vibrocompression*

EN 13286-53, *Unbound and hydraulically bound mixtures — Part 53: Method for the manufacture of test specimens of hydraulically bound mixtures using axial compression*

EN 14227-2, *Hydraulically bound mixtures — Specifications — Part 2: Slag bound mixtures*

EN 14227-11, *Hydraulically bound mixtures — Specifications — Part 11: Soil treated by lime*

### 3 Terms and definitions

For the purpose of this European Standard, the following terms and definitions apply.

#### 3.1

##### **soil**

natural, artificial or recycled material or any combination of these

#### 3.2

##### **slag**

granulated or pelletized blast furnace slag, generally ground or partially ground

#### 3.3

##### **soil treated with slag**

mixture of soil, slag, other constituents and water, that sets and hardens by hydraulic reaction

#### 3.4

##### **slenderness ratio**

height to diameter ratio of the specimen

### 4 Symbols and abbreviated terms

For the purpose of this European Standard, the following symbols and abbreviations apply.

W is the water content;

P is the pulverization;

IPI is the immediate bearing index;

MCV is the moisture condition value;

CBR is the California bearing ratio, expressed in percent (%);

$R$  is the compressive or tensile strength, expressed in megapascals (MPa);

$R_c$  is the compressive strength, expressed in megapascals (MPa);

$R_t$  is the direct tensile strength, expressed in megapascals (MPa);