# Puitkonstruktsioonid. Tootenõuded konstruktsioonilistele ogaplaatliidetega valmiselementidele

Timber structures - Product requirements for prefabricated nble of the state structural members assembled with punched metal plate fasteners



#### **FESTI STANDARDI FESSÕNA**

#### **NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN 14250:2010 sisaldab Euroopa standardi EN 14250:2010 ingliskeelset teksti.

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Standard on kinnitatud Eesti Standardikeskuse

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Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 27.01.2010.

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ICS 91.080.20

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### EUROPEAN STANDARD NORME EUROPÉENNE

**EUROPÄISCHE NORM** 

EN 14250

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Supersedes EN 14250:2004

#### **English Version**

## Timber structures - Product requirements for prefabricated structural members assembled with punched metal plate fasteners

Structure en bois - Exigences de produit relatives aux éléments de structures préfabriqués utilisant des connecteurs à plaque métallique emboutie Holzbauwerke - Produktanforderungen an vorgefertigte tragende Bauteile mit Nagelplattenverbindungen

This European Standard was approved by CEN on 3 December 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

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#### **Foreword**

This document (EN 14250:2010) has been prepared by Technical Committee CEN/TC 124 "Timber structures", the secretariat of which is held by SFS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2010, and conflicting national standards shall be withdrawn at the latest by July 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14250:2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

#### 1 Scope

This European Standard specifies material, product and documentation requirements for prefabricated structural members (e.g. trusses for roofs, walls and floors, frames, composite beams and girders) for use in buildings made from solid structural timber according to EN 14081-1 with or without finger joints assembled with punched metal plate fasteners.

This document is valid for trusses with lengths up to 35 m and for other prefabricated structural members with spans up to 12 m.

The standard also covers tests and/or calculation methods to carry out the evaluation of conformity, requirements for the marking of these members, and external conditions (service class 3 in accordance with EN 1995-1-1 or use classes 3, 4 and 5 in accordance with EN 335-1).

As regards resistance to biological organisms, this standard covers prefabricated structural members manufactured from either untreated timber or timber treated to improve its natural durability.

This standard does not cover prefabricated timber structural members intended to be used in constructions under predominantly dynamic loads (e.g. bridges) or for use in unprotected external conditions (i.e. use class 3 in accordance with EN 335-1).

Furthermore, it does not cover members treated to improve their fire performance.

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 335-1, Durability of wood and wood-based products — Definition of use classes — Part 1: General

EN 335-2, Durability of wood and wood-based products — Definition of use classes — Part 2: Application to solid wood

EN 336:2003, Structural timber — Sizes, permitted deviations

EN 350-2, Durability of wood and wood-based products — Natural durability of solid wood — Part 2: Guide to natural durability and treatability of selected wood species of importance in Europe

EN 844-3, Round and sawn timber — Terminology — Part 3: General terms relating to sawn timber

EN 844-9:1997, Round and sawn timber — Terminology — Part 9: Terms relating to features of sawn timber

EN 1310, Round and sawn timber — Method of measurement of features

EN 1990, Eurocode — Basis of structural design

EN 1991 (all parts), Eurocode 1 — Actions on structures

EN 1995-1-1, Eurocode 5: Design of timber structures — Part 1-1: General — Common rules and rules for buildings

EN 1995-1-2, Eurocode 5: Design of timber structures — Part 1-2: General — Structural fire design

EN 13183-2, Moisture content of a piece of sawn timber — Part 2: Estimation by electrical resistance method

EN 13501-1, Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests

EN 13501-2, Fire classification of construction products and building elements — Part 2: Classification using data from fire resistance tests, excluding ventilation services

EN 13823, Reaction to fire tests for building products — Building products excluding floorings exposed to the thermal attack by a single burning item

EN 14081-1, Timber structures — Strength graded structural timber with rectangular cross section — Part 1: General requirements

EN 14545, Timber structures — Connectors — Requirements

EN 15228, Structural timber — Structural timber preservative treated against biological attack

prEN 15497, Finger jointed structural timber — Performance requirements and minimum production requirements

EN ISO 9001:2008, Quality management systems — Requirements (ISO 9001:2008)

#### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1

#### anchorage area

surface area of timber occupied by the plate projections in any particular member

#### 3.2

#### batch

all the structural members produced according to the same specifications in one shift

#### 3.3

#### dead knot

knot that on the considered surface is intergrown with the surrounding wood for less than one quarter of the cross-sectional perimeter, as defined in EN 844-9:1997

#### 3.4

#### effective thickness/width

actual thickness/width as defined in EN 336:2003 minus any wane present on the edge being considered

#### 3.5

#### internal bracing

element to prevent lateral buckling of a compression member

#### 3.6

#### live knot

#### intergrown knot

knot that on the considered surface is intergrown with the surrounding wood for more than three quarters of the cross-sectional perimeter as defined in EN 844-9:1997

#### 3.7

#### plate projection

plate tooth, plate nail or burst used for the purpose of transferring forces between members