

**Turvamehhanismid gaasi rõhku reguleerivatele
jaamadele ja paigaldistele. Sisendrõhule kuni 100
baari mõeldud gaasisüsteemide turva-
sulgurseadmed KONSOLIDEERITUD TEKST**

Safety devices for gas pressure regulating stations and
installations - Gas safety shut-off devices for inlet
pressures up to 100 barCONSOLIDATED TEXT

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 14382:2005+A1:2009 sisaldab Euroopa standardi EN 14382:2005+A1:2009 ingliskeelset teksti.</p> <p>Standard on kinnitatud Eesti Standardikeskuse 29.05.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.</p> <p>Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 18.03.2009.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 14382:2005+A1:2009 consists of the English text of the European standard EN 14382:2005+A1:2009.</p> <p>This standard is ratified with the order of Estonian Centre for Standardisation dated 29.05.2009 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.</p> <p>Date of Availability of the European standard text 18.03.2009.</p> <p>The standard is available from Estonian standardisation organisation.</p>
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English Version

**Safety devices for gas pressure regulating stations and
installations - Gas safety shut-off devices for inlet pressures up
to 100 bar**

Dispositifs de sécurité pour postes et installations de
détente-régulation de pression de gaz - Clapets de sécurité
pour pressions amont jusqu'à 100 bar

Sicherheitseinrichtungen für Gas-Druckregelanlagen und -
einrichtungen - Gas-Sicherheitsabsperreinrichtungen für
Eingangsdrücke bis 100 bar

This European Standard was approved by CEN on 30 December 2004 and includes Amendment 1 approved by CEN on 12 January 2009.

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Contents

	page
Foreword.....	5
1 Scope	6
2 Normative references	7
3 Terms, definitions and symbols.....	9
4 Construction requirements.....	20
4.1 Basic requirements	20
4.1.1 General.....	20
4.1.2 Types of shut-off devices	21
4.1.3 End connections	22
4.1.4 Flange ratings	22
4.1.5 Nominal sizes and face-to-face dimensions.....	23
4.1.6 Sealing of the adjusting device.....	26
4.1.7 Set range.....	26
4.1.8 External visual Indication of the position of the closing member.....	26
4.1.9 Springs.....	26
4.1.10 Parts transmitting actuating forces	26
4.1.11 [A1] Replaceable parts that may be affected by erosion or abrasion	26
4.2 Materials	26
4.2.1 Requirements for metallic materials.....	26
4.2.2 Requirements for elastomers (including vulcanized rubber)	31
4.2.3 Requirements for non metallic materials different from those in 4.2.2	31
4.3 Strength of housings.....	32
4.3.1 Body and its inner metallic partition walls [A1]	32
4.3.2 Flanges	32
4.3.3 [A1] Other pressure containing parts	32
4.3.4 Inner metallic partition walls	34
4.3.5 Minimum values of safety factor	34
4.3.6 Welded joint coefficient	35
5 Functional requirements.....	35
5.1 General.....	35
5.1.1 Shutting-off and opening	35
5.1.2 Mounting position.....	35
5.1.3 Bypass	35
5.1.4 Ice formation	35
5.1.5 Fail-close conditions	35
5.1.6 Pressure drop	35
5.1.7 [A1] Surveillance and maintenance.....	36
5.2 Shell strength, external tightness and internal sealing.....	36
5.2.1 Shell strength.....	36
5.2.2 External tightness.....	36
5.2.3 Internal sealing	36
5.3 Accuracy group	37
5.4 Response time	37
5.5 Relatching difference and unlatching	37
5.5.1 Relatching difference	37
5.5.2 Unlatching under mechanical impact.....	37
5.6 Closing force.....	38
5.7 Endurance and accelerated ageing	38

5.8	Strength of the trip mechanism, valve seat and closing member against the dynamic impact of flowing gas	38
5.9	Flow coefficient	39
5.10	Final visual inspection	39
6	Testing	39
6.1	General	39
6.2	Tests	39
6.3	Type test	40
6.4	Selection of test samples	41
6.5	Routine tests	41
6.6	Production surveillance	41
7	Test and verification methods	41
7.1	Dimensional check and visual inspection	41
7.2	Materials check	41
7.3	Verification of the strength of pressure containing parts and inner metallic partition walls	42
7.3.1	Strength calculation method	42
7.3.2	Experimental design method	42
7.4	Verification of the strength of parts transmitting actuating forces	43
7.5	Shell and inner metallic partition walls strength test	43
7.6	Alternative shell and inner metallic walls strength test	44
7.7	External tightness test	44
7.7.1	External tightness test of metallic housing	44
7.7.2	External tightness test of chambers bounded on at least one side by a diaphragm	45
7.8	Internal sealing test	46
7.9	Accuracy group	46
7.9.1	General conditions	46
7.9.2	Test at ambient temperature	46
7.9.3	Test at the limit temperatures $-20\text{ }^{\circ}\text{C}$ or $-10\text{ }^{\circ}\text{C}$ and $60\text{ }^{\circ}\text{C}$	47
7.9.4	A_1 Verification of the upper limit of the highest set range for overpressure monitoring A_1	48
7.9.5	Determination of flow coefficient	48
7.10	Response time	50
7.11	Relatching difference and unlatching	51
7.11.1	A_1 Trip pressure for over-pressure monitoring A_1	51
7.11.2	Lower trip pressure	51
7.12	Closing force	52
7.13	Endurance and accelerated ageing	53
7.14	Resistance to gas of non metallic parts	53
7.15	Verification of the strength of the trip mechanism, valve seat and closing member against dynamic impact of flowing gas	53
7.16	Final visual inspection	54
7.16.1	After type test	54
7.16.2	After routine tests and production surveillance	54
8	Documentation	54
8.1	Documentation related to type test	54
8.1.1	Documentation required prior to type test	54
8.1.2	Test report	55
8.2	Documentation for the customer	55
8.2.1	Sizing equation	55
8.2.2	Documentation provided at the request of the customer	55
8.2.3	Documentation provided with the shut-off device	55
8.3	Documentation related to production surveillance in accordance with 6.6	56
8.3.1	Documentation to be available for production surveillance	56
8.3.2	Production surveillance report	56
9	Marking	56
9.1	General requirements	56
9.2	Marking of connections for sensing, exhaust and breather lines	57
9.3	Identification of auxiliary devices	57

Annex A (informative) Ice formation	58
A.1 General	58
A.2 Requirements	58
A.3 Tests	58
Annex B (informative) Compliance evaluation	59
B.1 General	59
B.2 Introduction	59
B.3 Procedure	59
B.4 Manufacturer's compliance evaluation	60
B.5 Issue of the certificate of compliance	60
Annex C (informative) Pressure drop and flow coefficient	61
C.1 Calculation method for pressure drop throughout the SSD	61
C.2 Test method for the determination of the flow coefficient C_v	61
Annex D (informative) Alternative test method for verification of the strength of the trip mechanism, valve seat and closing member	63
D.1 Test method	63
D.2 Test method for the determination of the dynamic factor C_r	63
D.3 Test method for a series of SSDs	64
Annex E (informative) Sizing equation	66
Annex F (informative) Inspection certificate	67
Annex G (informative) Order specification	69
G.1 General	69
G.2 Minimum specifications	69
G.2.1 Details of construction	69
G.2.2 Dimensions	69
G.2.3 Performance	69
G.3 Optional specifications	70
Annex H (informative) Acceptance test	71
Annex I (informative) Ⓐ Seat leakage (alternative requirement) Ⓐ	72
Annex J (normative) Materials	73
J.1 Steel materials for pressure containing parts and inner metallic partition walls	73
J.2 Metallic materials different from steel materials for pressure containing parts and inner metallic partition walls	79
J.3 Materials for fixtures, integral process and sensing lines, connectors and fasteners	84
Annex K (informative) Ⓐ Suitability of safety shut-off device for damp operating conditions	87
Annex L (informative) Glossary	88
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 97/23/EC	90
Bibliography	92

Foreword

This document (EN 14382:2005+A1:2009) has been prepared by Technical Committee CEN/TC 235 "Gas pressure regulators and associated safety devices for use in gas transmission and distribution", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2009, and conflicting national standards shall be withdrawn at the latest by September 2009.

This document includes Amendment 1, approved by CEN on 2009-01-12.

This document supersedes A1 EN 14382:2005 A1.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 97/23/EC.

For relationship with EU Directive 97/23/EC, see informative Annex ZA, which is an integral part of this document.

Safety shut-off devices dealt with in this document are standard safety shut-off devices and, when used in pressure regulating stations complying with EN 12186 or EN 12279, they are considered as standard pressure equipment in accordance with Clause 3.1 of Art. 1 of Pressure Equipment Directive (PED).

For standard safety shut-off devices used in pressure regulating stations complying with EN 12186 or EN 12279, Table ZA.1 given in Annex ZA includes all applicable Essential Requirements given in Annex I of PED A1 except the external corrosion resistance in case of environmental conditions where corrosion is likely to occur A1.

The normative Annex J of this document lists some suitable materials for pressure containing parts, inner metallic partition walls, fasteners and connectors. Other materials may be used when complying with the restrictions given in Table 5.

A1 *deleted text* A1

A1 Continued A1 integrity of safety shut-off devices is assured by periodic functional checks. For periodic functional checks it is common to refer to national regulations/standards where existing or users/manufacturers practices.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

[A1] This document specifies constructional, functional, testing and marking requirements, sizing and documentation of gas safety shut-off devices used in the pressure regulating stations in accordance with EN 12186 or EN 12279: **[A1]**

- for inlet pressures up to 100 bar and nominal diameters up to DN 400;
- for an operating temperature range from $-20\text{ }^{\circ}\text{C}$ to $+60\text{ }^{\circ}\text{C}$,

which operate with fuel gases of the 1st and 2nd family in accordance with EN 437 in transmission and distribution networks and also in commercial and industrial installations.

"Gas safety shut-off devices" will hereafter be called "SSDs" except in titles.

[A1] For standard safety shut-off devices when used in pressure regulating stations complying with EN 12186 or EN 12279, Annex ZA lists all applicable Essential Requirements except the external corrosion resistance in case of environmental conditions where corrosion is likely to occur. **[A1]**

[A1] This document considers the following classes/types of SSDs: **[A1]**

temperature classes:

- class 1: operating temperature range from $-10\text{ }^{\circ}\text{C}$ to $60\text{ }^{\circ}\text{C}$;
- class 2: operating temperature range from $-20\text{ }^{\circ}\text{C}$ to $60\text{ }^{\circ}\text{C}$;

functional classes:

- **[A1]** class A: SSDs that close when damage to the pressure detector element occurs (applicable to overpressure SSDs only) or when external power fails and whose re-opening, after an intervention for overpressure, is possible only manually;
- class B: SSDs that do not close when damage to the pressure detector element occurs and whose re-opening, after an intervention for overpressure, is possible only manually;

SSDs types:

- type IS: (integral strength type);
- type DS: (differential strength type). **[A1]**

SSDs complying with the requirements of this document may be declared as "in conformity with EN 14382" and bear the mark "EN 14382".

The material and functional requirements specified in this document may be applied to SSDs which use thermal energy or the effects of electrical energy to trip the operation of the closing member. For these SSDs the operational parameters are not specified in this document.

This document does not apply to:

- SSDs upstream from/on/in domestic gas-consuming appliances which are installed downstream of domestic gas meters;
- **[A1]** SSDs incorporated into pressure-regulating devices used in service lines with volumetric flow rate $\leq 200\text{ m}^3/\text{h}$ at normal conditions and inlet pressure $\leq 5\text{ bar}$. **[A1]**



2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including amendments) applies.

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 EN 287-1:1992, *Approval testing of welders – Fusion welding – Part 1: Steel* 


EN 334:2005, *Gas pressure regulators for inlet pressures up to 100 bar*

 EN 473:2000 , *Non destructive testing – Qualification and certification of NDT personnel – General principles*

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 EN 970:1997 , *Non-destructive examination of fusion welds – Visual examination*

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
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EN 1092-2:1999, *Flanges and their joints – Circular flanges for pipes, valves, fittings and accessories, PN designated – Part 2: Cast iron flanges*


EN 1092-3:2005, *Flanges and their joints – Circular flanges for pipes, valves, fittings and accessories, PN designated – Part 3: Copper alloy flanges*

EN 1092-4:2004, *Flanges and their joints – Circular flanges for pipes, valves, fittings and accessories, PN designated – Part 4: Aluminium alloy flanges* 


EN 1349, *Industrial process control valves*

 EN 1418:1997 , *Welding personnel – Approval testing of welding operators for fusion welding and resistance weld setters for fully mechanized and automatic welding of metallic materials*

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
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EN 1759-4, *Flanges and their joint – Circular flanges for pipes, valves, fittings and accessories, class designated – Part 4: Aluminium alloy flanges* 

EN 10045-1, *Metallic materials – Charpy impact test – Part 1: Test method*

 EN 10204:2004 , *Metallic products – Types of inspection documents*

 EN 10226-1, *Pipe threads where pressure tight joints are made on the threads – Part 1: Taper external threads and parallel internal threads – Dimensions, tolerances and designation*

EN 10226-2, *Pipe threads where pressure tight joints are made on the threads – Part 2: Taper external threads and taper internal threads – Dimensions, tolerances and designation* 

EN 12186, *Gas supply systems – Gas pressure regulating stations for transmission and distribution – Functional requirements*

EN 12279, *Gas supply systems – Gas pressure regulating installations on service lines – Functional requirements*

EN 12516-1:2005, *Industrial valves – Shell design strength – Part 1: Tabulation method for steel valve shells*

EN 12516-2:2004, *Industrial valves – Shell design strength – Part 2: Calculation method for steel valve shells*

EN 12516-4:2008, *Industrial valves – Shell design strength – Part 4: Calculation method for valve shells in metallic materials other than steel* ^{A1}

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EN 13445-4, *Unfired pressure vessels – Part 4: Fabrication*

EN 13906-1, *Cylindrical helical springs made from round wire and bar – Calculation and design – Part 1: Compression springs*

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EN 60534-1:1993, *Industrial-process control valves – Part 1: Control valve terminology and general considerations (IEC 60534-1:1987)*

EN ISO 175:2000, *Plastics – Methods of test for the determination of the effects of immersion in liquid chemicals (ISO 175:1999)*

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EN ISO 15607:2003, *Specification and qualification of welding procedures for metallic materials – General rules (ISO 15607:2003)*

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EN ISO 15612:2004, *Specification and qualification of welding procedures for metallic materials – Qualification by adoption of a standard welding procedure (ISO 15612:2004)*

EN ISO 15613:2004, *Specification and qualification of welding procedures for metallic materials – Qualification based on pre-production welding test (ISO 15613:2004)*

EN ISO 15614-1:2004, *Specification and qualification of welding procedures for metallic materials – Welding procedure test – Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys (ISO 15614-1:2004)*

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