

Rubber- or plastics-coated fabrics - Determination of tensile strength and elongation at break (ISO 1421:2016)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 1421:2016 sisaldab Euroopa standardi EN ISO 1421:2016 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 1421:2016 consists of the English text of the European standard EN ISO 1421:2016.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 14.12.2016.	Date of Availability of the European standard is 14.12.2016.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

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ICS 59.080.40

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EUROPEAN STANDARD

EN ISO 1421

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2016

ICS 59.080.40

Supersedes EN ISO 1421:1998

English Version

Rubber- or plastics-coated fabrics - Determination of tensile strength and elongation at break (ISO 1421:2016)

Supports textiles revêtus de caoutchouc ou de plastique - Détermination de la force de rupture et de l'allongement à la rupture (ISO 1421:2016)

Mit Kautschuk oder Kunststoff beschichtete Textilien - Bestimmung der Zugfestigkeit und der Bruchdehnung (ISO 1421:2016)

This European Standard was approved by CEN on 17 September 2016.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

European foreword

This document (EN ISO 1421:2016) has been prepared by Technical Committee ISO/TC 45 "Rubber and rubber products" in collaboration with Technical Committee CEN/TC 248 "Textiles and textile products" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2017, and conflicting national standards shall be withdrawn at the latest by June 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 1421:1998.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 1421:2016 has been approved by CEN as EN ISO 1421:2016 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 4, *Products (other than hoses)*.

This third edition cancels and replaces the second edition (ISO 1421:1998), which has been technically revised. The changes are as follows.

- In [Clause 3](#), gauge length and reference points have been added and [Figures 1, 2, and 3](#) have been moved to clarify the definitions.
- The title of [Clause 5](#) has been changed.
- [Clause 6](#) has been subdivided in two subclauses and conditions have been clarified respectively by referring to the particulars specified in ISO 2231:1989.
- A new clause has been added to specify the time-interval between manufacture and testing.
- In [8.1](#), two narrower widths of 10 mm and 30 mm have been added for test piece and the pre-tension forces have been revised accordingly. The procedure for the test pieces with reference mark has been incorporated.
- In [8.2](#), the procedure for handling abnormal test results has been modified.

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WARNING — Persons using this International Standard should be familiar with normal laboratory practice. This International Standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practices and to ensure compliance with any national regulatory conditions.

1 Scope

This International Standard specifies two methods for the determination of the tensile strength of fabrics coated with rubber or plastics.

- Method 1 — the strip test method, which is a method for the determination of tensile strength and elongation at break.
- Method 2 — the grab test method, which is a method for the determination of tensile strength only.

The methods apply to test pieces in equilibrium with specific standard atmospheres for testing and to wet test pieces. Both methods require the use of a constant rate of extension (CRE) tensile-testing machine.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2231:1989, *Rubber- or plastics-coated fabrics — Standard atmospheres for conditioning and testing*

ISO 2286-2, *Rubber- or plastics-coated fabrics — Determination of roll characteristics — Part 2: Methods for determination of total mass per unit area, mass per unit area of coating and mass per unit area of substrate*

ISO 7500-1, *Metallic materials — Calibration and verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system.*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

constant rate of extension

CRE

means of conducting a tensile test in which the rate of increase in the length of the test piece is uniform with time

Note 1 to entry: The rate of increase of the force is dependent upon the extension characteristics of the test piece.