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Thermal insulation products for building equipment
and industrial installations - Factory made calcium
silicate (CS) products - Specification

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 14306:2015 sisaldab Euroopa standardi EN 14306:2015 ingliskeelset teksti.	This Estonian standard EVS-EN 14306:2015 consists of the English text of the European standard EN 14306:2015.
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English Version

Thermal insulation products for building equipment and
industrial installations - Factory made calcium silicate (CS)
products - Specification

Produits isolants thermiques pour l'équipement du
bâtiment et les installations industrielles - Produits
manufacturés en silicate de calcium (CS) - Spécification

Wärmedämmstoffe für die technische
Gebäudeausrüstung und für betriebstechnische
Anlagen in der Industrie - Werkmäßig hergestellte
Produkte aus Calciumsilikat (CS) - Spezifikation

This European Standard was approved by CEN on 24 October 2015.

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COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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Contents	Page
European foreword.....	4
1 Scope	6
2 Normative references	6
3 Terms, definitions, symbols, units and abbreviated terms	8
3.1 Terms and definitions	8
3.1.1 Terms and definitions as given in EN ISO 9229:2007	8
3.1.2 Additional terms and definitions	8
3.2 Symbols, units and abbreviated terms	9
3.2.1 Symbols and units used in this standard	9
3.2.2 Abbreviations used in this standard	10
4 Requirements	10
4.1 General	10
4.2 For all applications	10
4.2.1 Thermal conductivity	10
4.2.2 Dimensions and tolerances	11
4.2.3 Dimensional stability.....	11
4.2.4 Reaction to fire of the product as placed on the market.....	11
4.2.5 Durability characteristics	12
4.3 For specific applications	12
4.3.1 General.....	12
4.3.2 Maximum service temperature.....	12
4.3.3 Minimum service temperature	13
4.3.4 Compressive stress or compressive strength	13
4.3.5 Trace quantities of water soluble ions and the pH-value	14
4.3.6 Water vapour diffusion resistance	14
4.3.7 Short-term water absorption by partial immersion	14
4.3.8 Release of dangerous substances.....	14
4.3.9 Continuous glowing combustion	14
5 Test methods	14
5.1 Sampling	14
5.2 Conditioning	15
5.3 Testing	15
5.3.1 General.....	15
5.3.2 Thermal conductivity	17
5.3.3 Maximum service temperature.....	17
5.3.4 Reaction to fire.....	17
6 Designation code	18
7 Assessment and Verification of the Constancy of Performance (AVCP)	18
7.1 General	18
7.2 Product Type Determination (PTD)	18
7.3 Factory Production Control (FPC)	18
8 Marking and labelling	19
Annex A (normative) Factory production control	20

Annex B (normative) Determination of minimum service temperature	23
B.1 Definitions.....	23
B.2 Principle.....	23
B.3 Apparatus	23
B.4 Test specimens	24
B.5 Procedure	24
B.6 Calculation and expression of results	25
B.7 Accuracy of measurements	26
B.8 Test report	26
Annex C (informative) Preparation of the test specimens to measure thermal conductivity	27
C.1 Preparation of the test specimens to measure thermal conductivity	27
C.2 Ageing	27
Annex D (informative) Additional properties	28
D.1 General	28
D.2 Coefficient of thermal expansion	28
D.3 Apparent and true porosity	28
D.4 Air flow resistance.....	28
D.5 Creep in compression.....	28
D.6 Permeability to gases	28
D.7 Acoustic properties.....	28
D.8 Bending strength	28
D.9 Apparent density	28
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation.....	30
ZA.1 Scope and relevant characteristics	30
ZA.2 Procedures for AVCP of factory made calcium silicate (CS)	32
ZA.3 CE Marking and labelling	39
Bibliography	41

European foreword

This document (EN 14306:2015) has been prepared by Technical Committee CEN/TC 88 “Thermal insulating materials and products”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by September 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14306:2009+A1:2013.

This document is identifying those clauses of the standard which are needed for the compliance of the European Standard with the Construction Products Regulation (CPR).

The main technical changes that have been made in this new edition of EN 14306 are the following:

- a) an addition to the foreword;
- b) an addition in Clause 3.2.2;
- c) a new Clause 4.3.8;
- d) modification of Clause 5.3.2;
- e) modification of Clause 7;
- f) modification of Clause 8;
- g) modification of Annex A;
- h) deletion of Annex B (normative) Testing for reaction to fire;
- i) a new Annex ZA.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Regulation (EU) No. 305/2011.

For relationship with Regulation (EU) No. 305/2011, see informative Annex ZA, which is an integral part of this document.

Locally responsible authorities and contracting entities, who are bound by EU Directives to specify their requirements using European harmonized product standards, are allowed to demand additional properties outside the provisions of this standard if this is technically necessary because of prevailing operational conditions of the building equipment or the industrial installation projected or because of safety regulations.

This European Standard contains six annexes:

- Annex A (normative), Factory production control;
- Annex B (normative), Determination of minimum service temperature;
- Annex C (informative), Preparation of the test specimens to measure thermal conductivity;

- Annex D (informative), Additional properties ;
- Annex ZA (informative), Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation.

This document includes a bibliography.

This European Standard is one of a series of standards for insulation products used in building equipment and industrial installations, but this standard can be used in other areas, where appropriate.

In pursuance of Resolution BT 20/1993 revised, CEN/TC 88 have proposed defining the standards listed below as a European package of standards, setting 21 months after availability as the date of withdrawal (dow) of national standards which conflict with the European standards of this package.

The package of standards comprises the following group of interrelated standards for the specifications of factory made thermal insulation products, all of which come within the scope of CEN/TC 88:

EN 14303, *Thermal insulation products for building equipment and industrial installations — Factory made mineral wool (MW) products — Specification*

EN 14304, *Thermal insulation products for building equipment and industrial installations — Factory made flexible elastomeric foam (FEF) products — Specification*

EN 14305, *Thermal insulation products for building equipment and industrial installations — Factory made cellular glass (CG) products — Specification*

EN 14306, *Thermal insulation products for building equipment and industrial installations — Factory made calcium silicate (CS) products — Specification*

EN 14307, *Thermal insulation products for building equipment and industrial installations — Factory made extruded polystyrene foam (XPS) products — Specification*

EN 14308, *Thermal insulation products for building equipment and industrial installations — Factory made rigid polyurethane foam (PUR) and polyisocyanurate foam (PIR) products — Specification*

EN 14309, *Thermal insulation products for building equipment and industrial installations — Factory made products of expanded polystyrene (EPS) — Specification*

EN 14313, *Thermal insulation products for building equipment and industrial installations — Factory made polyethylene foam (PEF) products — Specification*

EN 14314, *Thermal insulation products for building equipment and industrial installations — Factory made phenolic foam (PF) products — Specification*

EN 15501, *Thermal insulation products for building equipment and industrial installations — Factory made expanded perlite (EP) and exfoliated vermiculite (EV) products — Specification*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the requirements for factory made calcium silicate products which are used for the thermal insulation of building equipment and industrial installations with an operating temperature range of approximately - 170 °C to + 1 100 °C.

Calcium silicate products can be used below - 50 °C. Below the operating temperature of - 50 °C, special tests, regarding the suitability of the product in the intended application are advised (e.g. liquefaction of oxygen). Manufacturer's advice should be heeded in all cases.

The products are manufactured in the form of boards, pipe sections, segments and prefabricated ware.

This European Standard describes product characteristics and includes procedures for testing, evaluation of conformity, marking and labelling.

Products covered by this standard are also used in prefabricated thermal insulation systems and composite panels; the structural performance of systems incorporating these products is not covered.

This European Standard does not specify the required level or class of a given property that should be achieved by a product to demonstrate fitness for purpose in a particular application. The levels required for a given application can be found in regulations and invitations to tender.

Products with a declared thermal conductivity greater than 0,6 W/(m·K) at 10 °C are not covered by this standard.

This European Standard does not cover products intended to be used for the insulation of the building structure.

This European Standard does not cover the following acoustical aspects: direct airborne sound insulation and impact noise transmission index.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 822, *Thermal insulating products for building applications - Determination of length and width*

EN 823, *Thermal insulating products for building applications - Determination of thickness*

EN 824, *Thermal insulating products for building applications - Determination of squareness*

EN 825, *Thermal insulating products for building applications - Determination of flatness*

EN 826, *Thermal insulating products for building applications - Determination of compression behaviour*

EN 1094-6, *Insulating refractory products - Part 6: Determination of permanent change in dimensions of shaped products on heating (ISO 2477:1987 modified)*

EN 1604, *Thermal insulating products for building applications - Determination of dimensional stability under specified temperature and humidity conditions*

EN 1609, *Thermal insulating products for building applications - Determination of short term water absorption by partial immersion*

EN 12085, *Thermal insulating products for building applications - Determination of linear dimensions of test specimens*

EN 12086, *Thermal insulating products for building applications - Determination of water vapour transmission properties*

EN 12667, *Thermal performance of building materials and products - Determination of thermal resistance by means of guarded hot plate and heat flow meter methods - Products of high and medium thermal resistance*

EN 12939, *Thermal performance of building materials and products - Determination of thermal resistance by means of guarded hot plate and heat flow meter methods - Thick products of high and medium thermal resistance*

EN 13172, *Thermal insulation products - Evaluation of conformity*

EN 13467, *Thermal insulating products for building equipment and industrial installations - Determination of dimensions, squareness and linearity of preformed pipe insulation*

EN 13468, *Thermal insulating products for building equipment and industrial installations - Determination of trace quantities of water soluble chloride, fluoride, silicate, sodium ions and pH*

EN 13469, *Thermal insulating products for building equipment and industrial installations - Determination of water vapour transmission properties of preformed pipe insulation*

EN 13472, *Thermal insulating products for building equipment and industrial installations - Determination of short term water absorption by partial immersion of preformed pipe insulation*

EN 13501-1:2007+A1:2009, *Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests*

EN 13639, *Determination of total organic carbon in limestone*

EN 13820, *Thermal insulating materials for building applications - Determination of organic content*

EN 13823, *Reaction to fire tests for building products — Building products excluding floorings exposed to the thermal attack by a single burning item*

EN 15715:2009, *Thermal insulation products - Instructions for mounting and fixing for reaction to fire testing - Factory made products*

EN ISO 1182, *Reaction to fire tests for products - Non-combustibility test (ISO 1182)*

EN ISO 1716, *Reaction to fire tests for products - Determination of the gross heat of combustion (calorific value) (ISO 1716)*

EN ISO 8497, *Thermal insulation - Determination of steady-state thermal transmission properties of thermal insulation for circular pipes (ISO 8497)*

EN ISO 8894-1, *Refractory materials - Determination of thermal conductivity - Part 1: Hot-wire methods (cross-array and resistance thermometer) (ISO 8894-1)*

EN ISO 9229:2007, *Thermal insulation - Vocabulary (ISO 9229:2007)*

EN ISO 11925-2, *Reaction to fire tests - Ignitability of products subjected to direct impingement of flame - Part 2: Single-flame source test (ISO 11925-2)*

EN ISO 13787, *Thermal insulation products for building equipment and industrial installations - Determination of declared thermal conductivity (ISO 13787)*

3 Terms, definitions, symbols, units and abbreviated terms

3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1.1 Terms and definitions as given in EN ISO 9229:2007

3.1.1.1

calcium silicate

insulation material comprised of hydrated calcium silicate, normally reinforced by incorporating fibres

3.1.1.2

board

slab

(insulation) rigid or semi-rigid product of rectangular shape and cross-section in which the thickness is uniform and substantially smaller than the other dimensions

Note 1 to entry: Boards are usually thinner than slabs. They can also be supplied in tapered form.

3.1.1.3

pipe section

section

(insulation) product in the shape of a cylindrical annulus which may be split to facilitate application

3.1.1.4

lag

segment

rigid or semi-rigid insulation product for application to large diameter cylindrical or spherical equipment

3.1.2 Additional terms and definitions

3.1.2.1

level

given value which is the upper or lower limit of a requirement

Note 1 to entry: The level is given by the declared value of the characteristic concerned.

3.1.2.2

class

combination of two levels of the same property between which the performance shall fall

3.1.2.3

prefabricated ware

pieces cut, abraded or otherwise formed from a board or block of product, e.g. elbows, T-pieces, etc

3.1.2.4

production line

assemblage of equipment that produces products using a continuous process