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Thermal insulation products for building equipment  
and industrial installations - Factory made flexible  
elastomeric foam (FEF) products - Specification

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 14304:2015 sisaldab Euroopa standardi EN 14304:2015 ingliskeelset teksti.	This Estonian standard EVS-EN 14304:2015 consists of the English text of the European standard EN 14304:2015.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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English Version

Thermal insulation products for building equipment and  
industrial installations - Factory made flexible elastomeric  
foam (FEF) products - Specification

Produits isolants thermiques pour l'équipement du  
bâtiment et les installations industrielles - Produits  
manufacturés en mousse élastomère flexible (FEF) -  
Spécification

Wärmedämmstoffe für die technische  
Gebäudeausrüstung und für betriebstechnische  
Anlagen in der Industrie - Werkmäßig hergestellte  
Produkte aus flexiblem Elastomerschaum (FEF) -  
Spezifikation

This European Standard was approved by CEN on 24 October 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## European foreword

This document (EN 14304:2015) has been prepared by Technical Committee CEN/TC 88 “Thermal insulating materials and products”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by September 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14304:2009+A1:2013.

This document is identifying those clauses of the standard which are needed for the compliance of the European Standard with the Construction Products Regulation (CPR).

The main technical changes that have been made in this new edition of EN 14304 are the following:

- a) an addition to the foreword;
- b) an addition in Clause 3;
- c) a new 4.3.9;
- d) modification of 5.3.2;
- e) modification of Clause 7;
- f) modification of Clause 8;
- g) modification of Annex A;
- h) a new Annex ZA.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Regulation (EU) No. 305/2011.

For relationship with Regulation (EU) No. 305/2011, see informative Annex ZA, which is an integral part of this document.

Locally responsible authorities and contracting entities, who are bound by EU Directives to specify their requirements using European harmonized product standards, are allowed to demand additional properties outside the provisions of this standard if this is technically necessary because of prevailing operational conditions of the building equipment or the industrial installation projected or because of safety regulations.

This European Standard contains five annexes:

- Annex A (normative), Factory production control;
- Annex B (normative), Determination of minimum service temperature;
- Annex C (normative), Thermal conductivity measurement;

- Annex D (informative), Additional properties;
- Annex ZA (informative), Clauses of this European Standard addressing the provisions of the EU Construction Products Regulation.

This document includes a bibliography.

This European Standard is one of a series of standards for insulation products used in building equipment and industrial installations, but this standard can be used in other areas, where appropriate.

In pursuance of Resolution BT 20/1993 revised, CEN/TC 88 have proposed defining the standards listed below as a European package of standards, setting (21 months after availability) as the date of withdrawal (dow) of national standards which conflict with the European standards of this package.

The package of standards comprises the following group of interrelated standards for the specifications of factory made thermal insulation products, all of which come within the scope of CEN/TC 88:

EN 14303, *Thermal insulation products for building equipment and industrial installations — Factory made mineral wool (MW) products — Specification*

EN 14304, *Thermal insulation products for building equipment and industrial installations — Factory made flexible elastomeric foam (FEF) products — Specification*

EN 14305, *Thermal insulation products for building equipment and industrial installations — Factory made cellular glass (CG) products — Specification*

EN 14306, *Thermal insulation products for building equipment and industrial installations — Factory made calcium silicate (CS) products — Specification*

EN 14307, *Thermal insulation products for building equipment and industrial installations — Factory made extruded polystyrene foam (XPS) products — Specification*

EN 14308, *Thermal insulation products for building equipment and industrial installations — Factory made rigid polyurethane foam (PUR) and polyisocyanurate foam (PIR) products — Specification*

EN 14309, *Thermal insulation products for building equipment and industrial installations — Factory made products of expanded polystyrene (EPS) — Specification*

EN 14313, *Thermal insulation products for building equipment and industrial installations — Factory made polyethylene foam (PEF) products — Specification*

EN 14314, *Thermal insulation products for building equipment and industrial installations — Factory made phenolic foam (PF) products — Specification*

EN 15501, *Thermal insulation products for building equipment and industrial installations — Factory made expanded perlite (EP) and exfoliated vermiculite (EV) products — Specification*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard specifies the requirements for factory made flexible elastomeric foam products which are used for the thermal insulation of building equipment and industrial installations with an operating temperature in the range of approximately - 200 °C to + 175 °C.

Below an operating temperature of - 50 °C, tests regarding the suitability of the products in the intended application should be performed. Manufacturer's advice should be heeded in all cases.

The products are manufactured in the form of sheets, tubes, rolls and tapes with or without coating and/or self-adhesive backing and/or different closure systems.

This European Standard describes product characteristics and includes procedures for testing, evaluation of conformity, marking and labelling.

Products covered by this standard are also used in prefabricated thermal insulation systems and composite panels; the performance of systems incorporating these products is not covered.

This European Standard does not specify the required level of a given property that should be achieved by a product to demonstrate fitness for purpose in a particular application. The levels required for a given application can be found in regulations and invitations to tender.

Products with a declared thermal conductivity greater than 0,050 W/(m·K) at 10 °C are not covered by this standard.

This European Standard does not cover products for the insulation of the building structure.

The normative part of this European Standard does not cover compressive stress (see D.5).

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 822, *Thermal insulating products for building applications - Determination of length and width*

EN 823, *Thermal insulating products for building applications - Determination of thickness*

EN 824, *Thermal insulating products for building applications - Determination of squareness*

EN 1604, *Thermal insulating products for building applications - Determination of dimensional stability under specified temperature and humidity conditions*

EN 1609, *Thermal insulating products for building applications - Determination of short term water absorption by partial immersion*

EN 12085, *Thermal insulating products for building applications - Determination of linear dimensions of test specimens*

EN 12086:2013, *Thermal insulating products for building applications - Determination of water vapour transmission properties*

EN 12667, *Thermal performance of building materials and products - Determination of thermal resistance by means of guarded hot plate and heat flow meter methods - Products of high and medium thermal resistance*



EN 12939, *Thermal performance of building materials and products - Determination of thermal resistance by means of guarded hot plate and heat flow meter methods - Thick products of high and medium thermal resistance*

EN 13172:2012, *Thermal insulation products - Evaluation of conformity*

EN 13467, *Thermal insulating products for building equipment and industrial installations - Determination of dimensions, squareness and linearity of preformed pipe insulation*

EN 13468, *Thermal insulating products for building equipment and industrial installations - Determination of trace quantities of water soluble chloride, fluoride, silicate, sodium ions and pH*

EN 13469, *Thermal insulating products for building equipment and industrial installations - Determination of water vapour transmission properties of preformed pipe insulation*

EN 13472, *Thermal insulating products for building equipment and industrial installations - Determination of short term water absorption by partial immersion of preformed pipe insulation*

EN 13501-1:2007+A1:2009, *Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests*

EN 13823, *Reaction to fire tests for building products — Building products excluding flooring exposed to the thermal attack by a single burning item*

EN 14366:2004, *Laboratory measurement of noise from waste water installations*

EN 14706, *Thermal insulating products for building equipment and industrial installations - Determination of maximum service temperature*

EN 14707, *Thermal insulating products for building equipment and industrial installations - Determination of maximum service temperature for preformed pipe insulation*

EN 15715:2009, *Thermal insulation products - Instructions for mounting and fixing for reaction to fire testing - Factory made products*

EN ISO 354, *Acoustics - Measurement of sound absorption in a reverberation room (ISO 354)*

EN ISO 3822-1, *Acoustics - Laboratory tests on noise emission from appliances and equipment used in water supply installations - Part 1: Method of measurement (ISO 3822-1)*

EN ISO 4589-1, *Plastics - Determination of burning behaviour by oxygen index - Part 1: Guidance (ISO 4589-1)*

EN ISO 8497, *Thermal insulation - Determination of steady-state thermal transmission properties of thermal insulation for circular pipes (ISO 8497)*

EN ISO 9229:2007, *Thermal insulation - Vocabulary (ISO 9229:2007)*

EN ISO 11654, *Acoustics - Sound absorbers for use in buildings - Rating of sound absorption (ISO 11654)*

EN ISO 11925-2, *Reaction to fire tests - Ignitability of products subjected to direct impingement of flame - Part 2: Single-flame source test (ISO 11925-2)*

EN ISO 13787, *Thermal insulation products for building equipment and industrial installations - Determination of declared thermal conductivity (ISO 13787)*

### 3 Terms, definitions, symbols, units and abbreviated terms

#### 3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

##### 3.1.1 Terms and definitions as given in EN ISO 9229:2007

###### 3.1.1.1

###### **flexible elastomeric foam**

closed cell flexible foam, made of natural or synthetic rubber, or a mixture of the two and containing other polymers and other chemicals which may be modified by organic or inorganic additives

###### 3.1.1.2

###### **tube**

(insulation) product for application on cylindrical objects

###### 3.1.1.3

###### **roll**

(insulation) product supplied in the form of a wound cylinder

###### 3.1.1.4

###### **pipe insulation**

insulation product designed to fit around pipes

###### 3.1.1.5

###### **thermal insulation**

process of reducing heat transfer through a system, or to describe a product, component or system which performs that function

###### 3.1.1.6

###### **test specimen**

single item within a sample or part of an item used for a test

###### 3.1.1.7

###### **building equipment**

system incorporated in a permanent manner in construction works forming part of the heating, cooling and ventilation installation of those works

###### 3.1.1.8

###### **industrial installation**

plant and associated vessels, pipes, ducts etc. used by industry to manufacture or store a product or to transfer a fluid

##### 3.1.2 Additional terms and definitions

###### 3.1.2.1

###### **sheet**

flexible insulation product of rectangular shape with or without facing or adhesive backing