

Inland navigation vessels - Railings for decks and side decks - Requirements, designs and types

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 711:2016 sisaldab Euroopa standardi EN 711:2016 ingliskeelset teksti.	This Estonian standard EVS-EN 711:2016 consists of the English text of the European standard EN 711:2016.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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English Version

Inland navigation vessels - Railings for decks and side decks - Requirements, designs and types

Bateaux de navigation intérieure - Garde-corps pour ponts et plats-bords - Exigences, types et modèles

Fahrzeuge der Binnenschifffahrt - Geländer für Decks und Gangborde - Anforderungen, Bauarten und Typen

This European Standard was approved by CEN on 25 March 2016.

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Contents

Page

European Foreword	4
1 Scope	5
2 Normative references	5
3 Definitions	5
4 Safety requirements	6
4.1 Design	6
4.1.1 General	6
4.1.2 Railings in work areas	7
4.1.3 Railings in passenger areas	7
4.2 Safety dimensions	8
4.3 Sturdiness requirements	12
4.4 Workmanship	12
5 Materials	13
5.1 Choice of materials	13
5.2 Example of railing made of steel	13
5.3 Surface protection	13
6 Testing	13
7 Designation	13
Annex A (normative) Examples of materials and dimensions	14
Annex B (informative) Sample designs for railings in the area of mooring equipment and bulwarks	15
 Figures	
Figure 1 — CF type fixed railing	8
Figure 2 — CT type tiltable railing	8
Figure 3 — CD type detachable railing	9
Figure 4 — PF type fixed railing	9
Figure 5 — PG type fixed railing	9
Figure 6 — PZ-Type Fixed Railing	10
Figure 7 — Examples for Type A, Baseboard, and Type C, Coaming	11
Figure B.1 — Sample design of a railing in area of the mooring equipment	15
Figure B.2 — Sample design of a railing in the transition to the bulwark — working areas	15
Figure B.3 — Sample design of a railing in the transition to the bulwark – passenger areas	16
Figure B.4 — Sample design of a railing for increasing the height of a bulwark	16

Tables

Table 1 — Overview of the usual railing types.....	7
Table 2 — Safety dimensions.....	11
Table 3 — Sturdiness requirements.....	12
Table A.1 — Example of materials and dimensions for stanchions, hand rails and intermediate rails made of steel	14

European Foreword

This document (EN 711:2016) was prepared by the Technical Committee CEN/TC 15, "Inland navigation vessels", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2016, and conflicting national standards shall be withdrawn at the latest by December 2016.

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This document supersedes EN 711:1995.

The following changes have been made in comparison with EN 711:1995:

- a) Title was modified;
- b) A new definition of "spring balanced unit" was added (3.7);
- c) The position of the toe rail was defined (4.1);
- d) Prohibition on climbing aids for railings on passenger ships (4.1);
- e) The Figures were improved and removed from the table (4.2);
- f) Railing height in working areas was redefined (4.2);
- g) Additional railing heights in passenger areas were added (4.2);
- h) Cables are required, i.e. no plastic ropes are permitted (4.1);
- i) The requirement relating to the tensioning of hand rails and intermediate rails were added (4.4);
- j) Spring balanced units were added (4.4.6);
- k) The minimum diameter for hand rails was added (4.4.7);
- l) The design of the mooring equipment was described (4.4.7);
- m) Function in the event of breakage in the material was added (5.1);
- n) Table 4 added in Annex A (5.2);
- o) Test requirements were defined (Clause 6);
- p) Designation updated (Clause 7);
- q) Sample designs for mooring equipment for transitioning to the bulwark and for increased bulwark height added as Annex B;
- r) Editorial changes made.

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1 Scope

This European Standard is applicable to railings for decks and in gangways on inland navigation vessels. It lays down design, dimensions, strength and test conditions which have to be observed for safety reasons. The railings provide protection for persons against falling overboard and from one deck to another.

2 Normative references

The following documents which are cited at the appropriate places in this document are required for the application of this document. For dated references, only the editions referred to apply. For undated references the latest edition of the document (including all modifications) referred to applies.

EN 10025-2, *Hot rolled products of structural steels — Part 2: Technical terms of delivery for non-alloyed structural steels*

EN 10220, *Plain end steel tubes, welded and seamless — General tables for dimensions and masses per unit length*

EN ISO 1461, *Metallic coatings — Hot dipped galvanised coatings on fabricated ferrous products — Requirements and tests (ISO 1461)*

ISO 1835, *Short link chain for lifting purposes — Grade M (4), non-calibrated, for chain slings etc.*

ISO 2232, *Round drawn wire for general purpose non-alloy steel wire ropes and for large diameter steel wire ropes — Specifications*

ISO 2408, *Steel wire ropes for general purposes — Minimum requirements*

ISO 2768 (all parts), *General tolerances*

3 Definitions

For the purposes of this standard, the following definitions apply.

3.1 railing

<Inland navigation vessels> A construction of stanchions and hand rails as well as

- An intermediate rail and toe rail or
- A panel

3.2 stanchion

The vertical part of the railing, onto which the hand rails and intermediate rails or the network are mounted

3.3 hand rail

The uppermost continuous part of the railing, which serves as a handhold against falling overboard and/or for holding on