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**Okaspuu täispuidust vooderdis ja pealistus.  
Sulundi ja soonega masintöödeldud profiilid**

Solid softwood panelling and cladding - Machined profiles with tongue and groove

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 14519:2006 sisaldb Euroopa standardi EN 14519:2005 ingliskeelset teksti.	This Estonian standard EVS-EN 14519:2006 consists of the English text of the European standard EN 14519:2005.
Standard on kinnitatud Eesti Standardikeskuse 27.02.2006 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.	This standard is ratified with the order of Estonian Centre for Standardisation dated 27.02.2006 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.
Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kätesaadavaks tegemise kuupäev on 21.12.2005.	Date of Availability of the European standard text 21.12.2005.
Standard on kätesaadav Eesti standardiorganisatsionist.	The standard is available from Estonian standardisation organisation.

**ICS 79.080**

**Võtmesõnad:** ceilings, coatings, fir wood, grades, panels, pine wood, profile boards, quality, softwoods, solid timbers, specification (approval), specifications, springs, spruce (wood), spruce wood, wall coverings, wood, wood products

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN 14519

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English Version

Solid softwood panelling and cladding - Machined profiles with  
tongue and groove

Lambris et bardages en bois massif résineux - Profilés  
usinés avec rainure et languette

Innen- und Außenbekleidungen aus massivem Nadelholz -  
Profilholz mit Nut und Feder

This European Standard was approved by CEN on 21 November 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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COMITÉ EUROPÉEN DE NORMALISATION  
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## Foreword

This European Standard (EN 14519:2005) has been prepared by Technical Committee CEN/TC 175 "Round and sawn timber", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2006, and conflicting national standards shall be withdrawn at the latest by June 2006

This standard is one of a series of standards concerning solid wood panelling and wood flooring (including parquet).

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## **Introduction**

In this standard the characteristics of solid softwood panelling and cladding are described on the basis of individual elements.

## 1 Scope

This European Standard specifies the characteristics of solid wood panelling and cladding with tongue and groove machined from the following most common European species of softwood: spruce/fir, pine, larch, European Douglas Fir and maritime pine.

Products are intended for interior or exterior use.

NOTE Products sold in the European Economic Area should comply with prEN 14915.

## 2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 844-3:1995, *Round and sawn timber - Terminology - Part 3: General terms relating to sawn timber*

EN 844-4:1997, *Round and sawn timber – Terminology – Part 4: Terms relating to structure content*

EN 844-5:1997, *Round and sawn timber – Terminology – Part 5: Terms relating to dimensions of round timber*

EN 844-6:1997, *Round and sawn timber – Terminology – Part 6: Terms relating to dimensions of sawn timber*

EN 844-7:1997, *Round and sawn timber – Terminology – Part 7: Terms relating to anatomical structure of timber*

EN 844-8:1997, *Round and sawn timber – Terminology – Part 8: Terms relating to features of round timber*

EN 844-9:1997, *Round and sawn timber – Terminology – Part 9: Terms relating to features of sawn timber*

EN 844-10:1998, *Round and sawn timber – Terminology – Part 10: Terms relating to stain and fungal attack*

EN 844-11: *Round and sawn timber – Terminology – Part 11: Terms relating to degrade by insects*

EN 844-12:2000, *Round and sawn timber - Terminology - Part 12: Additional terms and general index*

EN 1309-1:1997, *Round and sawn timber – Method of measurement of dimensions – Part 1: Sawn timber*

EN 1310:1997, *Round and sawn timber - Method of measurement of features*

EN 13183-1, *Moisture content of a piece of sawn timber - Part 1: Determination by oven dry method*

EN 13183-2, *Moisture content of a piece of sawn timber - Part 2: Estimation by electrical resistance method*

EN 13647, *Wood and parquet flooring and wood panelling and cladding – Determination of geometrical characteristics*

EN 13756:2002, *Wood flooring – Terminology*