# INTERNATIONAL STANDARD



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# Gas cylinders — Cylinders for compressed and liquefied gases (excluding acetylene) — Inspection at time of filling

Bouteilles à gaz — Bouteilles à gaz comprimés et liquéfiés (à l'exception de l'acétylène) — Contrôle au moment du remplissage



Reference number ISO 24431:2006(E)

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# Contents

Forewo	ord	iv
Introdu	iction	v
1	Scope	.1
2	Normative references	.1
3	Terms and definitions	.1
4	Filling inspection	.3
5 5.1 5.2 5.3 5.4	Description of inspection items Verification of serviceable condition Identification of cylinder owner Verification of tare and calculation of weight of gas to be charged Verification of internal cylinder condition	.3 .4 .4
5.4 5.5 5.6	Verification of the integrity of permanent attachments Verification of valve integrity and suitability	.5
5.7 5.8 5.9	Check for correct filling pressure Check for correct filling weight Check of the valve protection	.6 6. 6.
Annex	A (informative) Example of a procedure to establish a correct tare	.7
Annex	B (informative) Procedures to be adopted when de-valving and/or when it is suspected	
B.1 B.2 B.3	that a cylinder valve is obstructed. Check for obstructed valve. Valve unobstructed.	.8 .8 .8 .8
Bibliog	Jraphy	11
	Valve unobstructed	

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in traison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

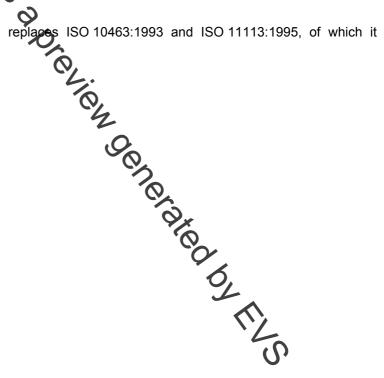
International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical convertees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires applora by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 24431 was prepared by Technical Committee ISO/TC 58, Gas cylinders, Subcommittee SC 4, Operational requirements for gas cylinders.

This first edition of ISO 24431 cancels and constitutes a technical revision.



### Introduction

This International Standard covers requirements that reflect current practice and experience.

Each transportable gas cylinder is inspected at the time of filling in order to establish that:

- it has no defects which render it unsafe for filling or continued use;
- it can be identified and complies with the relevant requirements with regard to marking, labelling, colour coding and completeness of its accessories;
- its valve functions satisfactorily.

- is valve functions saturated out exclusively by persons who have the appropriate training and competences, so as to ensure the each cylinder is safe for continued use.

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# Gas cylinders — Cylinders for compressed and liquefied gases (excluding acetylene) — Inspection at time of filling

# 1 Scope

This International Standard specifies the inspection requirements at the time of filling, and applies to seamless or welded transportable gas cylinders made of steel or aluminium alloy for liquefied or compressed gases (excluding acetylene) of a water capacity of between 0,5 I and 150 I. It also applies to cylinders of less than 0,5 I water capacity, as far as practicable.

This International Standard does not apply to cylinders manifolded in bundles or trailers.

This International Standard applies primarily to industrial gases other than liquefied petroleum gas (LPG), but may also be applied to LPG. For specific LPG applications, refer to ISO 10691.

For cylinders manifolded in bundles, refer to ISO 11755.

NOTE In International Standards, weight is equivalent to a force, expressed in newtons, However, in common parlance (as used in terms defined in this International Standard), the word "weight" continues to be used to mean "mass", although this practice is deprecated (see ISO 80000-40).

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6406, Gas cylinders — Seamless steel gas cylinders — Periodic inspection and testing

ISO 10460, Gas cylinders — Welded carbon-steel gas cylinders — Perodic inspection and testing

ISO 10461, Gas cylinders — Seamless aluminium-alloy gas cylinders — Periodic inspection and testing

ISO 11114-1, Transportable gas cylinders — Compatibility of cylinder and valve materials with gas contents — Part 1: Metallic materials

ISO 11114-2, Transportable gas cylinders — Compatibility of cylinder and varye materials with gas contents — Part 2: Non-metallic materials

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

### compressed gas

gas which when packaged under pressure for transport is entirely gaseous at -50 °C

NOTE This category includes all gases with a critical temperature less than or equal to -50 °C.