

**Welding consumables - Test methods
and quality requirements - Part 3:
Conformity assessment of wire
electrodes, wires and rods for welding
of aluminium alloys**

Welding consumables - Test methods and quality
requirements - Part 3: Conformity assessment of
wire electrodes, wires and rods for welding of
aluminium alloys

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 14532-3:2005 sisaldab Euroopa standardi EN 14532-3:2004 ingliskeelset teksti. Käesolev dokument on jõustatud 25.01.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 14532-3:2005 consists of the English text of the European standard EN 14532-3:2004. This document is endorsed on 25.01.2005 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: This document describes the basic verification tests, the testing methods, the amount of testing and the requirements for the qualification of wire electrodes, wires and rods for welding of aluminium.	Scope: This document describes the basic verification tests, the testing methods, the amount of testing and the requirements for the qualification of wire electrodes, wires and rods for welding of aluminium.
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ICS 25.160.20

Võtmesõnad:

ICS 25.160.20

English version

**Welding consumables - Test methods and quality requirements -
Part 3: Conformity assessment of wire electrodes, wires and
rods for welding of aluminium alloys**

Produits consommables pour le soudage - Méthodes
d'essai et exigences de qualité - Partie 3: Evaluation de la
conformité des fils électrodes, fils et baguettes pour le
soudage des alliages d'aluminium

Schweißzusätze - Prüfverfahren und
Qualitätsanforderungen - Teil 3: Konformitätsbewertung
von Drahtelektroden, Drähte und Stäbe zum Schweißen von
Aluminiumlegierungen

This European Standard was approved by CEN on 14 October 2004.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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Contents

	page
Foreword.....	4
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Applicable procedures for conformity assessment.....	7
5 Type qualification test.....	7
5.1 General.....	7
5.2 Necessary information	7
5.3 Testing of the product.....	7
5.3.1 Testing to demonstrate applicability	7
5.3.2 Sampling for verification of product physical characteristics.....	8
5.3.3 Chemical composition of the product.....	8
5.3.4 Marking of products	8
6 Testing	8
6.1 Testing of deposited metal	8
6.1.1 General.....	8
6.1.2 Parent metals	8
6.1.3 Type and dimensions of the test piece	8
6.1.4 Welding conditions.....	9
6.2 Testing of welded joints.....	10
6.2.1 Parent metals	10
6.2.2 Type and dimensions of the test pieces	10
6.2.3 Welding conditions.....	11
6.2.4 Destructive tests	12
7 Retests	14
8 Range of qualification	14
8.1 Parent metals	14
8.2 Welding positions.....	14
8.3 Current and polarity.....	14
8.4 Diameter range.....	14
8.5 Maximum temperature	14
8.6 Minimum temperature	14
8.7 Material thickness.....	14
9 Type qualification test report	14
10 Certificate	15
11 Extension of the range of qualification	15
12 Modification of the welding consumable	15
13 Transfer of qualification.....	15
14 Prolongation of qualification	15
Annex A (informative) Type qualification tests – Overview	16
Annex B (normative) Roughness of the product.....	17
Annex C (normative) Parent metal groups.....	18
Annex D (informative) Suggested qualification test report.....	20

D.1	Extent of qualification applied for by manufacturer	20
D.1.1	Parent metals	20
D.1.2	Product dimensions	20
D.1.3	Type of current and polarity	20
D.1.4	Welding positions	20
D.1.5	Other specific product information	20
D.2	Manufacturer's data	20
D.2.1	Scope of qualification applied for by the manufacturer or supplier	20
D.2.2	Brand and product name, marking where applicable	20
D.2.3	EN standard designation	20
D.2.4	Limits of chemical composition of the product	20
D.3	Testing	20
D.3.1	Testing of product	20
D.3.2	Testing of deposited metal	20
D.3.3	Testing of welded joint(s)	21
D.3.4	Review of manufacturer's internal test results	21
D.4	Special tests at the manufacturer's request	21
D.5	Evaluation of conformity and issue of appropriate certificates	21
D.6	Statement that the certificate is only valid as long as the product is manufactured within the limits tested	21
D.7	Documentation of the product	21
Annex E (informative)	Type qualification certificate	22
Annex F (informative)	Transfer of qualification – Application	23
Annex G (informative)	Transfer of qualification – Declaration of identity	24
Annex H (normative)	Prolongation of qualification – Manufacturer's tests	25
Annex I (informative)	Qualification under the supervision of the test body	26
I.1	Introduction	26
I.2	Conformity of the product	26
I.3	Marking of products	26
I.4	Certificate	26
I.5	Transfer of qualifications	26
I.6	Prolongation of the type qualification of welding consumables	27
I.7	Dormant welding consumables type qualification	27
Bibliography		28

Foreword

This document (EN 14532-3:2004) has been prepared by Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2005, and conflicting national standards shall be withdrawn at the latest by May 2005.

This document consists of the following parts:

EN 14532-1, *Welding consumables — Test methods and quality requirements — Part 1: Primary methods and conformity assessment of consumables for steel, nickel and nickel alloys*

EN 14532-2, *Welding consumables — Test methods and quality requirements — Part 2: Supplementary methods and conformity assessment of consumables for steel, nickel and nickel alloys*

EN 14532-3, *Welding consumables — Test methods and quality requirements — Part 3: Conformity assessment of wire electrodes, wires and rods for welding of aluminium alloys*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

This document proposes harmonised verification test conditions for the qualification of welding consumables for aluminium. The responsibility to identify the extent of the tests to be carried out lies with the manufacturer/supplier on the basis of his assessment of the market requirements.

It should be noted that tests in accordance with this document are made in a way, which is not necessarily representative of a real welded structure.

The requirements for the qualification of welding consumable manufacturers, suppliers and distributors are given in EN 12074.

1 Scope

This document describes the basic verification tests, the testing methods, the amount of testing and the requirements for the qualification of wire electrodes, wires and rods for welding of aluminium.

NOTE Additional information is given in Annex I.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 439, *Welding consumables — Shielding gases for arc welding and cutting*

EN 515, *Aluminium and aluminium alloys — Wrought products — Temper designations*

EN 573-3, *Aluminium and aluminium alloys — Chemical composition and form of wrought products — Part 3: Chemical composition*

EN 895, *Destructive tests on welds in metallic materials — Transverse tensile test*

EN 1011-4:2000, *Welding — Recommendations for welding of metallic materials — Part 4: Arc welding of aluminium and aluminium alloys*

EN 1320, *Destructive tests on welds in metallic materials — Fracture test*

EN 1321, *Destructive tests on welds in metallic materials — Macroscopic and microscopic examination of welds*

EN 1435, *Non-destructive examination of welds — Radiographic examination of welded joints*

EN 10204, *Metallic products — Type of inspection documents*

EN 14532-1:2004, *Welding consumables — Test methods and quality requirements — Part 1: Primary methods and conformity assessment of consumables for steel, nickel and nickel alloys*

EN 30042, *Arc-welded joints in aluminium and its weldable alloys — Guidance on quality levels for imperfections (ISO 10042:1992)*

EN ISO 544, *Welding consumables — Technical delivery conditions for welding filler metals — Type of product, dimensions, tolerances and markings (ISO 544:2003)*

EN ISO 6520-1, *Welding and allied processes — Classification of geometric imperfections in metallic materials — Part 1: Fusion welding (ISO 6520-1:1998)*

EN ISO 6947, *Welds — Working positions — Definitions of angles of slope and rotation (ISO 6947:1993)*

EN ISO 18273, *Welding consumables — Wire electrodes, wires and rods for welding of aluminium and aluminium alloys — Classification (ISO 18273:2004)*

CR ISO 15608, *Welding — Guidelines for a metallic material grouping system (ISO/TR 15608:2000)*