

**Design and manufacture of site built,
vertical, cylindrical, flat-bottomed steel
tanks for the storage of refrigerated,
liquefied gases with operating
temperatures between 0 C and -165 C -
Part 3: Concrete components**

Design and manufacture of site built, vertical,
cylindrical, flat-bottomed steel tanks for the storage
of refrigerated, liquefied gases with operating
temperatures between 0 C and -165 C - Part 3:
Concrete components

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

<p>Käesolev Eesti standard EVS-EN 14620-3:2006 sisaldab Euroopa standardi EN 14620-3:2006 ingliskeelset teksti.</p> <p>Käesolev dokument on jõustatud 27.10.2006 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.</p> <p>Standard on kättesaadav Eesti standardiorganisatsioonist.</p>	<p>This Estonian standard EVS-EN 14620-3:2006 consists of the English text of the European standard EN 14620-3:2006.</p> <p>This document is endorsed on 27.10.2006 with the notification being published in the official publication of the Estonian national standardisation organisation.</p> <p>The standard is available from Estonian standardisation organisation.</p>
--	---

<p>Käsitlusala:</p> <p>This European Standard specifies general requirements for materials, design and construction of the concrete components of the refrigerated liquefied gas storage tanks. This European Standard deals with the design and manufacture of site built, vertical, cylindrical, flatbottomed steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0 °C and –165 °C.</p>	<p>Scope:</p> <p>This European Standard specifies general requirements for materials, design and construction of the concrete components of the refrigerated liquefied gas storage tanks. This European Standard deals with the design and manufacture of site built, vertical, cylindrical, flatbottomed steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0 °C and –165 °C.</p>
---	---

ICS 23.020.10

Võtmesõnad:

English Version

**Design and manufacture of site built, vertical, cylindrical, flat-bottomed steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0 °C and -165 °C -
Part 3: Concrete components**

Conception et fabrication de réservoirs en acier à fond plat, verticaux, cylindriques, construits sur site, destinés au stockage des gaz réfrigérés, liquéfiés, dont les températures de service sont comprises entre 0 °C et -165 °C - Partie 3: Constituants béton

Auslegung und Herstellung standortgefertigter, stehender, zylindrischer Flachboden-Stahl tanks für die Lagerung von tiefkalt verflüssigten Gasen bei Betriebstemperaturen zwischen 0 °C und -165 °C - Teil 3: Bauteile aus Beton

This European Standard was approved by CEN on 20 February 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

	Page
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 General	5
5 Vapour tightness	6
6 Materials	6
6.1 General	6
6.2 Concrete	6
6.3 Pre-stressing and reinforcing steel	6
7 Design	7
7.1 General	7
7.2 Partial factors for actions and combinations of actions	7
Table 1 — Partial load factors for accidental actions	7
7.3 Liquid tightness	7
8 Detailing provisions	8
8.1 General	8
8.2 Pre-stressing	8
8.3 Wall design	8
8.4 Steel roof liner	8
8.5 Construction joints	8
8.6 Position of tendons and wires	8
8.7 Concrete cover	9
8.8 Minimum reinforcement	9
8.9 Reinforced concrete bund walls	9
9 Construction and workmanship	9
9.1 General	9
9.2 Crack control	9
9.3 Formwork and tie-rods	9
9.4 Spacers	10
9.5 Curing	10
9.6 Tolerances	10
10 Liners and coatings	10
10.1 General	10
10.2 Liners	10
10.3 Coatings	10
10.4 Thermal Protection System (TPS)	11
Annex A (informative) Materials	12
Figure A.1 — Notch on reinforcement bar	14
Annex B (informative) Pre-stressed concrete tank	15
Table B.1 — Summary of the advantages and disadvantages of joints in the wall to base junction	16

Figure B.1 — Typical joints for pre-stressed wall and base junction.....	17
Figure B.1 — Typical joints for pre-stressed wall and base junction (<i>concluded</i>)	18
Bibliography	21

This document is a preview generated by EVS

Foreword

This European Standard (EN 14620-3:2006) has been prepared by Technical Committee CEN/TC 265 "Site built metallic tanks for the storage of liquids", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2007, and conflicting national standards shall be withdrawn at the latest by March 2007.

EN 14620 *Design and manufacture of site built, vertical, cylindrical, flat-bottomed steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0 °C and -165 °C* consists of the following parts:

- Part 1: General;
- Part 2: Metallic components;
- Part 3: Concrete components;
- Part 4: Insulation components;
- Part 5: Testing, drying, purging and cool down.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This European Standard specifies general requirements for materials, design and construction of the concrete components of the refrigerated liquefied gas storage tanks.

This European Standard deals with the design and manufacture of site built, vertical, cylindrical, flat-bottomed steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0 °C and –165 °C.

2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 206-1, *Concrete — Part 1: Specification, performance, production and conformity*

EN 1992-1-1:2004, *Eurocode 2: Design of concrete structures — Part 1-1: General rules and rules for buildings*

EN 1992-1-2:2004, *Eurocode 2: Design of concrete structures — Part 1-2: General rules — Structural fire design*

EN 14620-1:2006, *Design and manufacture of site built, vertical, cylindrical, flat-bottomed steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0 °C and –165 °C — Part 1: General*

EN 14620-2, *Design and manufacture of site built, vertical, cylindrical, flat-bottomed steel tanks for the storage of refrigerated, liquefied gases with operating temperatures between 0 °C and –165 °C — Part 2: Metallic components*

3 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in EN 14620-1:2006 and the following apply.

3.1

low temperature

temperature lower than –20 °C

4 General

For material selection and design of normal reinforced concrete and/or pre-stressed concrete structures, reference is made to EN 1992-1-1.