

Glass packaging - 26 H 126 crown finish - Dimensions

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EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 14635:2010 sisaldab Euroopa standardi EN 14635:201 ingliskeelset teksti.

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This standard is ratified with the order of Estonian Centre for Standardisation dated 30.09.2010 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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ICS 55.100

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English Version

Glass packaging - 26 H 126 crown finish - Dimensions

Emballages en verre - Bague couronne 26 H 126 -
Dimensions

Verpackungen aus Glas - Kronenmundstück 26 H 126 -
Maße

This European Standard was approved by CEN on 5 May 2010.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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Foreword

This document (EN 14635:2010) has been prepared by Technical Committee CEN/TC 261 "Packaging", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2010, and conflicting national standards shall be withdrawn at the latest by December 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14635:2004.

The main technical change from the previous edition is the introduction of a new figure related to the Point "P".

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Introduction

This document is based on CE.T.I.E. (International Technical Centre for Bottling and related Packaging) data sheet GME 13.02 Revision 1 (2007) [1].

Efficient packaging is of great importance for the distribution and the protection of goods. Insufficient or inappropriate packaging can lead to damage or wastage of the contents of the pack.

1 Scope

This European standard specifies the dimensions of the 26 mm shallow crown finish for glass bottles containing beverages. The shallow crown finish is designed to use a metal crown closure (see CE.T.I.E. data sheet EC1-02 revision 1 [2]).

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9058, *Glass containers — Standard tolerances for bottles*

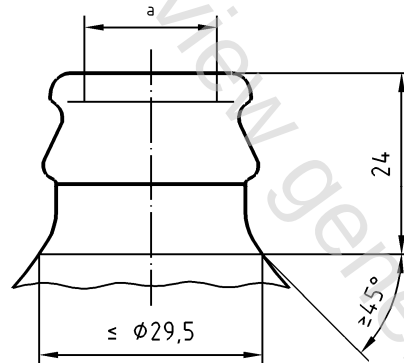
3 Dimensions

The design and dimensions of the finish shall be as shown in Figures 1, 2, 3, 4 and 5.

Details, which are not specified shall be selected in accordance with the application.

For general tolerances see ISO 9058.

Dimensions in millimetres



minimum through bore $\varnothing 15,5$

Key

a $\varnothing$ between 18,5 max and 17 min measured at 3 mm max down from the top

Figure 1 — Shoulder and bore dimensions

Construction limit: certain capping equipment may place further dimensional limits on the neck contour.