

**Plasttorude süsteemid maa-alustele, iseveolsetele
drenaaži- ja kanalisatsioonitorustikele. Polüestervaiku
sisaldav betoon (PRC). Osa 2:**

Vaatluskaevud/pääseluugid ja kontrollkambrid

Plastics piping systems for non-pressure drainage and
sewerage - Polyester resin concrete (PRC) - Part 2:
Manholes and inspection chambers

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 14636-2:2010 sisaldab Euroopa standardi EN 14636-2:2009 ingliskeelset teksti.

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ICS 93.030

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English Version

Plastics piping systems for non-pressure drainage and sewerage - Polyester resin concrete (PRC) - Part 2: Manholes and inspection chambers

Systèmes de canalisations en plastique pour les branchements et les collecteurs d'assainissement sans pression - Béton de résine polyester (PRC) - Partie 2: Regards et boîtes d'inspection et de branchement

Kunststoff-Rohrleitungssysteme für drucklos betriebene Abwasserkanäle und -leitungen - Polymerbeton (PRC) - Teil 2: Einsteigschächte und Kontrollschächte

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Contents

Page

Foreword.....	5
1 Scope.....	6
2 Normative references	6
3 Terms, definitions, symbols and abbreviations	7
3.1 Terms and definitions.....	7
3.2 Symbols and abbreviations	10
4 General requirements	12
4.1 Materials.....	12
4.1.1 General.....	12
4.1.2 Resin	12
4.1.3 Aggregates and fillers	13
4.1.4 Elastomers.....	13
4.1.5 Metals.....	13
4.1.6 Minimum resin content.....	13
4.2 Appearance.....	13
4.3 Reference conditions for testing.....	13
4.3.1 Temperature	13
4.3.2 Properties of water for testing.....	13
4.3.3 Loading conditions.....	13
4.3.4 Measurement of dimensions	13
4.4 Joints.....	14
4.4.1 General.....	14
4.4.2 Maximum angular deflection and/or maximum draw of flexible joints	14
4.4.3 Joint seals.....	14
4.4.4 Adhesives	14
5 Manholes and inspection chamber units	14
5.1 Classification.....	14
5.1.1 General.....	14
5.1.2 Intended use of structure.....	14
5.1.3 Type of unit.....	14
5.2 Designation.....	15
5.3 Geometrical characteristics.....	15
5.3.1 Chamber rings and shaft rings.....	15
5.3.2 Slabs and Tapers	17
5.3.3 Positioning of installed steps	18
5.3.4 Size of openings in manholes	19
5.3.5 Base units containing pipe connections	19
5.4 Mechanical characteristics	19
5.4.1 Crushing strength of chamber rings or shaft rings	19
5.4.2 Vertical crushing strength of slabs and tapers	21
5.4.3 Compressive strength of polyester resin concrete (PRC).....	21
5.4.4 Leak-tightness of manholes and inspection chambers and their joints.....	21
5.4.5 Long-term crushing strength of chamber rings or shaft rings under media attack	22
5.4.6 Load bearing capacity of installed steps	22
5.5 Marking of manhole and inspection chamber units.....	22
6 Dangerous substances.....	23
7 Manufacturer's installation recommendations	23

8	Evaluation of conformity.....	23
8.1	General.....	23
8.2	Initial type testing	23
8.2.1	General.....	23
8.2.2	Characteristics	24
8.2.3	Use of historical data	24
8.2.4	"Deemed to satisfy" provisions and use of reference tabulated data	24
8.2.5	Treatment of calculated values and design	24
8.2.6	Sampling, testing and conformity criteria.....	25
8.3	Factory production control (FPC)	26
8.3.1	General.....	26
8.3.2	FPC requirements for all manufacturers.....	26
8.3.3	Manufacturer-specific FPC system requirements.....	27
8.4	One-off products, pre-production products (e.g. prototypes) and products produced in very low quantities	29
8.4.1	General.....	29
8.4.2	For initial type assessment.....	29
Annex A (normative) Determination of a chamber ring's or shaft ring's crushing strength and ring bending tensile strength using a ring test piece.....		30
A.1	Scope	30
A.2	Principle.....	30
A.3	Apparatus	30
A.4	Test pieces	32
A.5	Procedure	32
A.6	Calculations	32
A.7	Test report	35
Annex B (normative) Test method for the determination of a chamber ring's or shaft ring's crushing strength or the ring bending tensile strength using test pieces sawn from a ring.....		36
B.1	Scope	36
B.2	Principle.....	36
B.3	Apparatus	36
B.4	Test piece	37
B.5	Test procedure.....	38
B.6	Calculations	39
B.7	Test report	40
Annex C (normative) Test method for the determination of the vertical crushing strength of slabs or tapers		42
C.1	Scope	42
C.2	Principle.....	42
C.3	Apparatus	42
C.4	Preparation	42
C.5	Procedure	45
C.6	Test report	45
Annex D (normative) Test method for the determination of the compressive strength of polyester resin concrete (PRC) using test pieces which are cut from a unit.....		46
D.1	Scope	46
D.2	Principle.....	46
D.3	Apparatus	46
D.4	Test pieces	48
D.5	Procedure	49
D.6	Calculations	49

D.7	Test report	49
Annex E (normative) Test method for the determination of the resistance of installed steps to vertical and horizontal loading.....		
E.1	Scope	50
E.2	Principle	50
E.3	Apparatus	50
E.4	Preparation	50
E.5	Procedure	51
E.6	Test report	51
Annex F (normative) Method for the assessment of the leak-tightness of a manhole or inspection chamber and its joints under short term exposure to internal water pressure and negative pressure		
F.1	Scope	53
F.2	Principle	53
F.3	Apparatus	53
F.4	Test pieces.....	54
F.5	Procedure	54
F.6	Test report	54
Annex G (normative) Test method for the determination of the long-term crushing strength (50 years evaluation point) of a chamber ring or a shaft ring, including the effects of media attack .		
	56
G.1	Scope	56
G.2	Principle	56
G.3	Apparatus	56
G.4	Test pieces.....	57
G.5	Test solutions.....	58
G.6	Procedure	58
G.7	Evaluation	59
G.8	Test report	59
	Bibliography	60

Foreword

This document (EN 14636-2:2009) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2010, and conflicting national standards shall be withdrawn at the latest by June 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

EN 14636, *Plastics piping systems for non-pressure drainage and sewerage — Polyester resin concrete (PRC)*, consists of the following parts:

- *Part 1: Pipes and fittings with flexible joints*
- *Part 2: Manholes and inspection chambers*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This European Standard specifies units made from polyester resin concrete (PRC, see 3.1.18), and their joints, for the construction of inspection chambers with inverts not exceeding 2 m deep and for manholes, intended to be used within a drain or sewer system operating without pressure. It applies to products for use outside buildings in buried installations to be installed by open-trench techniques.

This document applies to nominal sizes from DN 600 to DN 3000 for chamber rings and shaft rings having a circular shape.

The intended use of these products is to provide access to buried drain or sewer systems for the conveyance of wastewater, i.e. sewage and surface water, at temperatures up to 50 °C, without pressure or occasionally at a head of pressure up to 0,5 bar¹⁾, and installed in areas subjected to vehicle and/or pedestrian traffic and outside buildings.

NOTE 1 The attention of readers is drawn to applicable requirements contained in EN 476.

This standard specifies definitions, requirements and characteristics of units and their joints for the construction of manholes and inspection chambers, of materials, test methods, marking and evaluation of conformity.

The units are classified on the basis of its type and the type of structure they are intended to be used.

NOTE 2 It is the responsibility of the purchaser or specifier to make the appropriate selections, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 637, *Plastics piping systems — Glass-reinforced plastics components — Determination of the amounts of constituents using the gravimetric method*

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 705:1994, *Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes and fittings — Methods for regression analysis and their use*

EN 13101, *Steps for underground man entry chambers — Requirements, marking, testing and evaluation of conformity*

EN 13121-1, *GRP tanks and vessels for use above ground — Part 1: Raw materials — Specification conditions and acceptance conditions*

EN 14636-1, *Plastics piping systems for non-pressure drainage and sewerage — Polyester resin concrete (PRC) — Part 1: Pipes and fittings with flexible joints*

EN ISO 75-2:2004, *Plastics — Determination of temperature of deflection under load — Part 2: Plastics, ebonite and long-fibre-reinforced composites (ISO 75-2:2004)*

1) 1 bar = 10⁵ N/m² = 0,1 MPa.

EN ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions (ISO 3126:2005)*

EN ISO 9001:2008, *Quality management systems — Requirements (ISO 9001:2008)*

3 Terms, definitions, symbols and abbreviations

3.1 Terms and definitions

For the purposes of this document the following terms and definitions apply.

NOTE For the purposes of this document a manhole or inspection chamber consists of units and components defined in this clause and as shown in Figure 1.

3.1.1

adjusting unit

component of a manhole or inspection chamber used above the cover slab to adjust the height of the structure and accommodate a cover and frame

3.1.2

angular deflection

δ

angle between the axes of two adjacent units

NOTE It is expressed in degrees (°).

3.1.3

base unit

vertical component of a manhole or inspection chamber, consisting of a chamber ring and a base, with or without benching, incorporating appropriate flexible joints to provide watertight connections to pipelines with or without integral connecting pipe(s) or adaptor(s)

NOTE It is classified by the nominal size of the integrated chamber ring.

3.1.4

chamber ring

vertical hollow component of a manhole or inspection chamber of uniform cross-section

NOTE It is classified by its nominal size. Appropriate flexible joints to provide watertight connections to pipelines with or without integral connecting pipe(s) or adaptor(s) may be incorporated.

3.1.5

connecting pipe

short pipe having plain, socket or spigot ends which provides a connection between a pipeline and a manhole

3.1.6

cover slab

horizontal unit forming the roof of a manhole or inspection chamber, which incorporates an opening for access and above which adjusting unit(s) and/or a cover and frame are intended to fit

3.1.7

crushing load

crushing strength

q_{cr}

maximum short-term load that a component is able to withstand during a crushing strength test

NOTE It is expressed in kilonewtons per metre length (kN/m) or newtons per millimetre length (N/mm).