

This document is a preview generated by EVS

General principles of cathodic protection in seawater

EESTI STANDARDI EESSÖNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 12473:2014 sisaldab Euroopa standardi EN 12473:2014 inglisekeelset teksti.	This Estonian standard EVS-EN 12473:2014 consists of the English text of the European standard EN 12473:2014.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 12.02.2014.	Date of Availability of the European standard is 12.02.2014.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 47.020.01, 77.060

Standardite reproduutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:
Aru 10, 10317 Tallinn, Eesti; www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:
Aru 10, 10317 Tallinn, Estonia; www.evs.ee; phone 605 5050; e-mail info@evs.ee

February 2014

ICS 47.020.01; 77.060

Supersedes EN 12473:2000

English Version

General principles of cathodic protection in seawater

Principes généraux de la protection cathodique en eau de mer

Allgemeine Grundsätze des kathodischen Korrosionsschutzes in Meerwasser

This European Standard was approved by CEN on 16 November 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

	Page
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms, definitions, abbreviations and symbols	5
4 Application of cathodic protection in seawater	9
4.1 General	9
4.2 Galvanic anode method	9
4.3 Impressed current method	10
4.4 Hybrid systems	10
5 Determination of level of cathodic protection	12
5.1 Measurement of protection level	12
5.2 Reference electrodes	12
5.3 Potentials of reference electrodes	12
5.4 Verification of reference electrodes	12
5.5 Potential measurement	12
6 Cathodic protection potential criteria	13
6.1 General	13
6.2 Carbon-manganese and low alloy steels	13
6.3 Other metallic materials	15
6.3.1 General	15
6.3.2 Stainless steels	15
6.3.3 Nickel alloys	16
6.3.4 Aluminium alloys	16
6.3.5 Copper alloys	17
7 Design considerations	17
7.1 Introduction	17
7.2 Technical and operating data	17
7.2.1 Design life	17
7.2.2 Materials of construction	17
7.3 Surfaces to be protected	18
7.4 Protective coatings	18
7.5 Availability of electrical power	18
7.6 Weight limitations	18
7.7 Adjacent structures	18
7.8 Installation considerations	18
7.9 Current demand	19
8 Effect of environmental factors on current demand	19
8.1 Introduction	19
8.2 Dissolved oxygen	19
8.3 Sea currents	19
8.4 Calcareous deposits	19
8.5 Temperature	20
8.6 Salinity	20
8.7 pH	21
8.8 Marine fouling	21
8.9 Effect of depth	21
8.10 Seasonal variations and storms	21

9	Secondary effects of cathodic protection.....	21
9.1	General	21
9.2	Alkalinity.....	22
9.3	Environmentally-assisted cracking	22
9.3.1	General	22
9.3.2	Hydrogen embrittlement	22
9.3.3	Corrosion fatigue.....	22
9.4	Chlorine	23
9.5	Stray currents and interference effects	23
10	Use of cathodic protection in association with coatings.....	24
10.1	Introduction.....	24
10.2	Coating selection.....	24
10.3	Coating breakdown	25
Annex A (informative) Corrosion of carbon-manganese and low-alloy steels	26	
A.1	Nature of metallic corrosion.....	26
A.2	Polarization	27
Annex B (informative) Principles of cathodic protection.....	30	
Annex C (informative) Reference electrodes	33	
C.1	General	33
C.2	Silver/silver chloride/seawater electrode	33
C.3	The zinc/seawater electrode.....	35
C.4	Verification of reference electrodes	35
Annex D (informative) Corrosion of metallic materials other than carbon-manganese and low-alloy steels typically subject to cathodic protection in seawater	37	
D.1	Stainless steels.....	37
D.2	Nickel alloys.....	37
D.3	Aluminium alloys.....	37
D.4	Copper alloys	38
Bibliography.....	39	

Foreword

This document (EN 12473:2014) has been prepared by Technical Committee CEN/TC 219 "Cathodic protection", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2014, and conflicting national standards shall be withdrawn at the latest by August 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12473:2000.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard covers the general principles of cathodic protection when applied in seawater, brackish waters and marine mud. It is intended to be an introduction, to provide a link between the theoretical aspects and the practical applications, and to constitute a support to the other European Standards devoted to cathodic protection of steel structures in seawater.

This European Standard specifies the criteria required for cathodic protection. It provides recommendations and information on reference electrodes, design considerations and prevention of the secondary effects of cathodic protection.

The practical applications of cathodic protection in seawater are covered by the following standards:

- EN 12495, *Cathodic protection for fixed steel offshore structures*;
- EN ISO 13174, *Cathodic protection of harbour installations (ISO 13174)*;
- EN 12496, *Galvanic anodes for cathodic protection in seawater and saline mud*;
- EN 13173, *Cathodic protection for steel offshore floating structures*;
- EN 16222, *Cathodic protection of ship hulls*;
- EN 12474, *Cathodic protection of submarine pipelines*;
- ISO 15589-2, *Petroleum, petrochemical and natural gas industries — Cathodic protection of pipeline transportation systems — Part 2: Offshore pipelines*.

For cathodic protection of steel reinforced concrete whether exposed to seawater or to the atmosphere, EN ISO 12696 applies.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 50162, *Protection against corrosion by stray current from direct current systems*

EN ISO 8044, *Corrosion of metals and alloys — Basic terms and definitions (ISO 8044)*

3 Terms, definitions, abbreviations and symbols

For the purposes of this document, the terms and definitions given in EN ISO 8044 and the following apply.

NOTE The definitions given below prevail on their versions in EN ISO 8044.

3.1

acidity

presence of an excess of hydrogen ions over hydroxyl ions ($\text{pH} < 7$)

3.2

alkalinity

presence of an excess of hydroxyl ions over hydrogen ions ($\text{pH} > 7$)