# **Space product assurance - Quality assurance for test centres**

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# **EESTI STANDARDI EESSÕNA**

# **NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN 14736:2004 sisaldab Euroopa standardi EN 14736:2004 ingliskeelset teksti.

Käesolev dokument on jõustatud 27.07.2004 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 14736:2004 consists of the English text of the European standard EN 14736:2004.

This document is endorsed on 27.07.2004 with the notification being published in the official publication of the Estonian national standardisation organisation.

The standard is available from Estonian standardisation organisation.

## Käsitlusala:

This European Standard defines the quality assurance (QA) requirements for the operation, maintenance, management and configuration control of test centres for space applications. It also defines the requirements for the treatment of test specimens and the development of test facilities.

# Scope:

This European Standard defines the quality assurance (QA) requirements for the operation, maintenance, management and configuration control of test centres for space applications. It also defines the requirements for the treatment of test specimens and the development of test facilities.

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Võtmesõnad:

# EUROPEAN STANDARD NORME EUROPÉENNE

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### **English version**

# Space product assurance - Quality assurance for test centres

Assurance produit des projets spatiaux - Assurance qualité pour les centres d'essai

Raumfahrtproduktsicherung - Qualitätssicherung für Testanlagen

This European Standard was approved by CEN on 2 February 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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# **Foreword**

This document (EN 14736:2004) has been prepared by CMC.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2004, and conflicting national standards shall be withdrawn at the latest by September 2004.

It is based on a previous version<sup>1)</sup> originally prepared by the ECSS-Q-20-07 Working Group, reviewed by the ECSS Technical Panel and approved by the ECSS Steering Board. The European Cooperation for Space Standardization (ECSS) is a cooperative effort of the European Space Agency, national space agencies and European industry associations for the purpose of developing and maintaining common standards.

This European Standard is one of the series of space standards intended to be applied together for the management, engineering and product assurance in space projects and applications.

Requirements in this European Standard are defined in terms of what shall be accomplished, rather than in terms of how to organize and perform the necessary work. This allows existing organizational structures and methods to be applied where they are effective, and for the structures and methods to evolve as necessary without rewriting the standards.

The formulation of this European Standard takes into account the existing EN ISO 9000 family of documents.

The annexes A, B and C are informative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom. 

ECSS-Q-20-07A.

# Introduction

This European Standard was developed to ensure that test centres working for European space projects operate a quality assurance system which conforms to the requirements of the EN ISO 9001 standard, the requirements of EN 13291-1 and EN 13291-2.

This European Standard refers to the requirements of the EN ISO 9001 standard that are relevant to the mission of test centres working in space projects and provides additional requirements specific to the test centres. The quality management system of the test centre, or that of the organization of which it is part, is to be in conformance with these requirements.

orates the ror space proj. This European Standard also incorporates the requirements from EN ISO/IEC 17025 which are considered applicable for test centres working for space projects.

# 1 Scope

This European Standard defines the quality assurance (QA) requirements for the operation, maintenance, management and configuration control of test centres for space applications. It also defines the requirements for the treatment of test specimens and the development of test facilities.

This European Standard applies to test centres as self-standing organizations, or those belonging to a parent organization. Separate procedures are not required in the latter case if activities are controlled by the implementation of parent organization procedures.

When viewed in a specific project context, the requirements defined in this European Standard should be tailored to match the genuine requirements of a particular profile and circumstances of a project.

NOTE Tailoring is a process by which individual requirements of specifications, standards and related documents are evaluated and made applicable to a specific project by selection, and in some exceptional cases, modification of existing or addition of new requirements.

[EN 14724:2003, clause 3]

# 2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 13701:2001, Space systems — Glossary of terms.

ECSS-Q-70-01, Space product assurance — Cleanliness and contamination control.

EN ISO 9001:2000, Quality management systems — Requirements.

# 3 Terms, definitions and abbreviated terms

#### 3.1 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in EN 13701:2001 together with the following apply.

#### 3.1.1

### critical operation

any operation that can result in injury to persons, significant material damage or other unacceptable consequences if not properly performed

#### 3.1.2

#### modification

any change in the configuration of an existing test facility

#### 3.1.3

# **QA** representative

representative from the test centre management with responsibility for quality assurance