

Aerospace series - Screws, pan head, hexalobular recess, coarse tolerance shank, medium length thread, in alloy steel, cadmium plated - Classification: 1 100 MPa (at ambient temperature) / 235 °C

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 4073:2016 sisaldab Euroopa standardi EN 4073:2016 ingliskeelset teksti.	This Estonian standard EVS-EN 4073:2016 consists of the English text of the European standard EN 4073:2016.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 30.03.2016.	Date of Availability of the European standard is 30.03.2016.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 49.030.20

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:

Aru 10, 10317 Tallinn, Eesti; koduleht www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Aru 10, 10317 Tallinn, Estonia; homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

English Version

**Aerospace series - Screws, pan head, hexalobular recess,
coarse tolerance shank, medium length thread, in alloy
steel, cadmium plated - Classification: 1 100 MPa (at
ambient temperature) / 235 °C**

Série aérospatiale - Vis à tête cylindrique, à empreinte
six lobes, tige à tolérance large, filetage moyen, en acier
allié, cadmiées - Classification: 1 100 MPa (à
température ambiante) / 235 °C

Luft- und Raumfahrt - Flachkopfschrauben, mit
Innensechsrund, mit mittlerer Gewindelänge, aus
legiertem Stahl, verkadmet - Klasse: 1 100 MPa (bei
Raumtemperatur) / 235 °C

This European Standard was approved by CEN on 22 August 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

	Page
European foreword.....	3
1 Scope.....	4
2 Normative references.....	4
3 Required characteristics	5
4 Designation.....	8
5 Marking.....	8
6 Technical specification.....	8
Annex A (normative) Standard evolution form.....	9

European foreword

This document (EN 4073:2016) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this European Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2016, and conflicting national standards shall be withdrawn at the latest by September 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 4073:2009.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the characteristics of screws, pan head, six lobe recess, coarse tolerance shank, medium length thread, in alloy steel, cadmium plated.

Classification: 1 100 MPa ¹⁾ / 235 °C ²⁾.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2133, *Aerospace series — Cadmium plating of steels with specified tensile strength ≤ 1450 MPa, copper, copper alloys and nickel alloys*

EN 2424, *Aerospace series — Marking of aerospace products*

EN 3911, *Aerospace series — Six lobe recess — Geometrical definition*

EN 9100, *Quality Management Systems — Requirements for Aviation, Space and Defense Organizations*

EN 9133, *Aerospace series — Quality management systems — Qualification procedure for aerospace standard parts*

ISO 3353-1, *Aerospace — Lead and runout threads — Part 1: Rolled external threads*

ISO 5855-2, *Aerospace — MJ threads — Part 2: Limit dimensions for bolts and nuts*

ISO 7689, *Aerospace — Bolts, with MJ threads, made of alloy steel, strength class 1 100 MPa — Procurement specification*

ISO 7913, *Aerospace — Bolts and screws, metric — Tolerances of form and position*

TR 3775, *Aerospace series — Bolts and pins — Materials* ³⁾

1) Minimum tensile strength of the material at ambient temperature.

2) Maximum temperature that the screw can withstand without continuous change in its original characteristics, after return to ambient temperature. The maximum temperature is determined by the surface treatment.

3) Published as ASD-STAN Technical Report at the date of publication of this European Standard (<http://www.asd-stan.org/>).