

**Environmental testing - Part 2-75: Tests - Test Eh:
Hammer tests**

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NATIONAL FOREWORD

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English Version

**Environmental testing - Part 2-75: Tests - Test Eh: Hammer tests
(IEC 60068-2-75:2014)**

Essais d'environnement -
Partie 2-75: Essais - Test Eh: Essais au marteau
(CEI 60068-2-75:2014)

Umgebungseinflüsse -
Teil: 2-75: Prüfungen - Prüfung Eh: Hammerprüfungen
(IEC 60068-2-75:2014)

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Comité Européen de Normalisation Electrotechnique
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Foreword

The text of document 104/635/FDIS, future edition 2 of IEC 60068-2-75, prepared by IEC/TC 104 "Environmental conditions, classification and methods of test" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60068-2-75:2014.

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INTRODUCTION

Mechanical impacts likely to stress electrotechnical equipment in service can be generated by hammers of various types. For standardization purposes, the results of such testing should not depend on the type of testing apparatus and therefore, the characteristics of the various types of test hammers described in this part of IEC 60068 are intended to be as close as practicable for the same severity level.

It is important to note that both Clause 3 and the test method selected from Clauses 4, 5, and 6 need to be complied with in order to satisfy the requirements of this International Standard.

The severity levels are, in general, taken from IEC 60721-1.

For coordination purposes, it has been necessary to change certain fundamental parameters of the previous tests Ef: Impact, pendulum hammer, and Eg: Impact, spring hammer. In all cases, both sets of parameters are shown at the appropriate places in the text. Although some values are no longer recommended, they have been retained as alternatives for historical consistency purposes. This is because they have application in certain industries as historic comparators.

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ENVIRONMENTAL TESTING –

Part 2-75: Tests – Test Eh: Hammer tests

1 Scope

This part of IEC 60068 provides three standardized and coordinated test methods for determining the ability of a specimen to withstand specified severities of impact. It is used, in particular, to demonstrate an acceptable level of robustness when assessing the safety of a product and is primarily intended for the testing of electrotechnical items. It consists of the application to the specimen of a prescribed number of impacts defined by their impact energy and applied in the prescribed directions.

This part of IEC 60068 covers energy levels ranging from 0,14 J (joules) to 50 J (joules).

Three types of test apparatus are applicable to perform these tests. Annex C provides some guidance as to this aspect.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-1, *Environmental testing – Part 1: General and guidance*

IEC 60721-1, *Classification of environmental conditions – Part 1: Environmental parameters and their severities*

IEC Guide 104, *The preparation of safety publications and the use of basic safety publications and group safety publications*

IEC Guide 108, *Guidelines for ensuring the coherency of IEC publications – Application of horizontal standards*

ISO 1052, *Steels for general engineering purposes*

ISO 2039-2, *Plastics – Determination of hardness – Part 2: Rockwell hardness*

ISO 2041, *Vibration and shock and condition monitoring – Vocabulary*

ISO 2768-1, *General tolerances – Part 1: Tolerances for linear and angular dimensions without individual tolerances indications*

ISO 6508 (all parts), *Metallic materials – Rockwell hardness test*