

Leather - Physical and mechanical tests - Determination of apparent density and mass per unit area (ISO 2420:2017)

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 2420:2017 sisaldab Euroopa standardi EN ISO 2420:2017 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 2420:2017 consists of the English text of the European standard EN ISO 2420:2017.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

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English Version

**Leather - Physical and mechanical tests - Determination of  
apparent density and mass per unit area (ISO 2420:2017)**

Cuir - Essais physiques et mécaniques - Détermination  
de la masse volumique apparente et de la masse  
surfacique (ISO 2420:2017)

Leder - Physikalische und mechanische Prüfungen -  
Bestimmung der Rohdichte und der flächenbezogenen  
Masse (ISO 2420:2017)

This European Standard was approved by CEN on 21 December 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

## European foreword

This document (EN ISO 2420:2017) has been prepared by Technical Committee IULTCS "International Union of Leather Technologists and Chemists Societies" in collaboration with Technical Committee CEN/TC 289 "Leather" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2017, and conflicting national standards shall be withdrawn at the latest by August 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 2420:2002.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Endorsement notice

The text of ISO 2420:2017 has been approved by CEN as EN ISO 2420:2017 without any modification.

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

ISO 2420 was prepared by the Physical Test Commission of the International Union of Leather Technologists and Chemists Societies (IUP Commission, IULTCS) in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 289, *Leather*, the secretariat of which is held by UNI, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

It is based on IUP 5 originally published in *J. Soc. Leather Trades Chemists*, **42**, p. 388, (1958), and declared an official method of the IULTCS in 1959. An updated version was published in *J. Soc. Leather Tech. Chem.*, **82**, p. 227, (1998) and a further revision was published in *J. Soc. Leather Tech. Chem.* **84**, p. 313, (2000) and reconfirmed as an official method in March 2001.

IULTCS, originally formed in 1897, is a world-wide organization of professional leather societies to further the advancement of leather science and technology. IULTCS has three Commissions, which are responsible for establishing international methods for the sampling and testing of leather. ISO recognizes IULTCS as an international standardizing body for the preparation of test methods for leather.

This third edition cancels and replaces the second edition (ISO 2420:2002), which has been technically revised with the following changes:

- the mass per unit area has been included;
- the option to use square test pieces has been included.

# Leather — Physical and mechanical tests — Determination of apparent density and mass per unit area

## 1 Scope

This document specifies a method for determining the apparent density and the mass per unit area of leather. It is applicable to all leathers.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2418, *Leather — Chemical, physical and mechanical and fastness tests — Sampling location*

ISO 2419, *Leather — Physical and mechanical tests — Sample preparation and conditioning*

ISO 2589, *Leather — Physical and mechanical tests — Determination of thickness*

EN 15987, *Leather — Terminology — Key definitions for the leather trade*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 15987 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

## 4 Principle

The volume of a test piece is calculated from the area and thickness, treating the test piece as a right-angled circular cylinder or cuboid with a square base. The apparent density is obtained by dividing the mass by the volume. The mass per unit area is obtained by dividing the mass by the area.

## 5 Apparatus

**5.1 Press knife**, conforming to ISO 2419, the inner wall of which is a circle, approximately 70 mm in diameter, or square, approximately (100 × 100) mm.

**5.2 Thickness gauge**, as specified in ISO 2589.

**5.3 Balance**, reading to 0,001 g.

**5.4 Vernier callipers**, reading to 0,01 mm.