**Cranes - Bridge and gantry cranes** 



#### **FESTI STANDARDI FESSÕNA**

#### **NATIONAL FOREWORD**

Käesolev Eesti standard EVS-EN 15011:2011 sisaldab Euroopa standardi EN 15011:2011 ingliskeelset teksti.

This Estonian standard EVS-EN 15011:2011 consists of the English text of the European standard EN 15011:2011.

Standard on kinnitatud Eesti Standardikeskuse 28.02.2011 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

This standard is ratified with the order of Estonian Centre for Standardisation dated 28.02.2011 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

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## **EUROPEAN STANDARD**

#### EN 15011

# NORME EUROPÉENNE EUROPÄISCHE NORM

January 2011

ICS 53.020.20

#### **English Version**

### Cranes - Bridge and gantry cranes

Appareils de levage à charge suspendue - Ponts roulants et portiques

Krane - Brücken- und Portalkrane

This European Standard was approved by CEN on 18 December 2010.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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#### **Foreword**

This document (EN 15011:2011) has been prepared by Technical Committee CEN/TC 147 "Cranes - Safety", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2011, and conflicting national standards shall be withdrawn at the latest by July 2011.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech G. Jonway, Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

#### Introduction

This European Standard has been prepared to be a harmonised standard to provide one means for bridge and gantry cranes to conform with the essential health and safety requirements of the Machinery Directive, as mentioned in Annex ZA.

As many of the hazards related to bridge and gantry cranes relate to their operating environment and use, it is assumed in the preparation of this European Standard that all the relevant information relating to the use and operating environment of the crane has been exchanged between the manufacturer and user (as recommended in ISO 9374, Parts 1 and 5), covering such issues as, for example:

- clearances:
- requirements concerning protection against hazardous environments;
- processed materials, such as potentially flammable or explosive material (e.g. coal, powder type materials).

This standard is a type C standard as stated in EN ISO 12100-1.

The machinery concerned and the extent to which hazards, hazardous situations and hazardous events are covered, are indicated in the scope of this European Standard.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.

#### 1 Scope

This European Standard applies to bridge and gantry cranes mounted in a fixed position or free to travel by wheels on rails, runways or roadway surfaces. This European Standard is not applicable to non-fixed load lifting attachments, erection and dismantling operations, runways and supporting structures nor does it cover additional loads due to the mounting of cranes on a floating or tilting base.

This European Standard specifies requirements for all significant hazards, hazardous situations and events relevant to bridge and gantry cranes when used as intended and under conditions foreseen by the manufacturer (see Clause 4).

This European Standard does not include requirements for the lifting of persons.

The specific hazards due to potentially explosive atmospheres, ionising radiation and operation in electromagnetic fields beyond the range of EN 61000-6-2 are not covered by this European Standard.

This European Standard is applicable to bridge and gantry cranes manufactured after the date of its publication as an EN.

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 81-43, Safety rules for the construction and installation of lifts — Special lifts for the transport of persons and goods — Part 43: Lifts for cranes

EN 349, Safety of machinery — Minimum gaps to avoid crushing of parts of the human body

EN 795, Protection against falls from a height — Anchor devices — Requirements and testing

EN 894-1, Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 1: General principles for human interactions with displays and control actuators

EN 894-2, Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 2: Displays

EN 953, Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards

EN 1993-6:2007, Eurocode 3 — Design of steel structures — Part 6: Crane supporting structures

EN 12077-2:1998+A1:2008, Cranes safety — Requirements for health and safety — Part 2: Limiting and indicating devices

EN 12385-4, Steel wire ropes — Safety — Part 4: Stranded ropes for general lifting applications

EN 12644-1, Cranes — Information for use and testing — Part 1: Instructions

EN 12644-2, Cranes — Information for use and testing — Part 2: Marking

EN 13001-1, Cranes — General design — Part 1: General principles and requirements

EN 13001-2:2004+A3:2009, Crane safety — General design — Part 2: Load effects

prEN 13001-3-1, Cranes — General Design — Part 3-1: Limit States and proof competence of steel structures

CEN/TS 13001-3-2, Cranes — General design — Part 3-2: Limit states and proof of competence of wire ropes in reeving systems

EN 13135-1, Cranes — Equipment — Part 1: Electrotechnical equipment

EN 13135-2:2004+A1:2010, Cranes — Equipment — Part 2: Non-electrotechnical equipment

EN 13155, Cranes — Safety — Non-fixed load lifting attachments

EN 13157, Cranes — Safety — Hand powered cranes

EN 13557:2004, Cranes — Controls and control stations

EN 13586:2004+A1:2008, Cranes — Access

EN 14492-2, Cranes — Power driven winches and hoists — Part 2: Power driven hoists

EN 60204-11, Safety of machinery — Electrical equipment of machines — Part 11: Requirements for HV equipment for voltages above 1000 V a.c. or 1500 V d.c. and not exceeding 36 kV (IEC 60204-11:2000)

EN 60204-32:2008, Safety of machinery — Electrical equipment of machines — Part 32: Requirements for hoisting machines (IEC 60204-32:2008)

HD 60364-4-41, Low-voltage electrical installations — Part 4-41: Protection for safety — Protection against electric shock (IEC 60364-4-41:2005, mod.)

EN 60825-1, Safety of laser products — Part 1: Equipment classification and requirements (IEC 60825-1:2007)

EN 60947-5-5, Low-voltage switchgear and controlgear — Part 5-5: Control circuit devices and switching elements — Electrical emergency stop device with mechanical latching function (IEC 60947-5-5:1997)

EN ISO 3744:2010, Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Engineering methods for an essentially free field over a reflecting plane (ISO 3744:2010)

EN ISO 4871, Acoustics — Declaration and verification of noise emission values of machinery and equipment (ISO 4871:1996)

EN ISO 11201, Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions in an essentially free field over a reflecting plane with negligible environmental corrections (ISO 11201:2010)

EN ISO 11202:2010, Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions applying approximate environmental corrections (ISO 11202:2010)

EN ISO 11203:2009, Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions from the sound power level (ISO 11203:1995)

EN ISO 11204:2010, Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions applying accurate environmental corrections (ISO 11204:2010)

EN ISO 11688-1, Acoustics — Recommended practice for the design of low-noise machinery and equipment — Part 1: Planning (ISO/TR 11688-1:1995)

EN ISO 12100-1:2003, Safety of machinery — Basic concepts, general principles for design — Part 1: Basic terminology, methodology (ISO 12100-1:2003)

EN ISO 12100-2:2003, Safety of machinery — Basic concepts, general principles for design — Part 2: Technical principles (ISO 12100-2:2003)

EN ISO 13732-1, Ergonomics of the thermal environment — Methods for the assessment of human responses to contact with surfaces — Part 1: Hot surfaces (ISO 13732-1:2006)

EN ISO 13849-1:2008, Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design (ISO 13849-1:2006)

EN ISO 13857, Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs (ISO 13857:2008)

ISO 2631-1, Mechanical vibration and shock — Evaluation of human exposure to whole-body vibration — Part 1: General requirements

ISO 3864 (all parts), Graphical symbols — Safety colours and safety signs

ISO 6336-1, Calculation of load capacity of spur and helical gears — Part 1: Basic principles, introduction and general influence factors

ISO 7752-5, Lifting appliances — Controls — Layout and characteristics — Part 5: Overhead travelling cranes and portal bridge cranes

ISO 12488-1, Cranes — Tolerances for wheels and travel and traversing tracks — Part 1: General

#### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 12100-1:2003, EN ISO 3744:2010, EN ISO 11202:2010, EN ISO 11203:2009, EN ISO 11204:2010 and the following apply.

#### 3.1

#### bridge crane

crane, fixed or able to move along track(s) having at least one primarily horizontal girder and equipped with at least one hoisting mechanism

NOTE Building structures, where hoists are mounted, are not regarded as bridge cranes.

#### 3.2

#### gantry crane

crane, fixed or able to move along track(s)/roadway surfaces having at least one primarily horizontal girder supported by at least one leg and equipped with at least one hoisting mechanism

NOTE Building structures, where hoists are mounted, are not regarded as gantry cranes.

#### 3.3

#### rated capacity

 $m_{RC}$ 

maximum net load (the sum of the payload and non-fixed load-lifting attachment) that the crane is designed to lift for a given crane configuration and load location during normal operation

#### 3.4

#### hoist load

 $m_H$ 

sum of the masses of the load equal to the rated capacity, the fixed lifting attachment and the hoist medium

#### 3.5

#### hoist medium

part of the hoisting mechanism, either rope, belt or chain, by which the fixed load lifting attachment is suspended