

**Industrial communication networks -  
Fieldbus specifications -  
Part 2: Physical layer specification and service  
definition**

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 61158-2:2014 sisaldab Euroopa standardi EN 61158-2:2014 inglisekeelset teksti.	This Estonian standard EVS-EN 61158-2:2014 consists of the English text of the European standard EN 61158-2:2014.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 17.10.2014.	Date of Availability of the European standard is 17.10.2014.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile [standardiosakond@evs.ee](mailto:standardiosakond@evs.ee).

ICS 25.040, 35.100, 35.240.50

### **Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele**

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:  
Aru 10, 10317 Tallinn, Eesti; [www.evs.ee](http://www.evs.ee); telefon 605 5050; e-post [info@evs.ee](mailto:info@evs.ee)

### **The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation**

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:  
Aru 10, 10317 Tallinn, Estonia; [www.evs.ee](http://www.evs.ee); phone 605 5050; e-mail [info@evs.ee](mailto:info@evs.ee)

English Version

Industrial communication networks - Fieldbus specifications -  
Part 2: Physical layer specification and service definition  
(IEC 61158-2:2014)

Réseaux de communication industriels - Spécifications des  
bus de terrain - Partie 2: Spécification et définition des  
services de la couche physique  
(CEI 61158-2:2014)

Industrielle Kommunikationsnetze - Feldbusse - Teil 2:  
Spezifikation und Dienstfestlegungen des Physical Layer  
(Bitübertragungsschicht)  
(IEC 61158-2:2014)

This European Standard was approved by CENELEC on 2014-08-21. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

## Foreword

The text of document 65C/758A/FDIS, future edition 6 of IEC 61158-2, prepared by SC 65C "Industrial networks" of IEC/TC 65 "Industrial-process measurement, control and automation" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61158-2:2014.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2015-05-21
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2017-08-21

This document supersedes EN 61158-2:2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association.

## Endorsement notice

The text of the International Standard IEC 61158-2:2014 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60079-0	NOTE	Harmonized as EN 60079-0.
IEC 60875-1	NOTE	Harmonized as EN 60875-1.
IEC 60947-5-2	NOTE	Harmonized as EN 60947-5-2.
IEC 61158	NOTE	Harmonized as EN 61158 series.
IEC 61158-1:2014	NOTE	Harmonized as EN 61158-1:2014 (not modified).
IEC 61158-4-1:2014	NOTE	Harmonized as EN 61158-4-1 <sup>1)</sup> (not modified).
IEC 61158-4-4:2014	NOTE	Harmonized as EN 61158-4-4 <sup>1)</sup> (not modified).
IEC 61158-4-7:2007	NOTE	Harmonized as EN 61158-4-7:2008 (not modified).
IEC 61158-4-8:2007	NOTE	Harmonized as EN 61158-4-8:2008 (not modified).
IEC 61158-4-12:2014	NOTE	Harmonized as EN 61158-4-12 <sup>1)</sup> (not modified).

---

1) To be published

IEC 61158-4-16:2007	NOTE	Harmonized as EN 61158-4-16:2008 (not modified).
IEC 61158-4-18:2010	NOTE	Harmonized as EN 61158-4-18:2012 (not modified).
IEC 61158-4-20:2014	NOTE	Harmonized as EN 61158-4-20 <sup>1)</sup> (not modified).
IEC 61158-4-24:2014	NOTE	Harmonized as EN 61158-4-24 <sup>1)</sup> (not modified).
IEC 61300-3-4	NOTE	Harmonized as EN 61300-3-4.
IEC/TR 61491	NOTE	Harmonized as CLC/TR 61491.
IEC 61596	NOTE	Harmonized as EN 61596.
IEC 61784-1	NOTE	Harmonized as EN 61784-1.
IEC 61784-2	NOTE	Harmonized as EN 61784-2.

This document is a preview generated by EVS

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050	series	International Electrotechnical Vocabulary (IEV)	-	-
IEC 60079-11	-	Explosive atmospheres - Part 11: Equipment protection by intrinsic safety "i"	EN 60079-11	-
IEC 60079-14 -	2007 -	Explosive atmospheres - Part 14: Electrical installations design, selection and erection	EN 60079-14 + AC	2008 2011
IEC 60079-25	-	Explosive atmospheres - Part 25: Intrinsically safe electrical systems	EN 60079-25	-
IEC 60169-17	-	Radio-frequency connectors Part 17: R.F. coaxial connectors with inner diameter of outer conductor 6,5 mm (0,256 in) with screw coupling - Characteristic impedance 50 ohms (Type TNC)	-	-
IEC 60189-1	2007	Low-frequency cables and wires with PVC insulation and PVC sheath - Part 1: General test and measuring methods	-	-
IEC 60255-22-1	1988	Electrical relays - Part 22: Electrical disturbance tests for measuring relays and protection equipment - Section 1: 1 MHz burst disturbance tests	-	-
IEC 60364-4-41	-	Low-voltage electrical installations - Part 4-41: Protection for safety - Protection against electric shock	HD 60364-4-41	-

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60364-5-54	-	Low-voltage electrical installations - Part 5-54: Selection and erection of electrical equipment - Earthing arrangements and protective conductors	HD 60364-5-54	-
IEC 60529	-	Degrees of protection provided by enclosures (IP Code)	EN 60529	-
IEC 60603-7-4	-	Connectors for electronic equipment - Part 7-4: Detail specification for 8-way, unshielded, free and fixed connectors, for data transmissions with frequencies up to 250 MHz	EN 60603-7-4	-
IEC 60754-2	-	Test on gases evolved during combustion of materials from cables - Part 2: Determination of acidity (by pH measurement) and conductivity	EN 60754-2	-
IEC 60793	series	Optical fibres	EN 60793	series
IEC 60793-2-30	2012	Optical fibres - Part 2-30: Product specifications - Sectional specification for category A3 multimode fibres	EN 60793-2-30	2013
IEC 60793-2-40	2009	Optical fibres - Part 2-40: Product specifications - Sectional specification for category A4 multimode fibres	EN 60793-2-40	2011
IEC 60794-1-2	2003	Optical fibre cables - Part 1-2: Generic specification - Basic optical cable test procedures	EN 60794-1-2	2003
IEC 60807-3	-	Rectangular connectors for frequencies below 3 MHz - Part 3: Detail specification for a range of connectors with trapezoidal shaped metal shells and round contacts - Removable crimp types with closed crimp barrels, rear insertion/rear extraction	-	-
IEC 60811-403	-	Electric and optical fibre cables - Test methods for non-metallic materials - Part 403: Miscellaneous tests - Ozone resistance tests on cross-linked compounds	EN 60811-403	-
IEC 60811-404	2012	Electric and optical fibre cables - Test methods for non-metallic materials - Part 404: Miscellaneous tests - Mineral oil immersion tests for sheaths	EN 60811-404	2012
IEC 61000-4-2	-	Electromagnetic compatibility (EMC) - Part 4-2: Testing and measurement techniques - Electrostatic discharge immunity test	EN 61000-4-2	-
IEC 61000-4-3	-	Electromagnetic compatibility (EMC) - Part 4-3: Testing and measurement techniques - Radiated, radio-frequency, electromagnetic field immunity test	EN 61000-4-3	-

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61000-4-4	-	Electromagnetic compatibility (EMC) - Part 4-4: Testing and measurement techniques - Electrical fast transient/burst immunity test	EN 61000-4-4	-
IEC 61131-2	2007	Programmable controllers - Part 2: Equipment requirements and tests	EN 61131-2	2007
IEC 61156-1	2007	Multicore and symmetrical pair/quad cables for digital communications - Part 1: Generic specification	-	-
IEC 61158-3-20	2014	Industrial communication networks - Fieldbus specifications - Part 3-20: Data-link layer service definition - Type 20 elements	EN 61158-3-20	2014
IEC 61158-4-2	2014	Industrial communication networks - Fieldbus specifications - Part 4-2: Data-link layer protocol specification - Type 2 elements	EN 61158-4-2	2) <sup>2)</sup>
IEC 61158-4-3	2014	Industrial communication networks - Fieldbus specifications - Part 4-3: Data-link layer protocol specification - Type 3 elements	EN 61158-4-3	2) <sup>2)</sup>
IEC 61169-8	2007	Radio-frequency connectors - Part 8: Sectional specification - RF coaxial connectors with inner diameter of outer conductor 6,5 mm (0,256 in) with bayonet lock - Characteristics impedance 50 ohms (type BNC)	EN 61169-8	2007
IEC 61210 (mod)	2010	Connecting devices - Flat quick-connect terminations for electrical copper conductors - Safety requirements	EN 61210	2010
IEC 61754-2	-	Fibre optic connector interfaces - Part 2: Type BFOC/2,5 connector family	EN 61754-2	-
IEC 61754-13	-	Fibre optic connector interfaces - Part 13: Type FC-PC connector	EN 61754-13	-
IEC 61754-22	-	Fibre optic connector interfaces - Part 22: Type F-SMA connector family	EN 61754-22	-
ISO/IEC 7498	series	Information technology - Open Systems Interconnection - Basic Reference Model	-	-
ISO/IEC 7498-1	1994	Information technology - Open Systems Interconnection - Basic Reference Model: The Basic Model	-	-
ISO/IEC 8482	-	Information technology - Telecommunications and information exchange between systems - Twisted pair multipoint interconnections	-	-

---

2) To be published.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
ISO/IEC 8802-3	-	Information technology - Telecommunications and information exchange between systems - Local and metropolitan area networks - Specific requirements - Part 3: Carrier sense multiple access with collision detection (CSMA/CD) access method and physical layer specifications	-	-
ISO/IEC 10731	1994	Information technology - Open Systems Interconnection - Basic Reference Model - Conventions for the definition of OSI services	-	-
ISO 4892-1	-	Plastics - Methods of exposure to laboratory light sources - Part 1: General guidance	EN ISO 4892-1	-
ISO 9314-1	-	Information Processing Systems - Fibre distributed data interface (FDDI) - Part 1: Token Ring physical layer protocol (PHY)	-	-
ANSI TIA/EIA-422-B	-	Electrical Characteristics of Balanced Voltage Digital Interface Circuits	-	-
ANSI TIA/EIA-485-A	-	Electrical Characteristics of Generators and Receivers for Use in Balanced Digital Multipoint Systems	-	-
ANSI TIA/EIA-644-A	-	Electrical Characteristics of Low Voltage Differential Signaling (LVDS) Interface Circuits	-	-

This document is a preview generated by EVS

## CONTENTS

FOREWORD.....	30
0 Introduction .....	32
0.1 General .....	32
0.2 Physical layer overview .....	32
0.3 Document overview .....	32
0.4 Major physical layer variations specified in this standard .....	33
0.4.1 Type 1 media.....	33
0.4.2 Type 2: Coaxial wire and optical media.....	33
0.4.3 Type 3: Twisted-pair wire and optical media .....	33
0.4.4 Type 4: Wire medium.....	34
0.4.5 Type 8: Twisted-pair wire and optical media .....	34
0.4.6 Type 12: Wire medium.....	34
0.4.7 Type 16: optical media .....	34
0.4.8 Type 18: Media.....	34
0.4.9 Type 20: Media.....	35
0.4.10 Type 24: Media.....	35
0.5 Patent declaration .....	35
1 Scope.....	36
2 Normative references .....	36
3 Terms and definitions .....	38
3.1 Common terms and definitions .....	38
3.2 Type 1: Terms and definitions .....	43
3.3 Type 2: Terms and definitions .....	46
3.4 Type 3: Terms and definitions .....	49
3.5 Type 4: Terms and definitions .....	52
3.6 <i>Void</i> .....	53
3.7 Type 8: Terms and definitions .....	53
3.8 Type 12: Terms and definitions .....	56
3.9 Type 16: Terms and definitions .....	57
3.10 Type 18: Terms and definitions .....	60
3.11 Type 24: Terms and definitions .....	61
3.12 Type 20 terms and definitions.....	63
4 Symbols and abbreviations.....	66
4.1 Symbols .....	66
4.1.1 Type 1: Symbols.....	66
4.1.2 Type 2: Symbols.....	67
4.1.3 Type 3: Symbols.....	68
4.1.5 <i>Void</i> .....	68
4.1.6 Type 8: Symbols.....	68
4.1.7 Type 12: Symbols .....	69
4.1.8 Type 16: Symbols.....	69
4.1.9 Type 18: Symbols.....	69
4.1.10 Type 24: Symbols.....	70
4.1.11 Type 20: symbols .....	70
4.2 Abbreviations .....	70
4.2.1 Type 1: Abbreviations.....	70

4.2.2	Type 2: Abbreviations .....	71
4.2.3	Type 3: Abbreviations .....	72
4.2.4	Type 4: Abbreviations .....	74
4.2.5	<i>Void</i> .....	74
4.2.6	Type 8: Abbreviations .....	74
4.2.7	Type 12: Abbreviations .....	75
4.2.8	Type 16: Abbreviations .....	76
4.2.9	Type 18: Abbreviations .....	76
4.2.10	Type 24: Abbreviations .....	77
4.2.11	Type 20: Abbreviations .....	77
5	DLL – PhL interface .....	77
5.1	General .....	77
5.2	Type 1: Required services .....	78
5.2.1	Primitives of the PhS .....	78
5.2.2	Notification of PhS characteristics .....	79
5.2.3	Transmission of Ph-user-data .....	80
5.2.4	Reception of Ph-user-data .....	80
5.3	Type 2: Required services .....	80
5.3.1	General .....	80
5.3.2	M_symbols .....	80
5.3.3	PH-LOCK indication .....	81
5.3.4	PH-FRAME indication .....	81
5.3.5	PH-CARRIER indication .....	81
5.3.6	PH-DATA indication .....	81
5.3.7	PH-STATUS indication .....	81
5.3.8	PH-DATA request .....	82
5.3.9	PH-FRAME request .....	82
5.3.10	PH-JABBER indication .....	82
5.3.11	Ph-JABBER-CLEAR request .....	82
5.3.12	Ph-JABBER-TYPE request .....	82
5.4	Type 3: Required services .....	83
5.4.1	Synchronous transmission .....	83
5.4.2	Asynchronous transmission .....	83
5.5	Type 4: Required services .....	84
5.5.1	General .....	84
5.5.2	Primitives of the PhS .....	84
5.5.3	Transmission of Ph-user data .....	85
5.6	<i>Void</i> .....	86
5.7	Type 8: Required services .....	86
5.7.1	General .....	86
5.7.2	Primitives of the PhS .....	86
5.7.3	Overview of the Interactions .....	87
5.8	Type 12: Required services .....	94
5.8.1	Primitives of the PhS .....	94
5.8.2	Notification of PhS characteristics .....	95
5.8.3	Transmission of Ph-user-data .....	95
5.8.4	Reception of Ph-user-data .....	95
5.9	Type 16: Required services .....	95
5.9.1	Primitives of the PhS .....	95

5.9.2	Transmission of Ph-user-data .....	96
5.9.3	Reception of Ph-user-data .....	96
5.10	Type 18: Required services .....	97
5.10.1	General .....	97
5.10.2	Primitives of the PhS .....	97
5.10.3	Transmission of Ph-user-data .....	98
5.10.4	Reception of Ph-user-data .....	98
5.11	Type 24: Required services .....	98
5.11.1	General .....	98
5.11.2	DL_Symbols .....	98
5.11.3	PLS_CARRIER indication .....	99
5.11.4	PLS_SIGNAL indication .....	99
5.11.5	PLS_DATA_VALID indication .....	99
5.11.6	PLS_DATA indication .....	99
5.11.7	PLS_DATA request .....	99
5.12	Type 20: Required services .....	99
5.12.1	Facilities of the physical layer services .....	99
5.12.2	Sequence of primitives .....	99
5.12.3	PH-START service .....	100
5.12.4	PH-DATA service .....	101
5.12.5	PH-END service .....	101
6	Systems management – PhL interface .....	101
6.1	General .....	101
6.2	Type 1: Systems management – PhL interface .....	102
6.2.1	Required services .....	102
6.2.2	Service primitive requirements .....	102
6.3	Type 3: Systems management – PhL interface .....	103
6.3.1	Synchronous transmission .....	103
6.3.2	Asynchronous transmission .....	103
6.4	Type 4: Systems management – PhL interface .....	109
6.4.1	Required Services .....	109
6.4.2	Service primitive requirements .....	109
6.5	Void .....	110
6.6	Type 8: Systems management – PhL interface .....	110
6.6.1	Functionality of the PhL Management .....	110
6.6.2	PhL-PNM1 Interface .....	110
6.7	Type 12: Systems management – PhL interface .....	115
6.7.1	Required service .....	115
6.7.2	Service primitive PH-RESET request .....	115
6.8	Type 18: Systems management – PhL interface .....	115
6.8.1	General .....	115
6.8.2	Required services .....	115
6.8.3	Service primitive requirements .....	115
6.9	Type 24: Systems management – PhL interface .....	116
7	DCE independent sublayer (DIS) .....	116
7.1	General .....	116
7.2	Type 1: DIS .....	116
7.3	Type 3: DIS .....	117
7.3.1	Synchronous transmission .....	117

7.3.2	Asynchronous transmission .....	117
7.4	Void .....	117
7.5	Type 8: DIS .....	117
7.5.1	General .....	117
7.5.2	Function .....	117
7.5.3	Serial transmission .....	117
7.5.4	MDS coupling .....	117
7.6	Type 12: DIS .....	118
8	DTE – DCE interface and MIS-specific functions .....	119
8.1	General .....	119
8.2	Type 1: DTE – DCE interface .....	119
8.2.1	Services .....	119
8.2.2	Signaling interfaces .....	120
8.3	Type 3: DTE – DCE interface .....	130
8.3.1	Synchronous transmission .....	130
8.3.2	Asynchronous transmission .....	130
8.4	Type 8: MIS – MDS interface .....	130
8.4.1	General .....	130
8.4.2	Services .....	131
8.4.3	Interface signals .....	132
8.4.4	Converting the services to the interface signals .....	132
8.5	Type 12: DTE – DCE interface .....	140
9	Medium dependent sublayer (MDS) .....	140
9.1	General .....	140
9.2	Type 1: MDS: Wire and optical media .....	140
9.2.1	PhPDU .....	140
9.2.2	Encoding and decoding .....	141
9.2.3	Polarity detection .....	142
9.2.4	Start of frame delimiter .....	142
9.2.5	End of frame delimiter .....	142
9.2.6	Preamble .....	143
9.2.7	Synchronization .....	143
9.2.8	Post-transmission gap .....	143
9.2.9	Inter-channel signal skew .....	144
9.3	Void .....	144
9.4	Type 2: MDS: Wire and optical media .....	144
9.4.1	Clock accuracy .....	144
9.4.2	Data recovery .....	144
9.4.3	Data encoding rules .....	144
9.5	Type 3: MDS: Wire and optical media .....	145
9.5.1	Synchronous transmission .....	145
9.5.2	Asynchronous transmission .....	145
9.6	Type 4: MDS: Wire medium .....	145
9.6.1	Half-duplex .....	145
9.6.2	Full-duplex .....	147
9.6.3	Full-duplex UDP .....	149
9.7	Void .....	150
9.8	Type 8: MDS: Wire and optical media .....	150
9.8.1	Function .....	150

9.8.2	PhPDU formats.....	151
9.8.3	Idle states .....	155
9.8.4	Reset PhPDU .....	155
9.8.5	MAU coupling .....	156
9.9	Type 12: MDS: Wire media.....	157
9.9.1	PhPDU .....	157
9.9.2	Encoding and decoding .....	158
9.9.3	Polarity detection.....	159
9.9.4	SOF.....	159
9.9.5	EOF.....	159
9.9.6	Idle.....	159
9.9.7	Synchronization.....	159
9.9.8	Inter frame gap.....	160
9.10	Type 16: MDS: Optical media.....	160
9.10.1	Data encoding rules.....	160
9.10.2	Telegrams and fill characters.....	160
9.11	Type 18: MDS: Wire media.....	161
9.11.1	Overview .....	161
9.11.2	Transmission.....	161
9.11.3	Reception.....	161
9.12	Type 24: MDS: Twisted-pair wire.....	161
9.12.1	General .....	161
9.12.2	Clock accuracy.....	161
9.12.3	Data recovery.....	162
9.12.4	Data encoding rules.....	162
10	MDS – MAU interface.....	163
10.1	General.....	163
10.2	Type 1: MDS – MAU interface: Wire and optical media.....	163
10.2.1	Services .....	163
10.2.2	Service specifications.....	163
10.2.3	Signal characteristics .....	164
10.2.4	Communication mode.....	164
10.2.5	Timing characteristics.....	164
10.3	Void .....	164
10.4	Type 2: MDS – MAU interface: Wire and optical media.....	165
10.4.1	MDS-MAU interface: general .....	165
10.4.2	MDS-MAU interface: 5 Mbit/s, voltage-mode, coaxial wire.....	165
10.4.3	MDS – MAU interface 5 Mbit/s, optical medium .....	166
10.4.4	MDS – MAU interface Network Access Port (NAP) .....	167
10.5	Type 3: MDS – MAU interface: Wire and optical media.....	167
10.5.1	Synchronous transmission.....	167
10.5.2	Asynchronous transmission .....	167
10.6	Type 8: MDS – MAU interface: Wire and optical media.....	167
10.6.1	Overview of the services.....	167
10.6.2	Description of the services .....	167
10.6.3	Time response.....	168
10.6.4	Transmission mode .....	169
10.7	Type 18: MDS – MAU interface: Wire media.....	169
10.7.1	General .....	169

10.7.2	Services .....	169
10.7.3	Service specifications .....	169
10.7.4	Signal characteristics .....	170
10.7.5	Communication mode .....	170
10.7.6	Timing characteristics .....	170
10.8	Type 24: MDS – MAU interface: Twisted-pair wire medium .....	170
10.8.1	Overview of service .....	170
10.8.2	Description of the services .....	171
11	Types 1 and 7: Medium attachment unit: voltage mode, linear-bus-topology 150 $\Omega$ twisted-pair wire medium .....	171
11.1	General .....	171
11.2	Bit-rate-dependent quantities .....	172
11.3	Network specifications .....	172
11.3.1	Components .....	172
11.3.2	Topologies .....	172
11.3.3	Network configuration rules .....	173
11.3.4	Power distribution rules for network configuration .....	174
11.4	MAU transmit circuit specification .....	174
11.4.1	Summary .....	174
11.4.2	MAU test configuration .....	175
11.4.3	MAU output level requirements .....	176
11.4.4	MAU output timing requirements .....	177
11.4.5	Signal polarity .....	178
11.5	MAU receive circuit specification .....	179
11.5.1	Summary .....	179
11.5.2	Input impedance .....	179
11.5.3	Receiver sensitivity and noise rejection .....	180
11.5.4	Received bit cell jitter .....	180
11.5.5	Interference susceptibility and error rates .....	180
11.6	Jabber inhibit .....	181
11.7	Power distribution .....	181
11.7.1	Overview .....	181
11.7.2	Supply voltage .....	182
11.7.3	Powered via signal conductors .....	182
11.7.4	Powered separately from signal conductors .....	183
11.7.5	Electrical isolation .....	183
11.8	Medium specifications .....	184
11.8.1	Connector .....	184
11.8.2	Standard test cable .....	184
11.8.3	Coupler .....	185
11.8.4	Splices .....	185
11.8.5	Terminator .....	185
11.8.6	Shielding rules .....	185
11.8.7	Grounding (earthing) rules .....	186
11.8.8	Color coding of cables .....	186
12	Types 1 and 3: Medium attachment unit: 31,25 kbit/s, voltage-mode with low-power option, bus- and tree-topology, 100 $\Omega$ wire medium .....	186
12.1	General .....	186
12.2	Transmitted bit rate .....	187

12.3	Network specifications.....	187
12.3.1	Components .....	187
12.3.2	Topologies.....	187
12.3.3	Network configuration rules .....	188
12.3.4	Power distribution rules for network configuration.....	189
12.4	MAU transmit circuit specification.....	190
12.4.1	Summary.....	190
12.4.2	MAU test configuration .....	190
12.4.3	MAU output level requirements.....	190
12.4.4	Output timing requirements.....	191
12.4.5	Signal polarity .....	192
12.4.6	Transition from receive to transmit.....	192
12.5	MAU receive circuit specification.....	192
12.5.1	Summary.....	192
12.5.2	Input impedance .....	193
12.5.3	Receiver sensitivity and noise rejection .....	193
12.5.4	Received bit cell jitter .....	193
12.5.5	Interference susceptibility and error rates .....	193
12.6	Jabber inhibit .....	194
12.7	Power distribution.....	194
12.7.1	General .....	194
12.7.2	Supply voltage.....	195
12.7.3	Powered via signal conductors .....	195
12.7.4	Power supply impedance.....	197
12.7.5	Powered separately from signal conductors.....	200
12.7.6	Electrical isolation .....	200
12.8	Medium specifications .....	200
12.8.1	Connector.....	200
12.8.2	Standard test cable .....	201
12.8.3	Coupler .....	201
12.8.4	Splices .....	202
12.8.5	Terminator.....	202
12.8.6	Shielding rules.....	203
12.8.7	Grounding (earthing) rules.....	203
12.8.8	Color coding of cables .....	203
12.9	Intrinsic safety.....	204
12.9.1	General .....	204
12.9.2	Intrinsic safety barrier.....	204
12.9.3	Barrier and terminator placement.....	204
12.10	Galvanic isolators.....	204
13	Type 1: Medium attachment unit: current mode, twisted-pair wire medium.....	204
13.1	General.....	204
13.2	Transmitted bit rate .....	205
13.3	Network specifications.....	205
13.3.1	Components .....	205
13.3.2	Topologies.....	205
13.3.3	Network configuration rules .....	205
13.3.4	Power distribution rules for network configuration.....	207
13.4	MAU transmit circuit specification.....	207

13.4.1	Test configuration	208
13.4.2	Output level requirements	208
13.4.3	Output timing requirements	209
13.5	MAU receive circuit specification	209
13.5.1	General	209
13.5.2	Input impedance	210
13.5.3	Receiver sensitivity and noise rejection	210
13.5.4	Received bit cell jitter	210
13.5.5	Interference susceptibility and error rates	210
13.6	Jabber inhibit	211
13.7	Power distribution	212
13.7.1	General	212
13.7.2	Powered via signal conductors	212
13.7.3	Powered separately from signal	213
13.7.4	Electrical isolation	213
13.8	Medium specifications	213
13.8.1	Connector	213
13.8.2	Standard test cable	213
13.8.3	Coupler	214
13.8.4	Splices	214
13.8.5	Terminator	214
13.8.6	Shielding rules	215
13.8.7	Grounding rules	215
13.8.8	Color coding of cables	215
14	Type 1: Medium attachment unit: current mode (1 A), twisted-pair wire medium	215
14.1	General	215
14.2	Transmitted bit rate	216
14.3	Network specifications	216
14.3.1	Components	216
14.3.2	Topologies	216
14.3.3	Network configuration rules	216
14.3.4	Power distribution rules for network configuration	218
14.4	MAU transmit circuit specification	218
14.4.1	Configuration	218
14.4.2	Output level requirements	219
14.4.3	Output timing requirements	219
14.5	MAU receive circuit specification	220
14.5.1	General	220
14.5.2	Input impedance	220
14.5.3	Receiver sensitivity and noise rejection	220
14.5.4	Received bit cell jitter	220
14.5.5	Interference susceptibility and error rates	221
14.6	Jabber inhibit	221
14.7	Power distribution	221
14.7.1	General	221
14.7.2	Powered via signal conductors	222
14.7.3	Powered separately from signal	223
14.7.4	Electrical isolation	223
14.8	Medium specifications	223

14.8.1	Connector.....	223
14.8.2	Standard test cable .....	223
14.8.3	Coupler .....	223
14.8.4	Splices .....	223
14.8.5	Terminator.....	223
14.8.6	Shielding rules.....	224
14.8.7	Grounding rules.....	224
14.8.8	Color coding of cables .....	224
15	Types 1 and 7: Medium attachment unit: dual-fiber optical media .....	224
15.1	General .....	224
15.2	Bit-rate-dependent quantities .....	224
15.3	Network specifications.....	225
15.3.1	Components .....	225
15.3.2	Topologies.....	225
15.3.3	Network configuration rules .....	225
15.4	MAU transmit circuit specifications .....	226
15.4.1	Test configuration.....	226
15.4.2	Output level specification.....	226
15.4.3	Output timing specification .....	226
15.5	MAU receive circuit specifications .....	227
15.5.1	General .....	227
15.5.2	Receiver operating range .....	227
15.5.3	Maximum received bit cell jitter.....	227
15.5.4	Interference susceptibility and error rates .....	228
15.6	Jabber inhibit .....	229
15.7	Medium specifications .....	229
15.7.1	Connector.....	229
15.7.2	Standard test fiber .....	229
15.7.3	Optical passive star .....	229
15.7.4	Optical active star.....	229
16	Type 1: Medium attachment unit: 31,25 kbit/s, single-fiber optical medium .....	231
16.1	General .....	231
16.2	Transmitted bit rate .....	231
16.3	Network specifications.....	231
16.3.1	Components .....	231
16.3.2	Topologies.....	231
16.3.3	Network configuration rules .....	231
16.4	MAU transmit circuit specifications .....	231
16.4.1	Test configuration.....	232
16.4.2	Output level specification.....	232
16.4.3	Output timing specification .....	232
16.5	MAU receive circuit specifications .....	232
16.5.1	General .....	232
16.5.2	Receiver operating range .....	232
16.5.3	Maximum received bit cell jitter.....	232
16.5.4	Interference susceptibility and error rates .....	232
16.6	Jabber inhibit .....	232
16.7	Medium specifications .....	233
16.7.1	Connector.....	233

16.7.2	Standard test fiber .....	233
16.7.3	Optical passive star .....	233
16.7.4	Optical active star .....	233
17	Void .....	234
18	Type 2: Medium attachment unit: 5 Mbit/s, voltage-mode, coaxial wire medium .....	234
18.1	General .....	234
18.2	Transceiver: 5 Mbit/s, voltage-mode, coaxial wire .....	235
18.3	Transformer 5 Mbit/s, voltage-mode, coaxial wire .....	240
18.4	Connector 5 Mbit/s, voltage-mode, coaxial wire medium .....	241
18.5	Topology 5 Mbit/s, voltage-mode, coaxial wire medium .....	241
18.6	Taps 5 Mbit/s, voltage-mode, coaxial wire medium .....	243
18.6.1	Description .....	243
18.6.2	Requirements .....	243
18.6.3	Spur .....	245
18.7	Trunk 5 Mbit/s, voltage-mode, coaxial wire medium .....	245
18.7.1	Trunk Cable .....	245
18.7.2	Connectors .....	246
19	Type 2: Medium attachment unit: 5 Mbit/s, optical medium .....	246
19.1	General .....	246
19.2	Transceiver 5 Mbit/s, optical medium .....	246
19.3	Topology 5 Mbit/s, optical medium .....	247
19.4	Trunk fiber 5 Mbit/s, optical medium .....	247
19.5	Trunk connectors 5 Mbit/s, optical medium .....	248
19.6	Fiber specifications 5 Mbit/s, optical medium .....	248
20	Type 2: Medium attachment unit: network access port (NAP) .....	251
20.1	General .....	251
20.2	Signaling .....	252
20.3	Transceiver .....	253
20.4	Connector .....	253
20.5	Cable .....	253
21	Type 3: Medium attachment unit: synchronous transmission, 31,25 kbit/s, voltage mode, wire medium .....	254
21.1	General .....	254
21.2	Transmitted bit rate .....	255
21.3	Network specifications .....	255
21.3.1	Components .....	255
21.3.2	Topologies .....	256
21.3.3	Network configuration rules .....	256
21.3.4	Power distribution rules for network configuration .....	258
21.4	Transmit circuit specification for 31,25 kbit/s voltage-mode MAU .....	258
21.4.1	Summary .....	258
21.4.2	Test configuration .....	258
21.4.3	Impedance .....	258
21.4.4	Symmetry .....	259
21.4.5	Output level requirements .....	261
21.4.6	Output timing requirements .....	261
21.4.7	Signal polarity .....	261
21.5	Receive circuit specification for 31,25 kbit/s voltage-mode MAU .....	261

21.6	Jabber inhibit .....	261
21.7	Power distribution.....	261
21.7.1	General .....	261
21.7.2	Supply voltage.....	262
21.7.3	Powered via signal conductors .....	262
21.7.4	Electrical isolation .....	263
21.8	Medium specifications .....	264
21.8.1	Connector.....	264
21.8.2	Standard test cable .....	264
21.8.3	Coupler .....	264
21.8.4	Splices .....	264
21.8.5	Terminator.....	264
21.8.6	Shielding rules.....	265
21.8.7	Grounding rules.....	265
21.8.8	Cable colours .....	265
21.9	Intrinsic safety.....	265
21.9.1	General .....	265
21.9.2	Intrinsic safety barrier.....	265
21.9.3	Barrier and terminator placement.....	266
21.10	Galvanic Isolators.....	266
21.11	Coupling elements.....	266
21.11.1	General .....	266
21.11.2	MBP-IS repeater.....	266
21.11.3	MBP-IS – RS 485 signal coupler.....	267
21.12	Power supply.....	268
21.12.1	General .....	268
21.12.2	Non-intrinsically safe power supply.....	269
21.12.3	Intrinsically safe power supply .....	269
21.12.4	Power supply of the category "ib" .....	270
21.12.5	Power supply in category "ia" .....	270
21.12.6	Reverse powering.....	271
22	Type 3: Medium attachment unit: asynchronous transmission, wire medium .....	272
22.1	Medium attachment unit for non intrinsic safety .....	272
22.1.1	Characteristics .....	272
22.1.2	Medium specifications .....	274
22.1.3	Transmission method .....	277
22.2	Medium attachment unit for intrinsic safety.....	277
22.2.1	Characteristics .....	277
22.2.2	Medium specifications .....	279
22.2.3	Transmission method .....	281
22.2.4	Intrinsic safety.....	285
23	Type 3: Medium attachment unit: asynchronous transmission, optical medium .....	288
23.1	Characteristic features of optical data transmission .....	288
23.2	Basic characteristics of an optical data transmission medium.....	289
23.3	Optical network .....	290
23.4	Standard optical link.....	290
23.5	Network structures built from a combination of standard optical links .....	291
23.6	Bit coding .....	291
23.7	Optical signal level .....	291

23.7.1	General .....	291
23.7.2	Characteristics of optical transmitters .....	291
23.7.3	Characteristics of optical receivers .....	293
23.8	Temporal signal distortion .....	294
23.8.1	General .....	294
23.8.2	Signal shape at the electrical input of the optical transmitter.....	295
23.8.3	Signal distortion due to the optical transmitter .....	295
23.8.4	Signal distortion due to the optical receiver .....	296
23.8.5	Signal influence due to coupling components .....	297
23.8.6	Chaining standard optical links .....	297
23.9	Bit error rate.....	298
23.10	Connectors for fiber optic cable .....	298
23.11	Redundancy in optical transmission networks.....	298
24	Type 4: Medium attachment unit: RS-485 .....	298
24.1	General .....	298
24.2	Overview of the services .....	298
24.3	Description of the services .....	299
24.3.1	Transmit signal (TxS) .....	299
24.3.2	Transmit enable (TxE) .....	299
24.3.3	Receive signal (RxS) .....	299
24.4	Network.....	299
24.4.1	General .....	299
24.4.2	Topology .....	299
24.5	Electrical specification.....	299
24.6	Time response .....	299
24.7	Interface to the transmission medium .....	299
24.8	Specification of the transmission medium .....	300
24.8.1	Cable connectors.....	300
24.8.2	Cable.....	300
25	Void.....	300
26	Void.....	300
27	Type 8: Medium attachment unit: twisted-pair wire medium .....	300
27.1	MAU signals .....	300
27.2	Transmission bit rate dependent quantities.....	301
27.3	Network.....	301
27.3.1	General .....	301
27.3.2	Topology .....	302
27.4	Electrical specification.....	302
27.5	Time response .....	302
27.6	Interface to the transmission medium .....	302
27.6.1	General .....	302
27.6.2	Incoming interface .....	302
27.6.3	Outgoing interface .....	303
27.7	Specification of the transmission medium .....	303
27.7.1	Cable connectors.....	303
27.7.2	Cable.....	303
27.7.3	Terminal resistor .....	305
28	Type 8: Medium attachment unit: optical media .....	305

28.1	General .....	305
28.2	Transmission bit rate dependent quantities .....	306
28.3	Network topology .....	306
28.4	Transmit circuit specifications .....	307
28.4.1	Data encoding rules .....	307
28.4.2	Test configuration .....	307
28.4.3	Output level specification .....	307
28.4.4	Output timing specification .....	308
28.5	Receive circuit specifications .....	308
28.5.1	Decoding rules .....	308
28.5.2	Fiber optic receiver operating range .....	308
28.5.3	Maximum received bit cell jitter .....	308
28.6	Specification of the transmission medium .....	309
28.6.1	Connector .....	309
28.6.2	Fiber optic cable specification: polymer optical fiber cable .....	309
28.6.3	Fiber optic cable specification: plastic clad silica fiber cable .....	311
28.6.4	Standard test fiber .....	312
29	Type 12: Medium attachment unit: electrical medium .....	312
29.1	Electrical characteristics .....	312
29.2	Medium specifications .....	313
29.2.1	Connector .....	313
29.2.2	Wire .....	313
29.3	Transmission method .....	313
29.3.1	Bit coding .....	313
29.3.2	Representation as ANSI TIA/EIA-644-A signals .....	313
30	Type 16: Medium attachment unit: optical fiber medium at 2, 4, 8 and 16 Mbit/s .....	314
30.1	Structure of the transmission lines .....	314
30.2	Time performance of bit transmission .....	314
30.2.1	Introduction .....	314
30.2.2	Master and slave in test mode .....	315
30.2.3	Data rate .....	317
30.2.4	Input-output performance of the slave .....	318
30.2.5	Idealized waveform .....	321
30.3	Connection to the optical fiber .....	321
30.3.1	Introduction .....	321
30.3.2	Master connection .....	322
30.3.3	Slave connection .....	325
30.3.4	Interactions of the connections .....	326
31	Type 18: Medium attachment unit: basic medium .....	327
31.1	General .....	327
31.2	Data signal encoding .....	328
31.3	Signal loading .....	328
31.4	Signal conveyance requirements .....	328
31.5	Media .....	328
31.5.1	General .....	328
31.5.2	Topology .....	329
31.5.3	Signal cable specifications .....	330
31.5.4	Media termination .....	330
31.6	Endpoint and branch trunk cable connectors .....	331

31.7	Recommended type 18-PhL-B MAU circuitry .....	331
32	Type 18: Medium attachment unit: powered medium.....	332
32.1	General .....	332
32.2	Data signal encoding .....	332
32.3	Signal loading .....	332
32.4	Signal conveyance requirements .....	332
32.5	Media .....	333
32.5.1	General .....	333
32.5.2	Topology .....	333
32.5.3	Topology requirements .....	334
32.5.4	Signal cable specifications .....	335
32.5.5	Media termination .....	335
32.6	Endpoint and branch trunk cable connectors .....	336
32.6.1	Device connector .....	336
32.6.2	Flat-cable connector .....	336
32.6.3	Round cable connector .....	336
32.6.4	Round cable alternate connector .....	336
32.6.5	T-branch coupler .....	336
32.7	Embedded power distribution .....	336
32.7.1	General .....	336
32.7.2	Power source .....	337
32.7.3	Power loading.....	337
32.8	Recommended type 18-PhL-P MAU circuitry .....	339
32.8.1	General .....	339
32.8.2	Communications element galvanic isolation .....	339
32.8.3	Power .....	339
33	Type 24: Medium attachment unit: twisted-pair wire medium .....	340
33.1	General .....	340
33.2	Network.....	340
33.2.1	Component.....	340
33.2.2	Topology .....	340
33.3	Electrical specification.....	341
33.4	Medium specifications .....	341
33.4.1	Connector.....	341
33.4.2	Cable.....	342
33.4.3	Grounding and shielding rules .....	343
33.4.4	Bus terminator .....	343
33.5	Transmission Method .....	344
33.5.1	Bit coding .....	344
33.5.2	Transceiver control .....	344
33.5.3	Transformer.....	344
33.5.4	Output level requirement .....	345
33.5.5	Interface to the transmission medium .....	345
34	Type 20: Medium attachment unit: FSK medium .....	346
34.1	Overview .....	346
34.2	PhPDU .....	347
34.2.1	PhPDU structure.....	347
34.2.2	PhPDU transmission.....	347
34.2.3	PhPDU reception.....	348

34.2.4	Preamble length .....	348
34.3	Device types .....	348
34.3.1	General .....	348
34.3.2	Impedance type .....	348
34.3.3	Connection type .....	349
34.3.4	Device parameters .....	351
34.4	Network configuration rules .....	351
34.5	Digital transmitter specification .....	352
34.5.1	Test configuration .....	352
34.5.2	Bit rate and modulation .....	353
34.5.3	Amplitude .....	353
34.5.4	Timing .....	354
34.5.5	Digital signal spectrum .....	355
34.6	Digital receiver specification .....	356
34.7	Analog signaling .....	357
34.7.1	Analog signal spectrum .....	357
34.7.2	Interference to digital signal .....	358
34.8	Device impedance .....	358
34.8.1	High impedance device .....	358
34.8.2	Low impedance device .....	359
34.8.3	Secondary device .....	359
34.9	Interference to analog and digital signals .....	359
34.9.1	Connection or disconnection of secondary device .....	359
34.9.2	Cyclic connection .....	360
34.9.3	Output during silence .....	360
34.10	Non-communicating devices .....	360
34.10.1	Network power supply .....	360
34.10.2	Barrier .....	361
34.10.3	Miscellaneous hardware .....	363
Annex A	(normative) Type 1: Connector specification .....	365
Annex B	(informative) Types 1 and 3: Cable specifications and trunk and spur lengths for the 31,25 kbit/s voltage-mode MAU .....	373
Annex C	(informative) Types 1 and 7: Optical passive stars .....	375
Annex D	(informative) Types 1 and 7: Star topology .....	376
Annex E	(informative) Type 1: Alternate fibers .....	380
Annex F	(normative) Type 2: Connector specification .....	381
Annex G	(normative) Type 2: Repeater machine sublayers (RM, RRM) and redundant PhLs .....	384
Annex H	(informative) Type 2: Reference design examples .....	395
Annex I	(normative) Type 3: Connector specification .....	401
Annex J	(normative) Type 3: Redundancy of PhL and medium .....	408
Annex K	(normative) Type 3: Optical network topology .....	409
Annex L	(informative) Type 3: Reference design examples for asynchronous transmission, wire medium, intrinsically safe .....	418
Annex M	(normative) Type 8: Connector specification .....	421
Annex N	(normative) Type 16: Connector specification .....	426
Annex O	(normative) Type 16: Optical network topology .....	427
Annex P	(informative) Type 16: Reference design example .....	432

Annex Q (normative) Type 18: Connector specification .....	436
Annex R (normative) Type 18: Media cable specifications.....	441
Annex S (normative) Type 24: Connector specification .....	445
Annex T (informative) Type 20: Network topology, cable characteristics and lengths, power distribution through barriers, and shielding and grounding .....	448
Bibliography.....	470
Figure 1 – General model of physical layer .....	32
Figure 2 – Mapping between data units across the DLL – PhL interface.....	78
Figure 3 – Data service for asynchronous transmission.....	83
Figure 4 – Interactions for a data sequence of a master: identification cycle .....	88
Figure 5 – Interactions for a data sequence of a master: data cycle .....	89
Figure 6 – Interactions for a data sequence of a slave: identification cycle.....	90
Figure 7 – Interactions for a data sequence of a slave: data cycle .....	91
Figure 8 – Interactions for a check sequence of a master .....	92
Figure 9 – Interactions for a check sequence of a slave .....	93
Figure 10 – Physical layer data service sequences .....	100
Figure 11 – Reset, Set-value, Get-value .....	105
Figure 12 – Event service .....	105
Figure 13 – Interface between PhL and PNM1 in the layer model.....	110
Figure 14 – Reset, Set-value, Get-value PhL services .....	111
Figure 15 – Event PhL service .....	112
Figure 16 – Allocation of the interface number .....	113
Figure 17 – Configuration of a master .....	118
Figure 18 – Configuration of a slave with an alternative type of transmission .....	118
Figure 19 – Configuration of a bus coupler with an alternative type of transmission .....	118
Figure 20 – DTE/DCE sequencing machines.....	124
Figure 21 – State transitions with the ID cycle request service.....	133
Figure 22 – MIS-MDS interface: identification cycle request service.....	134
Figure 23 – MIS-MDS interface: identification cycle request service.....	135
Figure 24 – State transitions with the data cycle request service .....	135
Figure 25 – MIS-MDS interface: data cycle request service .....	136
Figure 26 – State transitions with the data sequence classification service .....	136
Figure 27 – Protocol machine for the message transmission service.....	137
Figure 28 – Protocol machine for the data sequence identification service .....	138
Figure 29 – Protocol machine for the message receipt service .....	139
Figure 30 – Protocol data unit (PhPDU) .....	141
Figure 31 – PhSDU encoding and decoding.....	141
Figure 32 – Manchester encoding rules .....	141
Figure 33 – Preamble and delimiters.....	143
Figure 34 – Manchester coded symbols .....	145
Figure 35 – PhPDU format, half duplex .....	146
Figure 36 – PhPDU format, full duplex .....	148

Figure 37 – Data sequence PhPDU.....	151
Figure 38 – Structure of the header in a data sequence PhPDU.....	151
Figure 39 – Check sequence PhPDU.....	152
Figure 40 – Structure of a headers in a check sequence PhPDU.....	152
Figure 41 – Structure of the status PhPDU.....	153
Figure 42 – Structure of the header in a status PhPDU.....	153
Figure 43 – Structure of the medium activity status PhPDU.....	154
Figure 44 – Structure of the header in a medium activity status PhPDU.....	154
Figure 45 – Reset PhPDU.....	155
Figure 46 – Configuration of a master.....	156
Figure 47 – Configuration of a slave.....	157
Figure 48 – Configuration of a bus coupler.....	157
Figure 49 – Protocol data unit.....	157
Figure 50 – PhSDU encoding and decoding.....	158
Figure 51 – Manchester encoding rules.....	158
Figure 52 – Example of an NRZI-coded signal.....	160
Figure 53 – Fill signal.....	161
Figure 54 – Manchester coded symbols.....	162
Figure 55 – Jitter tolerance.....	169
Figure 56 – Transmit circuit test configuration.....	176
Figure 57 – Output waveform.....	176
Figure 58 – Transmitted and received bit cell jitter (zero crossing point deviation).....	177
Figure 59 – Signal polarity.....	179
Figure 60 – Receiver sensitivity and noise rejection.....	180
Figure 61 – Power supply ripple and noise.....	183
Figure 62 – Fieldbus coupler.....	185
Figure 63 – Transition from receiving to transmitting.....	192
Figure 64 – Power supply ripple and noise.....	196
Figure 65 – Test circuit for single-output power supplies.....	197
Figure 66 – Test circuit for power distribution through an IS barrier.....	198
Figure 67 – Test circuit for multiple output supplies with signal coupling.....	199
Figure 68 – Fieldbus coupler.....	201
Figure 69 – Protection resistors.....	202
Figure 70 – Test configuration for current-mode MAU.....	208
Figure 71 – Transmitted and received bit cell jitter (zero crossing point deviation).....	209
Figure 72 – Noise test circuit for current-mode MAU.....	211
Figure 73 – Transmitted and received bit cell jitter (zero crossing point deviation).....	219
Figure 74 – Power supply harmonic distortion and noise.....	222
Figure 75 – Optical wave shape template.....	227
Figure 76 – Components of 5 Mbit/s, voltage-mode, coaxial wire PhL variant.....	235
Figure 77 – Coaxial wire MAU block diagram.....	235
Figure 78 – Coaxial wire MAU transmitter.....	236
Figure 79 – Coaxial wire MAU receiver operation.....	237

Figure 80 – Coaxial wire MAU transmit mask .....	238
Figure 81 – Coaxial wire MAU receive mask .....	239
Figure 82 – Transformer symbol .....	240
Figure 83 – 5 Mbit/s, voltage-mode, coaxial wire topology example .....	242
Figure 84 – Coaxial wire medium topology limits .....	243
Figure 85 – Coaxial wire medium tap electrical characteristics .....	244
Figure 86 – MAU block diagram 5 Mbit/s, optical fiber medium .....	247
Figure 87 – NAP reference model .....	251
Figure 88 – Example of transient and permanent nodes .....	252
Figure 89 – NAP transceiver .....	253
Figure 90 – NAP cable .....	254
Figure 91 – Circuit diagram of the principle of measuring impedance .....	259
Figure 92 – Definition of CMRR .....	260
Figure 93 – Block circuit diagram of the principle of measuring CMRR .....	260
Figure 94 – Power supply ripple and noise .....	263
Figure 95 – Output characteristic curve of a power supply of the category EEx ib .....	270
Figure 96 – Output characteristic curve of a power supply of the category EEx ia .....	270
Figure 97 – Repeater in linear bus topology .....	273
Figure 98 – Repeater in tree topology .....	274
Figure 99 – Example for a connector with integrated inductance .....	275
Figure 100 – Interconnecting wiring .....	276
Figure 101 – Bus terminator .....	277
Figure 102 – Linear structure of an intrinsically safe segment .....	278
Figure 103 – Topology example extended by repeaters .....	279
Figure 104 – Bus terminator .....	281
Figure 105 – Waveform of the differential voltage .....	282
Figure 106 – Test set-up for the measurement of the idle level for devices with an integrated termination resistor .....	284
Figure 107 – Test set-up for the measurement of the idle level for devices with a connectable termination resistor .....	284
Figure 108 – Test set-up for measurement of the transmission levels .....	285
Figure 109 – Test set-up for the measurement of the receiving levels .....	285
Figure 110 – Fieldbus model for intrinsic safety .....	286
Figure 111 – Communication device model for intrinsic safety .....	287
Figure 112 – Connection to the optical network .....	289
Figure 113 – Principle structure of optical networking .....	290
Figure 114 – Definition of the standard optical link .....	291
Figure 115 – Signal template for the optical transmitter .....	296
Figure 116 – Recommended interface circuit .....	300
Figure 117 – MAU of an outgoing interface .....	301
Figure 118 – MAU of an incoming interface .....	301
Figure 119 – Remote bus link .....	302
Figure 120 – Interface to the transmission medium .....	302
Figure 121 – Wiring .....	305

Figure 122 – Terminal resistor network ..... 305

Figure 123 – Fiber optic remote bus cable ..... 306

Figure 124 – Optical fiber remote bus link ..... 306

Figure 125 – Optical wave shape template optical MAU ..... 308

Figure 126 – Optical transmission line ..... 314

Figure 127 – Optical signal envelope ..... 316

Figure 128 – Display of jitter ( $J_{noise}$ ) ..... 317

Figure 129 – Input-output performance of a slave ..... 319

Figure 130 – Functions of a master connection ..... 322

Figure 131 – Valid transmitting signals during the transition from fill signal to telegram delimiters ..... 324

Figure 132 – Valid transmitting signals during the transition from telegram delimiter to fill signal ..... 325

Figure 133 – Functions of a slave connection ..... 326

Figure 134 – Network with two slaves ..... 327

Figure 135 – Minimum interconnecting wiring ..... 328

Figure 136 – Dedicated cable topology ..... 329

Figure 137 – T-branch topology ..... 329

Figure 138 – Communication element isolation ..... 331

Figure 139 – Communication element and I/O isolation ..... 331

Figure 140 – Minimum interconnecting wiring ..... 333

Figure 141 – Flat cable topology ..... 333

Figure 142 – Dedicated cable topology ..... 334

Figure 143 – T-branch topology ..... 334

Figure 144 – Type 18-PhL-P power distribution ..... 337

Figure 145 – Type 18-PhL-P power distribution ..... 337

Figure 146 – Type 18-PhL-P power supply filtering and protection ..... 338

Figure 147 – Communication element isolation ..... 339

Figure 148 – Communication element and i/o isolation ..... 339

Figure 149 – PhL-P power supply circuit ..... 340

Figure 150 – Expanded type-24 network using repeater ..... 341

Figure 151 – Connector with inductor ..... 341

Figure 152 – Cable structure ..... 342

Figure 153 – Interconnecting wiring ..... 343

Figure 154 – Bus terminator ..... 343

Figure 155 – Eye pattern ..... 344

Figure 156 – Transformer symbol ..... 345

Figure 157 – Recommended MAU circuit ..... 346

Figure 158 – Phase-continuous Frequency-Shift-Keying ..... 346

Figure 159 – PhPDU Structure ..... 347

Figure 160 – Character format ..... 347

Figure 161 – Transmit test configuration ..... 352

Figure 162 – Transmit waveform ..... 353

Figure 163 – Carrier start time ..... 355

Figure 164 – Carrier stop time .....	355
Figure 165 – Carrier decay time.....	355
Figure 166 – Digital signal spectrum .....	356
Figure 167 – Digital receiver interference.....	357
Figure 168 – Analog signal spectrum .....	358
Figure 169 – Output during silence .....	360
Figure 170 – Network power supply ripple.....	361
Figure 171 – Barrier test circuit A .....	362
Figure 172 – Barrier test circuit B .....	362
Figure 173 – Barrier test circuit C .....	363
Figure A.1 – Internal fieldbus connector.....	365
Figure A.2 – Contact designations for the external connector for harsh industrial environments.....	367
Figure A.3 – External fieldbus connector keyways, keys, and bayonet pins and grooves.....	367
Figure A.4 – External fieldbus connector intermateability dimensions.....	368
Figure A.5 – External fieldbus connector contact arrangement.....	369
Figure A.6 – Contact designations for the external connector for typical industrial environments.....	370
Figure A.7 – External fixed (device) side connector for typical industrial environments: dimensions .....	370
Figure A.8 – External free (cable) side connector for typical industrial environments: dimensions .....	371
Figure A.9 – Optical connector for typical industrial environments (FC connector) .....	371
Figure A.10 – Optical connector for typical industrial environments (ST connector).....	372
Figure C.1 – Example of an optical passive reflective star .....	375
Figure C.2 – Example of an optical passive transmissive star.....	375
Figure D.1 – Example of star topology with 31,25 kbit/s, single fiber mode, optical MAU.....	376
Figure D.2 – Multi-star topology with an optical MAU .....	376
Figure D.3 – Example of mixture between wire and optical media for 31,25 kbit/s .....	378
Figure D.4 – Example of mixture between wire and optical media .....	379
Figure F.1 – Pin connector for short range optical medium.....	382
Figure F.2 – Crimp ring for short range optical medium.....	382
Figure G.1 – PhL repeater device reference model .....	384
Figure G.2 – Reference model for redundancy.....	387
Figure G.3 – Block diagram showing redundant coaxial medium and NAP .....	388
Figure G.4 – Block diagram showing ring repeaters .....	389
Figure G.5 – Segmentation query .....	390
Figure G.6 – Segmentation response.....	390
Figure G.7 – Main switch state machine.....	392
Figure G.8 – Port 1 sees network activity first .....	393
Figure G.9 – Port 2 sees network activity first .....	394
Figure H.1 – Coaxial wire MAU RXDATA detector .....	396
Figure H.2 – Coaxial wire MAU RXCARRIER detection.....	397
Figure H.3 – Redundant coaxial wire MAU transceiver.....	397

Figure H.4 – Single channel coaxial wire MAU transceiver .....	398
Figure H.5 – Coaxial wire medium tap .....	399
Figure H.6 – Non-isolated NAP transceiver .....	400
Figure H.7 – Isolated NAP transceiver .....	400
Figure I.1 – Schematic of the station coupler .....	401
Figure I.2 – Pin assignment of the male and female connectors IEC 60947-5-2 (A coding) .....	402
Figure I.3 – Connector pinout, front view of male and back view of female respectively .....	403
Figure I.4 – Connector pinout, front view of female M12 connector .....	405
Figure I.5 – Connector pinout, front view of male M12 connector .....	405
Figure I.6 – M12 Tee .....	406
Figure I.7 – M12 Bus termination .....	407
Figure J.1 – Redundancy of PhL MAU and Medium .....	408
Figure K.1 – Optical MAU in a network with echo .....	409
Figure K.2 – Optical MAU in a network without echo .....	410
Figure K.3 – Optical MAU with echo via internal electrical feedback of the receive signal .....	410
Figure K.4 – Optical MAU without echo function .....	411
Figure K.5 – Optical network with star topology .....	411
Figure K.6 – Optical network with ring topology .....	412
Figure K.7 – Optical network with bus topology .....	412
Figure K.8 – Tree structure built from a combination of star structures .....	413
Figure K.9 – Application example for an ANSI TIA/EIA-485-A / fiber optic converter .....	413
Figure L.1 – Bus termination integrated in the communication device .....	418
Figure L.2 – Bus termination in the connector .....	419
Figure L.3 – External bus termination .....	419
Figure M.1 – Outgoing interface 9-position female subminiature D connector at the device .....	421
Figure M.2 – Incoming interface 9-position male subminiature D connector at the device .....	421
Figure M.3 – Terminal connector at the device .....	421
Figure M.4 – Ferrule of an optical F-SMA connector for polymer optical fiber (980/1 000 μm) .....	422
Figure M.5 – Type 8 fiber optic hybrid connector housing .....	423
Figure M.6 – Type 8 fiber optic hybrid connector assignment .....	424
Figure O.1 – Topology .....	427
Figure O.2 – Structure of a single-core cable (example) .....	430
Figure O.3 – Optical power levels .....	431
Figure P.1 – Example of an implemented DPLL .....	433
Figure P.2 – DPLL status diagram .....	434
Figure P.3 – DPLL timing .....	434
Figure Q.1 – PhL-P device connector r-a .....	436
Figure Q.2 – PhL-P device connector straight .....	437
Figure Q.3 – PhL-P flat cable connector and terminal cover – body and connector .....	437
Figure Q.4 – PhL-P flat cable connector and terminal cover – terminal cover .....	438

Figure Q.5 – Type 18-PhL-P round cable connector body .....	438
Figure Q.6 – Type 18-PhL-P round cable connector terminal cover .....	439
Figure Q.7 – Type 18-PhL-P round cable alternate connector and body .....	439
Figure Q.8 – Type 18-PhL-P round cable alternate connector terminal cover .....	440
Figure R.1 – PhL-B cable cross section twisted drain .....	441
Figure R.2 – PhL-B cable cross section non-twisted drain .....	442
Figure R.3 – PhL-P flat cable cross section – with key .....	443
Figure R.4 – PhL-P flat cable cross section – without key .....	443
Figure R.5 – PhL-P flat cable polarity marking .....	443
Figure R.6 – Round cable – preferred; cross section .....	444
Figure R.7 – Round cable – alternate; cross-section .....	444
Figure S.1 – Type 24-1 device connector dimensions (1 row) .....	445
Figure S.2 – Type 24-1 device connector dimensions (2 rows) .....	446
Figure S.3 – Type 24-1 cable connector dimensions .....	446
Figure S.4 – Type 24-2 device connector dimensions .....	447
Figure S.5 – Type 24-2 cable connector dimensions .....	447
Figure T.1 – Point-to-point current input network .....	448
Figure T.2 – Point-to-point current output network .....	449
Figure T.3 – Multi-drop network .....	450
Figure T.4 – Multi-drop network with analog signaling .....	451
Figure T.5 – Series connected network 1 .....	452
Figure T.6 – Series connected network 2 .....	453
Figure T.7 – Cable length for single slave device network .....	455
Figure T.8 – Cable capacitance for $C_{cbl}/R_{cbl}=1\ 000$ .....	456
Figure T.9 – Cable capacitance for $C_{cbl}/R_{cbl}=2\ 000$ .....	456
Figure T.10 – Cable capacitance for $C_{cbl}/R_{cbl}=5\ 000$ .....	457
Figure T.11 – Cable capacitance for $C_{cbl}/R_{cbl}=10\ 000$ .....	457
Figure T.12 – Cable capacitance for $C_{cbl}/R_{cbl}=1\ 000$ , 100 $\Omega$ series resistance .....	458
Figure T.13 – Cable capacitance for $C_{cbl}/R_{cbl}=1\ 000$ , 200 $\Omega$ series resistance .....	458
Figure T.14 – Cable capacitance for $C_{cbl}/R_{cbl}=1\ 000$ , 300 $\Omega$ series resistance .....	459
Figure T.15 – Cable capacitance for $C_{cbl}/R_{cbl}=1\ 000$ , 400 $\Omega$ series resistance .....	459
Figure T.16 – Cable capacitance for $C_{cbl}/R_{cbl}=2\ 000$ , 100 $\Omega$ series resistance .....	460
Figure T.17 – Cable capacitance for $C_{cbl}/R_{cbl}=2\ 000$ , 200 $\Omega$ series resistance .....	460
Figure T.18 – Cable capacitance for $C_{cbl}/R_{cbl}=2\ 000$ , 300 $\Omega$ series resistance .....	461
Figure T.19 – Cable capacitance for $C_{cbl}/R_{cbl}=2\ 000$ , 400 $\Omega$ series resistance .....	461
Figure T.20 – Cable capacitance for $C_{cbl}/R_{cbl}=5000$ , 100 $\Omega$ series resistance .....	462
Figure T.21 – Cable capacitance for $C_{cbl}/R_{cbl}=5\ 000$ , 200 $\Omega$ series resistance .....	462
Figure T.22 – Cable capacitance for $C_{cbl}/R_{cbl}=5\ 000$ , 300 $\Omega$ series resistance .....	463
Figure T.23 – Cable capacitance for $C_{cbl}/R_{cbl}=5\ 000$ , 400 $\Omega$ series resistance .....	463
Figure T.24 – Cable capacitance for $C_{cbl}/R_{cbl}=10\ 000$ , 100 $\Omega$ series resistance .....	464
Figure T.25 – Cable capacitance for $C_{cbl}/R_{cbl}=10\ 000$ , 200 $\Omega$ series resistance .....	464
Figure T.26 – Cable capacitance for $C_{cbl}/R_{cbl}=10\ 000$ , 300 $\Omega$ series resistance .....	465
Figure T.27 – Cable capacitance for $C_{cbl}/R_{cbl}=10\ 000$ , 400 $\Omega$ series resistance .....	465

Figure T.28 – Network power supply connections .....	468
Figure T.29 – Grounding and shielding .....	469
Table 1 – Data encoding rules .....	81
Table 2 – Ph-STATUS indication truth table .....	82
Table 3 – Jabber indications .....	82
Table 4 – Primitives and parameters in DLL-PhL interface .....	98
Table 5 – PH-START primitives and parameters .....	100
Table 6 – PH-DATA primitives and parameters.....	101
Table 7 – Parameter names and values for Ph-SET-VALUE request .....	102
Table 8 – Parameter names for Ph-EVENT indication.....	103
Table 9 – Summary of Ph-management services and primitives .....	105
Table 10 – Reset primitives and parameters .....	106
Table 11 – Values of PhM-Status for the Reset service.....	106
Table 12 – Set value primitives and parameters.....	106
Table 13 – Mandatory PhE-variables .....	107
Table 14 – Permissible values of PhE-variables.....	107
Table 15 – Values of PhM-Status for the set-value service.....	107
Table 16 – Get value primitives and parameters .....	108
Table 17 – Current values of PhE-variables .....	108
Table 18 – Values of PhM-Status for the get value service.....	108
Table 19 – Event primitive and parameters .....	109
Table 20 – New values of PhE-variables .....	109
Table 21 – Parameter names and values for management.....	110
Table 22 – PH-RESET .....	112
Table 23 – Ph-SET-VALUE .....	112
Table 24 – PhL variables .....	113
Table 25 – Ph-GET-VALUE .....	114
Table 26 – Ph-EVENT .....	114
Table 27 – PhL events .....	115
Table 28 – Parameter names and values for Ph-SET-VALUE request.....	116
Table 29 – Signals at DTE – DCE interface.....	121
Table 30 – Signal levels for an exposed DTE – DCE interface .....	121
Table 31 – MDS bus reset .....	132
Table 32 – Signals at the MIS-MDS interface.....	132
Table 33 – Manchester encoding rules.....	142
Table 34 – MDS timing characteristics .....	144
Table 35 – MDS data encoding rules .....	145
Table 36 – SL bit and TxSL signal assignment.....	152
Table 37 – SL bit and RxSL signal assignment .....	152
Table 38 – SL bit and TxSL signal assignment.....	153
Table 39 – SL bit and RxSL signal assignment .....	153
Table 40 – SL bit and TxSL signal assignment.....	154

Table 41 – SL bit and RxSL signal assignment .....	154
Table 42 – Coding and decoding rules .....	155
Table 43 – Decoding rules for the idle states .....	155
Table 44 – Coding rules for the reset PhPDU.....	156
Table 45 – Decoding rules of the reset PhPDU .....	156
Table 46 – Manchester encoding rules.....	158
Table 47 – MDS timing characteristics .....	162
Table 48 – MDS data encoding rules .....	162
Table 49 – Minimum services at MDS – MAU interface .....	163
Table 50 – Signal levels for an exposed MDS – MAU interface .....	164
Table 51 – MDS-MAU interface definitions: 5 Mbit/s, voltage-mode, coaxial wire .....	165
Table 52 – MDS – MAU interface 5 Mbit/s, optical fiber medium .....	166
Table 53 – Services of the MDS-MAU interface.....	167
Table 54 – Minimum services at MAU interface.....	169
Table 55 – Signal levels for an exposed MAU interface.....	170
Table 56 – Minimum services of the MDS-MAU interface .....	170
Table 57 – Signal levels for an exposed MDS – MAU interface ( $V_{DD}=5V$ ) .....	171
Table 58 – Bit-rate-dependent quantities of voltage-mode networks.....	172
Table 59 – MAU transmit level specification summary.....	175
Table 60 – MAU transmit timing specification summary for 31,25 kbit/s operation .....	175
Table 61 – MAU transmit timing specification summary for $\geq 1$ Mbit/s operation.....	175
Table 62 – MAU receive circuit specification summary.....	179
Table 63 – Network powered device characteristics.....	182
Table 64 – Network power supply requirements .....	182
Table 65 – Test cable attenuation limits.....	184
Table 66 – Recommended color coding of cables in North America .....	186
Table 67 – MAU transmit level specification summary.....	190
Table 68 – MAU transmit timing specification summary.....	190
Table 69 – MAU receive circuit specification summary.....	193
Table 70 – Network powered device characteristics .....	195
Table 71 – Network power supply requirements .....	195
Table 72 – Type 3 cable color specification.....	204
Table 73 – MAU transmit level specification summary.....	207
Table 74 – MAU transmit timing specification summary.....	208
Table 75 – Receive circuit specification summary .....	210
Table 76 – Network power supply requirements .....	212
Table 77 – Transmit level specification summary for current-mode MAU.....	218
Table 78 – Transmit timing specification summary for current-mode MAU.....	218
Table 79 – Receive circuit specification summary for current-mode MAU.....	220
Table 80 – Network power supply requirements .....	221
Table 81 – Bit-rate-dependent quantities of high-speed ( $\geq 1$ Mbit/s) dual-fiber networks .....	224
Table 82 – Transmit level and spectral specification summary .....	226
Table 83 – Transmit timing specification summary .....	226

Table 84 – Receive circuit specification summary .....	227
Table 85 – Transmit and receive level and spectral specifications for an optical active star .....	230
Table 86 – Timing characteristics of an optical active star .....	231
Table 87 – Transmit level and spectral specification summary .....	232
Table 88 – Transmit and receive level and spectral specifications for an optical active star .....	234
Table 89 – Transmit control line definitions 5 Mbit/s, voltage-mode, coaxial wire .....	236
Table 90 – Receiver data output definitions: 5 Mbit/s, voltage-mode, coaxial wire .....	237
Table 91 – Receiver carrier output definitions: 5 Mbit/s, voltage-mode, coaxial wire .....	237
Table 92 – Coaxial wire medium interface – transmit specifications .....	238
Table 93 – Coaxial wire medium interface – receive .....	239
Table 94 – Coaxial wire medium interface – general .....	240
Table 95 – 5 Mbit/s, voltage-mode, coaxial wire transformer electrical specifications .....	241
Table 96 – Coaxial spur cable specifications .....	245
Table 97 – Coaxial trunk cable specifications .....	245
Table 98 – Transmit control line definitions 5 Mbit/s, optical fiber medium .....	247
Table 99 – Fiber medium interface 5,0 Mbit/s, optical .....	247
Table 100 – Fiber signal specification 5 Mbit/s, optical medium, short range .....	248
Table 101 – Fiber signal specification 5 Mbit/s, optical medium, medium range .....	249
Table 102 – Fiber signal specification 5 Mbit/s, optical medium, long range .....	250
Table 103 – NAP requirements .....	252
Table 104 – Mixing devices from different categories .....	255
Table 105 – Input Impedances of bus interfaces and power supplies .....	258
Table 106 – Required CMRR .....	261
Table 107 – Network powered device characteristics for the 31,25 kbit/s voltage-mode MAU .....	261
Table 108 – Network power supply requirements for the 31,25 kbit/s voltage-mode MAU .....	262
Table 109 – Electrical characteristics of fieldbus interfaces .....	267
Table 110 – Electrical characteristics of power supplies .....	268
Table 111 – Characteristics for non intrinsic safety .....	272
Table 112 – Characteristics using repeaters .....	273
Table 113 – Cable specifications .....	275
Table 114 – Maximum cable length for the different transmission speeds .....	275
Table 115 – Characteristics for intrinsic safety .....	278
Table 116 – Cable specification (function- and safety-related) .....	280
Table 117 – Maximum cable length for the different transmission speeds .....	280
Table 118 – Electrical characteristics of the intrinsically safe interface .....	283
Table 119 – Maximum safety values .....	288
Table 120 – Characteristic features .....	289
Table 121 – Characteristics of optical transmitters for multi-mode glass fiber .....	292
Table 122 – Characteristics of optical transmitters for single-mode glass fiber .....	292
Table 123 – Characteristics of optical transmitters for plastic fiber .....	293

Table 124 – Characteristics of optical transmitters for 200/230 $\mu\text{m}$ glass fiber .....	293
Table 125 – Characteristics of optical receivers for multi-mode glass fiber .....	294
Table 126 – Characteristics of optical receivers for single-mode glass fiber .....	294
Table 127 – Characteristics of optical receivers for plastic fiber .....	294
Table 128 – Characteristics of optical receivers for 200/230 $\mu\text{m}$ glass fiber.....	294
Table 129 – Permissible signal distortion at the electrical input of the optical transmitter .....	295
Table 130 – Permissible signal distortion due to the optical transmitter.....	296
Table 131 – Permissible signal distortion due to the optical receiver.....	297
Table 132 – Permissible signal influence due to internal electronic circuits of a coupling component.....	297
Table 133 – Maximum chaining of standard optical links without retiming .....	298
Table 134 – Services of the MDS-MAU interface, RS-485, Type 4 .....	299
Table 135 – Bit rate dependent quantities twisted pair wire medium MAU .....	301
Table 136 – Incoming interface signals .....	303
Table 137 – Outgoing interface signals .....	303
Table 138 – Remote bus cable characteristics .....	304
Table 139 – Bit rate dependent quantities optical MAU .....	306
Table 140 – Remote bus fiber optic cable length.....	307
Table 141 – Encoding rules .....	307
Table 142 – Transmit level and spectral specification summary for an optical MAU.....	307
Table 143 – Optical MAU receive circuit specification summary .....	309
Table 144 – Specification of the fiber optic waveguide .....	309
Table 145 – Specification of the single fiber.....	310
Table 146 – Specification of the cable sheath and mechanical properties of the cable .....	310
Table 147 – Recommended further material properties of the cable .....	310
Table 148 – Specification of the fiber optic waveguide .....	311
Table 149 – Specification of the single fiber.....	311
Table 150 – Specification of the cable sheath and mechanical properties of the cable .....	312
Table 151 – Specification of the standard test fiber for an optical MAU.....	312
Table 152 – Transmission rate support .....	317
Table 153 – Transmission data parameters.....	318
Table 154 – Possible slave input signals.....	320
Table 155 – Possible slave output signals.....	320
Table 156 – Valid slave output signals .....	321
Table 157 – Specifications of the clock adjustment times.....	321
Table 158 – Optical signal delay in a slave .....	321
Table 159 – Basic functions of the connection .....	322
Table 160 – Pass-through topology limits.....	330
Table 161 – T-branch topology limits .....	330
Table 162 – Terminating resistor requirements .....	330
Table 163 – Pass-through topology limits.....	334
Table 164 – T-branch topology limits .....	335
Table 165 – Terminating resistor requirements – flat cable .....	336

Table 166 – Terminating resistor requirements – round cable .....	336
Table 167 – 24 V Power supply specifications .....	337
Table 168 – 24V Power consumption specifications .....	338
Table 169 – MAU summary .....	340
Table 170 – Cable specification .....	342
Table 171 – Transmitter specification .....	344
Table 172 – Receiver specification .....	344
Table 173 – Specification of transformer .....	345
Table 174 – Device parameters .....	351
Table 175 – Transmit amplitude limits .....	354
Table 176 – Digital receiver specifications .....	356
Table 177 – High impedance device characteristics .....	358
Table 178 – Low impedance device characteristics .....	359
Table 179 – Secondary device characteristics .....	359
Table 180 – Network power supply characteristics .....	361
Table 181 – Barrier characteristics .....	362
Table 182 – Miscellaneous hardware required characteristics .....	363
Table 183 – Miscellaneous hardware recommended characteristics .....	364
Table A.1 – Internal connector dimensions .....	365
Table A.2 – Contact assignments for the external connector for harsh industrial environments .....	366
Table A.3 – Contact assignments for the external connector for typical industrial environments .....	370
Table A.4 – Fixed (device) side connector dimensions .....	370
Table A.5 – Free (cable) side connector dimensions .....	371
Table A.6 – Connector dimensions .....	372
Table B.1 – Typical cable specifications .....	373
Table B.2 – Recommended maximum spur lengths versus number of communication elements .....	374
Table C.1 – Optical passive star specification summary: example .....	375
Table D.1 – Passive star topology .....	377
Table D.2 – Active star topology .....	378
Table E.1 – Alternate fibers for dual-fiber mode .....	380
Table E.2 – Alternate fibers for single-fiber mode .....	380
Table F.1 – Connector requirements .....	381
Table F.2 – NAP connector pin definition .....	383
Table H.1 – 5 Mbit/s, voltage-mode, coaxial wire receiver output definitions .....	396
Table H.2 – Coaxial wire medium toroid specification .....	399
Table I.1 – Contact assignments for the external connector for harsh industrial environments .....	401
Table I.2 – Contact designations .....	403
Table I.3 – Contact designations .....	404
Table I.4 – Contact designations .....	404
Table K.1 – Example of a link budget calculation for 62,5/125 μm multi-mode glass fiber .....	415

Table K.2 – Example of a link budget calculation for 9/125 $\mu\text{m}$ single mode glass fiber.....	416
Table K.3 – Example of a link budget calculation for 980/1 000 $\mu\text{m}$ multi-mode plastic fiber.....	416
Table K.4 – Example of a level budget calculation for 200/230 $\mu\text{m}$ multi-mode glass fiber.....	417
Table M.1 – Pin assignment of the 9-position subminiature D connector .....	421
Table M.2 – Pin assignment of the terminal connector .....	422
Table M.3 – Type 8 fiber optic hybrid connector dimensions .....	425
Table O.1 – Transmitter specifications .....	429
Table O.2 – Receiver specifications .....	429
Table O.3 – Cable specifications (example) .....	430
Table O.4 – System data of the optical transmission line at 650 nm .....	431
Table R.1 – PhL-B cable specifications .....	441
Table R.2 – PhL-P flat cable specifications .....	442
Table R.3 – PhL-P round cable specifications – preferred .....	443
Table R.4 – PhL-P round cable specifications – alternate .....	444
Table T.1 – Device and cable parameters .....	454

Preview generated by EVS

## 0 Introduction

### 0.1 General

This part of IEC 61158 is one of a series produced to facilitate the interconnection of automation system components. It is related to other standards in the set as defined by the “three-layer” fieldbus reference model described in IEC 61158-1.

### 0.2 Physical layer overview

The primary aim of this standard is to provide a set of rules for communication expressed in terms of the procedures to be carried out by peer Ph-entities at the time of communication.

The physical layer receives data units from the data-link Layer, encodes them, if necessary by adding communications framing information, and transmits the resulting physical signals to the transmission medium at one node. Signals are then received at one or more other node(s), decoded, if necessary by removing the communications framing information, before the data units are passed to the data-link Layer of the receiving device.

### 0.3 Document overview

This standard comprises physical layer specifications corresponding to many of the different DL-Layer protocol Types specified in IEC 61158 series.

NOTE 1 The protocol Type numbers used are consistent throughout the IEC 61158 series.

NOTE 2 Specifications for Types 1, 2, 3, 4, 8, 16, 18, 20 and 24 are included. Type 7 uses Type 1 specifications. The other Types do not use any of the specifications given in this standard.

NOTE 3 For ease of reference, Type numbers are given in clause names. This means that the specification given therein applies to this Type, but does not exclude its use for other Types.

NOTE 4 It is up to the user of this standard to select interoperating sets of provisions. Refer to IEC 61784-1 or IEC 61784-2 for standardized communication profiles based on the IEC 61158 series.

A general model of the physical layer is shown in Figure 1.

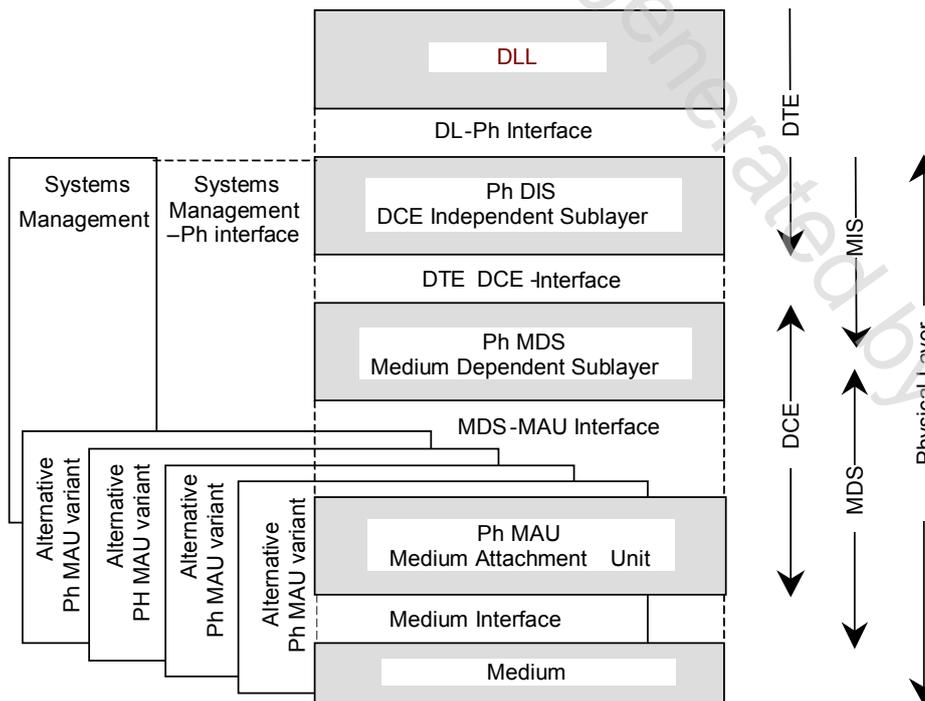


Figure 1 – General model of physical layer

NOTE 5 The protocol types use a subset of the structure elements.

NOTE 6 Since Type 8 uses a more complex DIS than the other types, it uses the term MIS to differentiate.

The common characteristics for all variants and types are as follows:

- digital data transmission;
- no separate clock transmission;
- either half-duplex communication (bi-directional but in only one direction at a time) or full-duplex communication.

## **0.4 Major physical layer variations specified in this standard**

### **0.4.1 Type 1 media**

#### **0.4.1.1 Type 1: Wire media**

For twisted-pair wire media, Type 1 specifies two modes of coupling and different signaling speeds as follows:

- a) voltage mode (parallel coupling), 150  $\Omega$ , data rates from 31,25 kbit/s to 25 Mbit/s;
- b) voltage mode (parallel coupling), 100  $\Omega$ , 31,25 kbit/s;
- c) current mode (serial coupling), 1,0 Mbit/s including two current options.

The voltage mode variations may be implemented with inductive coupling using transformers. This is not mandatory if the isolation requirements of this standard are met by other means.

The Type 1 twisted-pair (or untwisted-pair) wire medium physical layer provides the options:

- no power via the bus conductors; not intrinsically safe;
- power via the bus conductors; not intrinsically safe;
- no power via the bus conductors; intrinsically safe;
- power via the bus conductors; intrinsically safe.

#### **0.4.1.2 Type 1: Optical media**

The major variations of the Type 1 optic fiber media are as follows:

- dual fiber mode, data rates from 31,25 kbit/s to 25 Mbit/s;
- single fiber mode, 31,25 kbit/s.

### **0.4.2 Type 2: Coaxial wire and optical media**

Type 2 specifies the following variants:

- coaxial copper wire medium, 5 Mbit/s;
- optical fiber medium, 5 Mbit/s;
- network access port (NAP), a point-to-point temporary attachment mechanism that can be used for programming, configuration, diagnostics or other purposes;
- repeater machine sublayers (RM, RRM) and redundant physical layers.

### **0.4.3 Type 3: Twisted-pair wire and optical media**

Type 3 specifies the following synchronous transmission:

- a) twisted-pair wire medium, 31,25 kbit/s, voltage mode (parallel coupling) with the options:
  - power via the bus conductors: not intrinsically safe;
  - power via the bus conductors: intrinsically safe;

and the following asynchronous transmission variants:

- b) twisted-pair wire medium, up to 12 Mbit/s, ANSI TIA/EIA-485-A;
- c) optical fiber medium, up to 12 Mbit/s, with type A4a of IEC 60793-2-40 and type A3c of IEC 60793-2-30.

#### **0.4.4 Type 4: Wire medium**

Type 4 specifies wire media with the following characteristics:

- RS-485 wire medium up to 76,8 kbit/s;

#### **0.4.5 Type 8: Twisted-pair wire and optical media**

The physical layer also allows transmitting data units that have been received through a medium access by the transmission medium directly through another medium access and its transmission protocol to another device.

Type 8 specifies the following variants:

- twisted-pair wire medium, up to 16 Mbit/s;
- optical fiber medium, up to 16 Mbit/s.

The general characteristics of these transmission media are as follows:

- full-duplex transmission;
- non-return-to-zero (NRZ) coding.

The wire media type provides the following options:

- no power supply via the bus cable, not intrinsically safe;
- power supply via the bus cable and on additional conductors, not intrinsically safe.

#### **0.4.6 Type 12: Wire medium**

Type 12 specifies wire media with the following characteristics:

- LVDS wire medium up to 100 Mbit/s.

#### **0.4.7 Type 16: optical media**

Type 16 specifies a synchronous transmission using optical fiber medium, at 2 Mbit/s, 4 Mbit/s, 8 Mbit/s and 16 Mbit/s.

#### **0.4.8 Type 18: Media**

##### **0.4.8.1 Type 18: Basic media**

The Type 18-PhL-B specifies a balanced transmission signal over a shielded 3-core twisted cable. Communication data rates as high as 10 Mbit/s and transmission distances as great as 1,2 km are specified.

##### **0.4.8.2 Type 18: Powered media**

The Type 18-PhL-P specifies a balanced transmission signal over a 4-core unshielded cable in both flat and round configurations with conductors specified for communications signal and network-embedded power distribution. Communication data rates as high as 2,5 Mbit/s and transmission distances as great as 500 m are specified.

#### 0.4.9 Type 20: Media

Type 20 uses binary phase continuous Frequency Shift Keying (FSK). A relatively high frequency current is superimposed on a low-frequency analog current, which is usually in 4 mA to 20 mA range. The digital signal and analog signal share the same medium, but differ in frequency contents. The communicating devices signal with either current or voltage, and all signaling appear as voltage when sensed across low impedance. Thus digital signaling is an extension of conventional analog signaling.

The physical layer commonly uses twisted pair copper cable as its medium and provides solely digital or simultaneous digital and analog communication to distances of at least 1 500 m (ca. 5 000 feet). Maximum communication distances vary depending on network construction and environmental conditions.

#### 0.4.10 Type 24: Media

Type 24 specifies twisted-pair wire medium at 10 Mbit/s. The general characteristics of this transmission medium are as follows;

- ANSI TIA/EIA-485-A bus interface with galvanic isolation using transformer;
- half-duplex transmission;
- Manchester coding.

#### 0.5 Patent declaration

The International Electrotechnical Commission (IEC) draws attention to the fact that it is claimed that compliance with this document may involve the use of a patent concerning Type 2 given in Subclauses 5.3, 9.4, 10.4, Clauses 18 through 20, Annex F through Annex H, as follows:

US 5,396,197 Network Node TAP

This patent is held by its inventor under license to ODVA, Inc.

IEC takes no position concerning the evidence, validity and scope of this patent right.

ODVA and the holder of this patent right have assured the IEC that ODVA is willing to negotiate licences either free of charge or under reasonable and non-discriminatory terms and conditions with applicants throughout the world. In this respect, the statement of ODVA and the holder of this patent right is registered with IEC. Information may be obtained from:

ODVA, Inc.  
2370 East Stadium Boulevard #1000  
Ann Arbor, Michigan 48104  
USA  
Attention: Office of the Executive Director  
e-mail: [odva@odva.org](mailto:odva@odva.org)

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights other than those identified above. IEC shall not be held responsible for identifying any or all such patent rights.

ISO ([www.iso.org/patents](http://www.iso.org/patents)) and IEC (<http://patents.iec.ch>) maintain on-line data bases of patents relevant to their standards. Users are encouraged to consult the data bases for the most up to date information concerning patents.

## INDUSTRIAL COMMUNICATION NETWORKS – FIELDBUS SPECIFICATIONS –

### Part 2: Physical layer specification and service definition

#### 1 Scope

This part of IEC 61158 specifies the requirements for fieldbus component parts. It also specifies the media and network configuration requirements necessary to ensure agreed levels of

- a) data integrity before data-link layer error checking;
- b) interoperability between devices at the physical layer.

The fieldbus physical layer conforms to layer 1 of the OSI 7-layer model as defined by ISO 7498 with the exception that, for some types, frame delimiters are in the physical layer while for other types they are in the data-link layer.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.”

NOTE All parts of the IEC 61158 series, as well as IEC 61784-1 and IEC 61784-2 are maintained simultaneously. Cross-references to these documents within the text therefore refer to the editions as dated in this list of normative references.

IEC 60050 (all parts), *International Electrotechnical Vocabulary* (available at <<http://www.electropedia.org>>)

IEC 60079-11, *Explosive atmospheres – Part 11: Equipment protection by intrinsic safety “i”*

IEC 60079-14:2007, *Explosive atmospheres – Part 14: Electrical installations design, selection and erection*

IEC 60079-25, *Explosive atmospheres – Part 25: Intrinsically safe electrical systems*

IEC 60169-17, *Radio-frequency connectors – Part 17: R.F. coaxial connectors with inner diameter of outer conductor 6,5 mm (0,256 in) with screw coupling – Characteristic impedance 50 ohms (Type TNC)*

IEC 60189-1:2007, *Low-frequency cables and wires with PVC insulation and PVC sheath – Part 1: General test and measuring methods*

IEC 60255-22-1:1988<sup>1</sup>, *Electrical relays – Part 22-1: Electrical disturbance tests for measuring relays and protection equipment – Section 1: 1 MHz burst disturbance tests*

IEC 60364-4-41, *Low-voltage electrical installations – Part 4-41: Protection for safety – Protection against electric shock*

---

<sup>1</sup> This publication was withdrawn.

IEC 60364-5-54, *Low voltage electrical installations – Part 5-54: Selection and erection of electrical equipment – Earthing arrangements and protective conductors*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60603-7-4, *Connectors for electronic equipment – Part 7-4: Detail specification for 8-way, unshielded, free and fixed connectors, for data transmissions with frequencies up to 250 MHz*

IEC 60754-2, *Test on gases evolved during combustion of materials from cables – Part 2: Determination of acidity (by pH measurement) and conductivity*

IEC 60793 (all parts), *Optical fibres*

IEC 60793-2-30:2012, *Optical fibres – Part 2-30: Product specifications – Sectional specification for category A3 multimode fibres*

IEC 60793-2-40:2009, *Optical fibres – Part 2-40: Product specifications – Sectional specification for category A4 multimode fibres*

IEC 60794-1-2:2003<sup>2</sup>, *Optical fibre cables – Part 1-2: Generic specification – Basic optical cable test procedures*

IEC 60807-3, *Rectangular connectors for frequencies below 3 MHz – Part 3: Detail specification for a range of connectors with trapezoidal shaped metal shells and round contacts – Removable crimp contact types with closed crimp barrels, rear insertion/rear extraction*

IEC 60811-403, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 403: Miscellaneous tests – Ozone resistance test on cross-linked compounds*

IEC 60811-404:2012, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 404: Miscellaneous tests – Mineral oil immersion tests for sheaths*

IEC 61000-4-2, *Electromagnetic compatibility (EMC) – Part 4-2: Testing and measurement techniques – Electrostatic discharge immunity test (Basic EMC Publication)*

IEC 61000-4-3, *Electromagnetic compatibility (EMC) – Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test (Basic EMC Publication)*

IEC 61000-4-4, *Electromagnetic compatibility (EMC) – Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test (Basic EMC Publication)*

IEC 61131-2:2007, *Programmable controllers – Part 2: Equipment requirements and tests*

IEC 61156-1:2007, *Multicore and symmetrical pair/quad cables for digital communications – Part 1: Generic specification*

IEC 61158-3-20:2014, *Industrial communication networks – Fieldbus specifications – Part 3-20: Data-link layer service definition – Type 20 elements*

IEC 61158-4-2:2014, *Industrial communication networks – Fieldbus specifications – Part 4-2: Data-link protocol specification – Type 2 elements*

---

<sup>2</sup> There exists a new edition of IEC 60794-1-2 (2013). This will be considered in the next edition of IEC 61158-2.

IEC 61158-4-3:2014, *Industrial communication networks – Fieldbus specifications – Part 4-3: Data-link protocol specification – Type 3 elements*

IEC 61169-8:2007, *Radio-frequency connectors – Part 8: Sectional specification – RF coaxial connectors with inner diameter of outer conductor 6,5 mm (0,256 in) with bayonet lock – Characteristic impedance 50  $\Omega$  (type BNC)*

IEC 61210:2010, *Connecting devices – Flat quick-connect terminations for electrical copper conductors – Safety requirements*

IEC 61754-2, *Fibre optic connector interfaces – Part 2: Type BFOC/2,5 connector family*

IEC 61754-13, *Fibre optic connector interfaces – Part 13: Type FC-PC connector*

IEC 61754-22, *Fibre optic connector interfaces – Part 22: Type F-SMA connector family*

ISO/IEC 7498 (all parts), *Information technology – Open Systems Interconnection – Basic Reference Model*

ISO/IEC 7498-1:1994, *Information technology – Open Systems Interconnection – Basic Reference Model: The Basic Model*

ISO/IEC 8482, *Information technology – Telecommunications and information exchange between systems – Twisted pair multipoint interconnections*

ISO/IEC 8802-3, *Information technology – Telecommunications and information exchange between systems – Local and metropolitan area networks – Specific requirements – Part 3: Carrier sense multiple access with collision detection (CSMA/CD) access method and physical layer specifications*

ISO 9314-1, *Information processing systems – Fibre Distributed Data Interface (FDDI) Part 1: Token Ring Physical Layer Protocol (PHY)*

ISO/IEC 10731:1994, *Information technology – Open Systems Interconnection – Basic Reference Model – Conventions for the definition of OSI services*

ISO 4892-1, *Plastics – Methods of exposure to laboratory light sources – Part 1: General guidance*

ANSI TIA/EIA-422-B, *Electrical Characteristics of Balanced Voltage Digital Interface Circuits*

ANSI TIA/EIA-485-A, *Electrical Characteristics of Generators and Receivers for Use in Balanced Digital Multipoint Systems*

ANSI TIA/EIA-644-A, *Electrical Characteristics of Low Voltage Differential Signaling (LVDS) Interface Circuits*

### **3 Terms and definitions**

For the purposes of this document, the terms and definitions of ISO/IEC 7498, and the following definitions apply.

#### **3.1 Common terms and definitions**

NOTE Many definitions are common to more than one protocol type; they are not necessarily used by all protocol types.