Superconductivity -- Part 5: Matrix to superconductor volume ratio measurement - Copper to superconductor n, o-Ti, volume ratio of Cu/Nb-Ti composite superconducting wires



EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 61788-5:2013 sisaldab	This Estonian standard EVS-EN 61788-5:2013
Euroopa standardi EN 61788-5:2013 ingliskeelset	consists of the English text of the European standard
teksti.	EN 61788-5:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
	Date of Availability of the European standard is 06.09.2013.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 17.220.20, 29.050

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega: Aru 10, 10317 Tallinn, Eesti; <u>www.evs.ee</u>; telefon 605 5050; e-post <u>info@evs.ee</u>

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation: Aru 10, 10317 Tallinn, Estonia; www.evs.ee; phone 605 5050; e-mail info@evs.ee

EUROPEAN STANDARD

EN 61788-5

NORME EUROPÉENNE EUROPÄISCHE NORM

September 2013

ICS 17.220.20; 29.050

Supersedes EN 61788-5:2001

English version

Superconductivity -

Part 5: Matrix to superconductor volume ratio measurement - Copper to superconductor volume ratio of Cu/Nb-Ti composite superconducting wires

(IEC 61788-5:2013)

Supraconductivité Partie 5 : Mesure du rapport volumique
matrice/supraconducteur Rapport volumique
cuivre/supraconducteur des fils en
composite supraconducteur Cu/Nb-Ti
(CEI 61788-5:2013)

Supraleitfähigkeit Teil 5: Messung des Verhältnisses von
Matrixvolumen zu Supraleitervolumen Verhältnis von Kupfervolumen zu
Supraleitervolumen von Cu/Nb-Ti
Verbundsupraleiterdrähten
(IEC 61788-5:2013)

This European Standard was approved by CENELEC on 2013-07-02. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 90/321/FDIS, future edition 2 of IEC 61788-5, prepared by IEC/TC 90 "Superconductivity" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61788-5:2013.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the document have to be withdrawn

This document supersedes EN 61788-5:2001.

EN 61788-5:2013 includes the following significant technical changes with respect to EN 61788-5:2001:

The main revisions are the addition of two new annexes, "Uncertainty considerations" (Annex E) and "Uncertainty evaluation in test method of copper to superconductor volume ratio of Cu/Nb-Ti composite superconductors" (Annex F).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 61788-5:2013 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.							
Publication	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>			
IEC 60050-815	Series	International Electrotechnical Vocabulary (IEV)					

CONTENTS

FOF	PREWORD	3
	TRODUCTION	
1	Scope	
2	Normative references	
3	Terms and definitions	
4	Principle	
5	Chemicals	
6	Apparatus	
7	Measurement procedure	
	7.1 Quantity of specimen	
	7.2 Removal of insulating cover material	
	7.3 Cleaning	
	7.4 Drying	8
	7.5 Measurement of specimen mass and its repetition	
	7.6 Dissolving copper	
	7.7 Cleaning and drying the Nb-Ti filaments	
	7.8 Measurement of dissolved specimen mass and its repetition	
8	7.9 Procedural repetition for second specimen	
	Uppertainty of the test method	10
10	Uncertainty of the test method Test report	10
10	10.1 Identification of test specimen	11
	10.2 Report of copper to superconductor volume ratio	
	10.3 Report of test conditions	
Ann	nex A (normative) Copper to superconductor volume ratio – copper mass meth	
	nex B (informative) Specific mass depending on Nb-Ti fraction	
	nex C (information) Mechanical removal of insulating cover materials	
	nex D (informative) Second etch of specimen	
	nex E (informative) Uncertainty considerations	
	nex F (informative) Uncertainty evaluation in the test method of copper to	
	perconductor volume ratio of Cu/Nb-Ti composite superconductors	22
Tab	ble B.1 – Specific mass of Nb-Ti	14
Tab	ble E.1 – Output signals from two nominally identical extensometers	18
Tab	ble E.2 – Mean values of two output signals	18
	ble E.3 – Experimental standard deviations of two output signals	
	ble E.4 – Standard uncertainties of two output signals	
Tab	ble E.5 – Coefficient of variations of two output signals	19

INTRODUCTION

The copper to superconductor volume ratio of composite superconductors is used mainly to calculate the critical current density of superconducting wires. The test with the method given in this International Standard may be used to provide part of the information needed to determine the suitability of a specific superconductor. Moreover, this method is useful for quality control, acceptance or research testing if the precautions given in this standard are observed.

The test method given in this International Standard is based on the condition that the specific ne speu ion of N ne ratio of . mass of Nb-Ti is known or the Nb-Ti alloy fraction is known and Annex B can be used to estimate the specific mass. If the specific mass of Nb-Ti is unknown and the Nb-Ti alloy fraction is unknown and/or the fraction of Nb barrier is unknown, another method to determine the copper to superconductor volume ratio of composite superconductors is described in Annex A.

SUPERCONDUCTIVITY -

Part 5: Matrix to superconductor volume ratio measurement – Copper to superconductor volume ratio of Cu/Nb-Ti composite superconducting wires

1 Scope

This part of IEC 61788 covers a test method for the determination of copper to superconductor volume ratio of Cu/Nb-Ti composite superconducting wires.

This test method and the alternate method in Annex A are intended for use with Cu/Nb-Ti composite superconducting wires with a cross-sectional area of 0,1 mm 2 to 3 mm 2 , a diameter of the Nb-Ti filament(s) of 2 μ m to 200 μ m, and a copper to superconductor volume ratio of 0,5 or more.

The Cu/Nb-Ti composite test conductor discussed in this method has a monolithic structure with a round or rectangular cross-section. This test method is carried out by dissolving the copper with nitric acid. Deviations from this test method that are allowed for routine tests and other specific restrictions are given in this standard.

Cu/Nb-Ti composite superconducting wires beyond the limits in the cross-sectional area, the filament diameter and the copper to superconductor volume ratio could be measured with this present method with an anticipated reduction of uncertainty. Other, more specialized, specimen test geometries may be more appropriate for conductors beyond the limits and have been omitted from this present standard for simplicity and to retain low uncertainty.

The test method given in this standard is expected to apply to other superconducting composite wires after some appropriate modifications.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-815 (all parts), *International Electrotechnical Vocabulary* (available at http://www.electropedia.org)

3 Terms and definitions

For the purposes of this document, the definitions given in IEC 60050-815 as well as the following definition apply.

3.1

copper to superconductor volume ratio

ratio of the volume of the copper stabilizing material to the volume without copper consisting of Nb-Ti filaments and their Nb barriers