

This document is a preview generated by EVS

Semiconductor devices - Micro-electromechanical devices -- Part 11: Test method for coefficients of linear thermal expansion of free-standing materials for micro-electromechanical systems

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 62047-11:2013 sisaldb Euroopa standardi EN 62047-11:2013 ingliskeelset teksti.	This Estonian standard EVS-EN 62047-11:2013 consists of the English text of the European standard EN 62047-11:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kätesaadavaks 27.09.2013.	Date of Availability of the European standard is 27.09.2013.
Standard on kätesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 31.080.99

Standardite reproduutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:
Aru 10, 10317 Tallinn, Eesti; www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:
Aru 10, 10317 Tallinn, Estonia; www.evs.ee; phone 605 5050; e-mail info@evs.ee

English version

**Semiconductor devices -
Micro-electromechanical devices -
Part 11: Test method for coefficients of linear thermal expansion
of free-standing materials for micro-electromechanical systems
(IEC 62047-11:2013)**

Dispositifs à semiconducteurs -
Dispositifs microélectromécaniques -
Partie 11: Méthode d'essai pour les
coefficients de dilatation thermique
linéaire des matériaux autonomes pour
systèmes microélectromécaniques
(CEI 62047-11:2013)

Halbleiterbauelemente -
Bauelemente der Mikrosystemtechnik -
Teil 11: Prüfverfahren für lineare
thermische Ausdehnungskoeffizienten für
freistehende Werkstoffe der
Mikrosystemtechnik
(IEC 62047-11:2013)

This European Standard was approved by CENELEC on 2013-08-21. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC
European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 47F/154/FDIS, future edition 1 of IEC 62047-11, prepared by IEC/TC 47F "Microelectromechanical systems" of IEC/TC 47 "Semiconductor devices" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62047-11:2013.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2014-05-21
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-08-21

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 62047-11:2013 was approved by CENELEC as a European Standard without any modification.

Annex ZA
(normative)

**Normative references to international publications
with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 62047-3	-	Semiconductor devices - Micro-electromechanical devices - Part 3: Thin film standard test piece for tensile-testing	EN 62047-3	-

CONTENTS

FOREWORD	3
1 Scope	5
2 Normative References	5
3 Symbols and designations	5
4 Test piece	6
4.1 General	6
4.2 Shape of test piece	6
4.3 Test piece thickness	6
4.4 In-plane type test piece	7
4.5 Out-of-plane type test piece	7
5 Testing method and test apparatus	7
5.1 Measurement principle	7
5.1.1 General	7
5.1.2 In-plane method	8
5.1.3 Out-of-plane method	8
5.2 Test apparatus	9
5.2.1 General	9
5.2.2 In-plane method	9
5.2.3 Out-of-plane method	9
5.3 Temperature measurement	9
5.4 In-plane test piece handling	9
5.5 Thermal strain measurement	10
5.6 Heating speed	10
5.7 Data analysis	10
5.7.1 General	10
5.7.2 Terminal-based calculation	10
5.7.3 Slope calculation by linear least squares method	10
6 Test report	10
Annex A (informative) Test piece fabrication	12
Annex B (informative) Test piece handling example	13
Annex C (informative) Test piece releasing process	14
Annex D (informative) Out-of-plane test setup and test piece example	15
Annex E (informative) Data analysis example in in-plane test method	16
Annex F (informative) Data analysis example in out-of-plane test method	17
Bibliography	19
Figure 1 – Thin film test piece	6
Figure 2 – CLTE measurement principles	8
Figure A.1 – Schematic test piece fabrication process	12
Figure B.1 – Auxiliary jigs and a specimen example	13
Figure C.1 – Schematic illustration showing the test piece releasing process	14
Figure D.1 – Example of test setup and test piece	15
Figure E.1 – Example of CLTE measurement with an aluminium test piece	16
Figure F.1 – Example of CLTE measurement with a gold test piece	18
Table 1 – Symbols and designations	5

SEMICONDUCTOR DEVICES – MICRO-ELECTROMECHANICAL DEVICES –

Part 11: Test method for coefficients of linear thermal expansion of free-standing materials for micro-electromechanical systems

1 Scope

This part of IEC 62047 specifies the test method to measure the linear thermal expansion coefficients (CLTE) of thin free-standing solid (metallic, ceramic, polymeric etc.) micro-electro-mechanical system (MEMS) materials with length between 0,1 mm and 1 mm and width between 10 µm and 1 mm and thickness between 0,1 µm and 1 mm, which are main structural materials used for MEMS, micromachines and others. This test method is applicable for the CLTE measurement in the temperature range from room temperature to 30 % of a material's melting temperature.

2 Normative References

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 62047-3, *Semiconductor devices – Micro-electromechanical devices – Part 3: Thin film standard test piece for tensile-testing*

3 Symbols and designations

Symbols and corresponding designations are given in Table 1.

Table 1 – Symbols and designations

Symbol	Unit	Designation
g	µm	Gauge length
L_0	µm	Initial length of a test piece
L_T	µm	Length of a test piece at temperature T
T	°C	Temperature
t	µm	Thickness of a test piece
w	µm	Width of a test piece
α_{av}	1/°C	Average coefficient of thermal expansion of a test piece
α_s	1/°C	Average coefficient of thermal expansion of a substrate
δ_T	µm	Thermal deformation
ε_T	1	Thermal strain