

Enterprise-control system integration -- Part 1: Models and terminology

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 62264-1:2013 sisaldab Euroopa standardi EN 62264-1:2013 ingliskeelset teksti.	This Estonian standard EVS-EN 62264-1:2013 consists of the English text of the European standard EN 62264-1:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 27.09.2013.	Date of Availability of the European standard is 27.09.2013.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 25.040, 35.240.50

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:
Aru 10, 10317 Tallinn, Eesti; www.evs.ee; telefon 605 5050; e-post info@evs.ee

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:
Aru 10, 10317 Tallinn, Estonia; www.evs.ee; phone 605 5050; e-mail info@evs.ee

English version

**Enterprise-control system integration -
Part 1: Models and terminology
(IEC 62264-1:2013)**

Intégration des systèmes entreprise-
contrôle -
Partie 1: Modèles et terminologie
(CEI 62264-1:2013)

Integration von Unternehmensführungs-
und Leitsystemen -
Teil 1: Modelle und Terminologie
(IEC 62264-1:2013)

This European Standard was approved by CENELEC on 2013-06-26. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 65E/285/FDIS, future edition 2 of IEC 62264-1, prepared by SC 65E "Devices and integration in enterprise systems", of IEC/TC 65 "Industrial-process measurement, control and automation", in co-operation with ISO/TC 184/SC5 "Interoperability, integration and architectures for enterprise systems and automation applications" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62264-1:2013.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2014-03-26
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2016-06-26

This document supersedes EN 62264-1:2008.

EN 62264-1:2013 includes the following significant technical changes with respect to EN 62264-1:2008:

- a) the functional hierarchy in 5.2 was extended using the definitions from EN 62264-3;
- b) the equipment hierarchy in 5.3 was extended using the definitions from EN 62264-3;
- c) a physical asset equipment model was added in 5.3;
- d) the generic model of manufacturing operations management categories in Clause 7 was added using information from EN 62264-3;
- e) the formal UML models that were in Clause 7 were moved to EN 62264-2 and the remaining data definitions are now in Clause 8;
- f) the capacity and capability model in Clause 8 was extended;
- g) a new Annex A was moved from EN 62264-3;
- h) a new Annex B was moved from EN 62264-3;
- i) subclause 5.5 on the decision hierarchy was removed and a reference added to ISO 15704 which is now available;
- j) old Annex C was removed and moved to a Technical Report;
- k) old Annex D was removed and, moved to a Technical Report;
- l) old Annex E was removed and moved to a Technical Report;
- m) old Annex F was removed.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 62264-1:2013 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 61512 series NOTE Harmonised in EN 61512 series.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61512-1	-	Batch control - Part 1: Models and terminology	EN 61512-1	-
IEC 62264-2	-	Enterprise-control system integration - Part 2: Object model attributes	EN 62264-2	-
IEC 62264-3	-	Enterprise-control system integration - Part 3 Activity models of manufacturing operations management	EN 62264-3	-
IEC 62264-5	-	Enterprise system integration - Part 5: Business to manufacturing transactions	EN 62264-5	-
ISO/IEC 19501	-	Information technology - Open Distributed Processing - Unified Modeling Language (UML)	-	-
ISO 15704	-	Industrial automation systems - Requirements - for enterprise-reference architectures and methodologies	-	-

CONTENTS

FOREWORD.....	5
INTRODUCTION.....	7
1 Scope.....	9
2 Normative references	9
3 Terms, definitions and abbreviations	10
3.1 Terms and definitions	10
3.2 Abbreviations	15
4 Enterprise-control system integration overview	15
5 Hierarchy models	17
5.1 Hierarchy model introduction	17
5.2 Functional hierarchy.....	17
5.2.1 Hierarchy levels.....	17
5.2.2 Criteria for inclusion in manufacturing operations and control domain	19
5.2.3 Level 4 activities.....	19
5.2.4 Level 3 activities.....	20
5.3 Role-based equipment hierarchy	22
5.3.1 Role-based equipment hierarchy model	22
5.3.2 Enterprise.....	24
5.3.3 Site.....	24
5.3.4 Area	24
5.3.5 Work center and work unit.....	24
5.3.6 Production unit and unit.....	26
5.3.7 Production line and work cell.....	26
5.3.8 Process cell and unit	26
5.3.9 Storage zone and storage unit.....	26
5.4 Physical asset equipment hierarchy.....	27
6 Functional data flow model	28
6.1 Functional data flow model contents.....	28
6.2 Functional data flow model notation	28
6.3 Functional model.....	29
6.4 Functions	30
6.4.1 Order processing	30
6.4.2 Production scheduling	30
6.4.3 Production control	31
6.4.4 Material and energy control	33
6.4.5 Procurement.....	33
6.4.6 Quality assurance.....	33
6.4.7 Product inventory control.....	34
6.4.8 Product cost accounting	34
6.4.9 Product shipping administration.....	35
6.4.10 Maintenance management.....	35
6.4.11 Marketing and sales	36
6.4.12 Research, development, and engineering	36
6.5 Information flows.....	36
6.5.1 Information flow descriptions	36
6.5.2 Schedule	36

6.5.3	Production from plan	36
6.5.4	Production capability	36
6.5.5	Material and energy order requirements	37
6.5.6	Incoming order confirmation	37
6.5.7	Long-term material and energy requirements	37
6.5.8	Short-term material and energy requirements	37
6.5.9	Material and energy inventory	38
6.5.10	Production cost objectives	38
6.5.11	Production performance and costs	38
6.5.12	Incoming material and energy receipt	38
6.5.13	Quality assurance results	38
6.5.14	Standards and customer requirements	39
6.5.15	Product and process requirements	39
6.5.16	Finished goods waiver	39
6.5.17	In-process waiver request	39
6.5.18	Finished goods inventory	39
6.5.19	Process data	40
6.5.20	Pack-out schedule	40
6.5.21	Product and process information request	40
6.5.22	Maintenance requests	40
6.5.23	Maintenance responses	40
6.5.24	Maintenance standards and methods	41
6.5.25	Maintenance technical feedback	41
6.5.26	Product and process technical feedback	41
6.5.27	Maintenance purchase order requirements	41
6.5.28	Production order	41
6.5.29	Availability	42
6.5.30	Release to ship	42
6.5.31	Confirm to ship	42
7	Manufacturing operations management	42
7.1	Manufacturing operations management activities	42
7.2	Manufacturing operations management categories	42
7.3	Other activities within manufacturing operations management	43
7.4	Manufacturing operations management resources	44
8	Information model	44
8.1	Model explanation	44
8.2	Manufacturing operations information categories	44
8.3	Production operations management information	45
8.3.1	Information areas	45
8.3.2	Production capability information	47
8.3.3	Product definition information	51
8.3.4	Production schedule and production performance information	55
8.3.5	Segment relationships	56
9	Completeness, compliance and conformance	57
9.1	Completeness	57
9.2	Compliance	57
9.3	Conformance	57

Annex A (informative) Other enterprise activities affecting manufacturing operations management.....	58
Annex B (informative) Associated standards	63
Annex C (informative) Business drivers and key performance indicators	67
Annex D (informative) Questions and answers about the IEC 62264 series.....	74
Bibliography.....	76
Figure 1 – Outline of models in the standard.....	16
Figure 2 – Enterprise-control system interface	17
Figure 3 – Functional hierarchy.....	18
Figure 4 – Role-based equipment hierarchy	23
Figure 5 – Example of defined types of work centers and work units	25
Figure 6 – Example of a physical asset hierarchy related to role-based equipment hierarchy	28
Figure 7 – Functional model.....	30
Figure 8 – Manufacturing operations management model	43
Figure 9 – Manufacturing operations information.....	45
Figure 11 – Areas of production operations management information	47
Figure 12 – Production capability information.....	47
Figure 13 – Current and future capacities	48
Figure 14 – Future capacity confidence factor.....	49
Figure 15 – Past capacity unused capacity reasons	50
Figure 16 – Process segment capabilities	51
Figure 17 – Production information definition	52
Figure 18 – Product segment relation to process segment	53
Figure 19 – Example of nested product segments	54
Figure 20 – Possible information overlaps.....	54
Figure 21 – Production information	55
Figure 22 – Segment relationships.....	57
Figure A.1 – Other enterprise activities affecting manufacturing operations	58
Figure A.2 – Functions in management of regulatory compliance	61
Figure C.1 – Multiple business and production processes	68
Table 1 – Storage zone and storage unit examples	27
Table 2 – Yourdon-DeMarco notation used	29

INTRODUCTION

This part of IEC 62264 is limited to describing the relevant functions in the enterprise and the manufacturing and control domains and which information is normally exchanged between these domains. Subsequent parts will address how this information can be exchanged in a robust, secure, and cost-effective manner preserving the integrity of the complete system. For purposes of IEC 62264-1, the manufacturing and control domain includes manufacturing operations management systems, manufacturing control systems, and other associated systems and equipment associated with manufacturing. The terms “enterprise,” “controls,” “process control,” and “manufacturing” are used in their most general sense and are held to be applicable to a broad sector of industries.

This part of IEC 62264 provides standard models and terminology for describing the interfaces between the business systems of an enterprise and its manufacturing operations and control systems. The models and terminology presented in IEC 62264-1

- a) emphasize good integration practices of control systems with enterprise systems during the entire life cycle of the systems;
- b) can be used to improve existing integration capabilities of manufacturing operations and control systems with enterprise systems; and
- c) can be applied regardless of the degree of automation.

Specifically, IEC 62264 provides a standard terminology and a consistent set of concepts and models for integrating control systems with enterprise systems that will improve communications between all parties involved. Some of the benefits produced will

- a) reduce users' times to reach full production levels for new products;
- b) enable vendors to supply appropriate tools for implementing integration of control systems to enterprise systems;
- c) enable users to better identify their needs;
- d) reduce the costs of automating manufacturing processes;
- e) optimize supply chains; and
- f) reduce life-cycle engineering efforts.

This part of IEC 62264 standard is intended for those who are:

- a) involved in designing, building, or operating manufacturing facilities;
- b) responsible for specifying interfaces between manufacturing and process control systems and other systems of the business enterprise; or
- c) involved in designing, creating, marketing, and integrating automation products used to interface manufacturing operations and business systems;
- d) involved in specifying, designing or managing product creation, movement and storage within manufacturing enterprises.

It is not the intent of IEC 62264 to

- suggest that there is only one way of implementing integration of control systems to enterprise systems;
- force users to abandon their current methods of handling integration; or
- restrict development in the area of integration of control systems to enterprise systems.

This part of IEC 62264 standard discusses the interface content between manufacturing-control functions and other enterprise functions, based upon the Purdue Reference Model for CIM (hierarchical form) as published by ISA. IEC 62264 presents a partial model or reference model as defined in ISO 15704.

IEC 62264-1 is limited to describing the relevant functions in the enterprise domain and the manufacturing and control domain and the information that is normally exchanged between these domains.

Clause 4 describes the context of the models in Clause 5 and Clause 6. It gives the criteria used to determine the scope of the manufacturing operations and control system domain. Clause 4 does not contain the formal definitions of the models and terminology but describes the context required to understand the other clauses.

Clause 5 describes the hierarchy models of the activities involved in manufacturing enterprises. It presents in general terms the activities that are associated with manufacturing operations and control and the activities that occur at the business logistics level. It also gives an equipment hierarchy model of equipment associated with manufacturing operations and control. Clause 5 contains format definitions of the models and terminology.

Clause 6 describes a general model of the functions within an enterprise which are concerned with the integration of business and control. It defines, in detail, an abstract model of control functions and, in less detail, the business functions that interface to control. The purpose is to establish a common understanding for functions and data flows involved in information exchange.

Clause 7 defines in detail the information that makes up the information streams defined in Clause 6. The purpose is to establish a common terminology for the elements of information exchanged. Clause 7 contains formal definitions of the models and terminology. The attributes and properties are not formally defined in this clause of IEC 62264-1.

Clause 8 provides a description of the categories of information structures that are exchanged between applications at Level 4 and those at Level 3. The clause also provides the information categories that are exchanged between the applications within Level 3.

Clause 9 provides statements regarding the conformance of implementations, the compliance of specifications and the completeness of these specifications and implementations relative to IEC 62264-1.

Annex A defines the relationship of IEC 62264 with other related standardization work in the manufacturing area.

Annex B provides listings of associated standards generally related to enterprise integration.

Annex C describes business drivers and key performance indicators that are the reasons for the information exchange between business and control functions.

Subsequent parts will address how this information can be exchanged in a robust, secure, and cost-effective manner preserving the integrity of the complete system.

ENTERPRISE-CONTROL SYSTEM INTEGRATION –

Part 1: Models and terminology

1 Scope

This part of the IEC 62264 series describes the manufacturing operations management domain (Level 3) and its activities, and the interface content and associated transactions within Level 3 and between Level 3 and Level 4. This description enables integration between the manufacturing operations and control domain (Levels 3, 2, 1) and the enterprise domain (Level 4). The interface content between Level 3 and Level 2 is only briefly discussed.

The goals are to increase uniformity and consistency of interface terminology and reduce the risk, cost, and errors associated with implementing these interfaces. IEC 62264-1 can be used to reduce the effort associated with implementing new product offerings. The goal is to have enterprise systems and control systems that inter-operate and easily integrate.

The scope of this part of IEC 62264 is limited to:

- a) a presentation of the enterprise domain and the manufacturing operations and control domain;
- b) the definition of three hierarchical models; a functional hierarchy model, a role-based equipment hierarchy model, and a physical asset equipment hierarchy model;
- c) a listing of the functions associated with the interface between manufacturing operations and control functions and enterprise functions; and
- d) a description of the information that is shared between manufacturing operations and control functions and enterprise functions.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61512-1, *Batch control – Part 1: Models and terminology*

IEC 62264-2, *Enterprise-control system integration – Part 2: Object model attributes*

IEC 62264-3, *Enterprise-control system integration – Part 3: Activity models of manufacturing operations management*

IEC 62264-5, *Enterprise-control system integration – Part 5: Business to manufacturing transactions*

ISO/IEC 19501, *Information technology – Open Distributed Processing – Unified Modeling Language (UML) – Version 1.4.2*

ISO 15704, *Industrial automation systems – Requirements for enterprise-reference architectures and methodologies*