Toote geomeetrilised spetsifikatsioonid (GPS). Töödeldavate detailide ja mõõtevahendite kontrollimine mõõtmete alusel. Osa 1: Spetsifikatsioonile vastavuse või mittevastavuse tõendamise reeglid

Geometrical product specifications (GPS) - Inspection by measurement of workpieces and measuring equipment - Part 1: Decision rules for proving conformity or nonconformity with specification (ISO 14253-1:2013)

EESTI STANDARDIKESKUS
ESTONIAN CENTRE FOR STANDARDISATION

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 14253-1:2014 sisaldab Euroopa standardi EN ISO 14253-1:2013 inglisekeelset teksti.	This Estonian standard EVS-EN ISO 14253-1:2014 consists of the English text of the European standard EN ISO 14253-1:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 04.09.2013.	Date of Availability of the European standard is 04.09.2013.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

ICS 17.040.01

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN ISO 14253-1

September 2013

ICS 17.040.01

Supersedes EN ISO 14253-1:1998

English Version

Geometrical product specifications (GPS) - Inspection by measurement of workpieces and measuring equipment - Part 1: Decision rules for proving conformity or nonconformity with specification (ISO 14253-1:2013)

Spécification géométrique des produits (GPS) - Vérification par la mesure des pièces et des équipements de mesure - Partie 1: Règles de décision pour prouver la conformité ou la non-conformité à la spécification (ISO 14253-1:2013)

This European Standard was approved by CEN on 12 August 2013.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Ref. No. EN ISO 14253-1:2013: E

Foreword

This document (EN ISO 14253-1:2013) has been prepared by Technical Committee ISO/TC 213 "Dimensional and geometrical product specifications and verification" in collaboration with Technical Committee CEN/TC 290 “Dimensional and geometrical product specification and verification” the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2014, and conflicting national standards shall be withdrawn at the latest by March 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 14253-1:1998.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 14253-1:2013 has been approved by CEN as EN ISO 14253-1:2013 without any modification.

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Introduction

This part of ISO 14253 is a geometrical product specifications (GPS) standard and is to be regarded as a global GPS standard (see ISO/TR 14638). It influences the chain links 4, 5 and 6 of all chains of general GPS standards.

The ISO/GPS Masterplan given in ISO/TR 14638 gives an overview of the ISO/GPS system of which this document is a part. The fundamental rules of ISO/GPS given in ISO 8015 apply to this document and the default decision rules given in this document apply in ISO/GPS, unless otherwise indicated.

For more detailed information on the relation of this part of ISO 14253 to other standards and the GPS matrix model, see Annex A.

The estimated measurement uncertainty is to be taken into account when providing evidence for conformity or nonconformity with specification.

The problem arises when a measurement result falls close to the upper or lower specification limit. In this case it is not possible to prove conformity or nonconformity with specifications, since the measurement result plus or minus the expanded measurement uncertainty includes one of the specification limits.

Therefore, a supplier/customer agreement should be foreseen in order to solve the problems which could arise. This part of ISO 14253 explains how to handle specification and measurement uncertainty and establishes decision rules for proving conformity or nonconformity with specification.

Geometrical product specifications (GPS) — Inspection by measurement of workpieces and measuring equipment —

Part 1: Decision rules for proving conformity or nonconformity with specifications

1 Scope

This part of ISO 14253 establishes the rules for determining the conformity or nonconformity with a given tolerance for a characteristic of a workpiece (or a population of workpieces) or limits of maximum permissible errors for a metrological characteristic of a measuring equipment, taking into account the measurement uncertainty.

These rules are different for tolerances to individual workpieces and tolerances to workpiece populations.

It also gives rules on how to deal with cases where a clear decision (conformity or nonconformity with specification) cannot be taken, i.e. when the measurement result falls within the uncertainty range (see 3.23) that exists around the specification limits.

This part of ISO 14253 applies to specifications defined in general GPS standards (see ISO/TR 14638), i.e. standards prepared by ISO/TC 213, including:

— workpiece/population of workpieces specifications (usually given as an upper tolerance limit or a lower tolerance limit or both), and;

— measuring equipment specifications (usually given as maximum permissible errors).

This part of ISO 14253 only applies for characteristics expressed as numerical quantity values.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3534-2:2006, *Statistics — Vocabulary and symbols — Part 2: Applied statistics*

ISO 9000:2005, *Quality management systems — Fundamentals and vocabulary*

ISO/IEC Guide 98-3, *Uncertainty of measurement — Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)*

ISO/IEC Guide 99, *International vocabulary of metrology — Basic and general concepts and associated terms (VIM)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 3534-2, ISO 9000, ISO/IEC Guide 98-3 and ISO/IEC Guide 99 and the following apply.