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**Veneers — Terms and definitions,  
determination of physical characteristics  
and tolerances**

*Placages — Termes et définitions, détermination des caractéristiques  
physiques et tolérances*



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Published in Switzerland

# Contents

Page

Foreword.....	iv
<b>1</b> <b>Scope</b> .....	<b>1</b>
<b>2</b> <b>Normative references</b> .....	<b>1</b>
<b>3</b> <b>Terms and definitions</b> .....	<b>1</b>
3.1 <b>General terms</b> .....	<b>1</b>
3.2 <b>Terms related to the production method</b> .....	<b>4</b>
3.3 <b>Terms related to visual effects and veneer matching</b> .....	<b>5</b>
3.4 <b>Terms related to features, defects and repairs</b> .....	<b>8</b>
<b>4</b> <b>Determination of physical characteristics</b> .....	<b>10</b>
4.1 <b>Apparatus</b> .....	<b>10</b>
4.2 <b>Determination of moisture content</b> .....	<b>11</b>
4.3 <b>Determination of density</b> .....	<b>11</b>
4.4 <b>Determination of dimensions</b> .....	<b>11</b>
4.5 <b>Determination of squareness</b> .....	<b>14</b>
4.6 <b>Test report</b> .....	<b>14</b>
<b>5</b> <b>Dimensional tolerances</b> .....	<b>15</b>
5.1 <b>Reference moisture content</b> .....	<b>15</b>
5.2 <b>Tolerances for length and width</b> .....	<b>15</b>
5.3 <b>Tolerances for thickness</b> .....	<b>15</b>
<b>Annex A</b> (informative) <b>Schemes of veneer production methods</b> .....	<b>16</b>
<b>Annex B</b> (informative) <b>Schemes of veneer matching methods</b> .....	<b>17</b>
<b>Bibliography</b> .....	<b>18</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 18775 was prepared by Technical Committee ISO/TC 89, *Wood-based panels*, Subcommittee SC 3, *Plywood*.

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# Veneers — Terms and definitions, determination of physical characteristics and tolerances

## 1 Scope

This International Standard establishes the standard terms and definitions (including those relative to features and defects), the methods for the determination of physical characteristics and the tolerances for dimensions (length, width, thickness) for wood veneers, including natural, treated and multilaminar veneers, that can be obtained by slicing, rotary cutting or sawing.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9427, *Wood-based panels — Determination of density*

ISO 16999, *Wood-based panels — Sampling and cutting of test pieces*

ISO 24294, *Round and sawn timber — Vocabulary*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 24294 and the following apply.

When multiple terms are indicated, the first one is the most commonly used; the other terms are also accepted but should be avoided.

### 3.1 General terms

#### 3.1.1

##### **backed veneer**

fleeced veneer

veneer which has been backed with special paper, fabric or other material

#### 3.1.2

##### **batch**

several veneers before a selection is made based on quality, structure, colour, dimensions, figure, etc.

#### 3.1.3

##### **bleached veneer**

veneer which has been subjected to a bleaching treatment