Bituumen ja bituumensideained. Vedeldatud ja pehmendatud bituumensideainete määratlemise alused

Bitumen and bituminous binders - Framework for And fix specifying cutback and fluxed bituminous binders



## **EESTI STANDARDI EESSÕNA**

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	This Estonian standard EVS-EN 15322:2013 consists of the English text of the European standard EN
teksti.	15322:2013.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
	Date of Availability of the European standard is 08.05.2013.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

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ICS 75.140, 91.100.50

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# EUROPEAN STANDARD NORME EUROPÉENNE

EN 15322

**EUROPÄISCHE NORM** 

May 2013

ICS 75.140; 91.100.50

Supersedes EN 14733:2005+A1:2010, EN 15322:2009

#### **English Version**

## Bitumen and bituminous binders - Framework for specifying cutback and fluxed bituminous binders

Bitumes et liants bitumineux - Cadre de spécifications pour les liants bitumineux fluidifiés et fluxés

Bitumen und bitumenhaltige Bindemittel - Rahmenwerk für die Spezifizierung von verschnittenen und gefluxten bitumenhaltigen Bindemitteln

This European Standard was approved by CEN on 14 March 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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## **Foreword**

This document (EN 15322:2013) has been prepared by Technical Committee CEN/TC 336 "Bituminous binders", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2013, and conflicting national standards shall be withdrawn at the latest by May 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15322:2009, EN 14733:2005+A1:2010.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports basic work requirements of the EU Regulation.

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

The main technical changes brought to EN 15322 are as follows:

- revision of viscosity performance classes in Table 3;
- rewriting of Clause 6 (Assessment and Verification of the Constancy of Performance AVCP) and Annex ZA in accordance with the requirements of Regulation (EU) 305/2011 (Construction Products Regulation-CPR);
- incorporation of the clauses on AVCP previously covered by EN 14733:2005+A1:2010.

This European Standard is part of a family of European Standards for bitumen as follows:

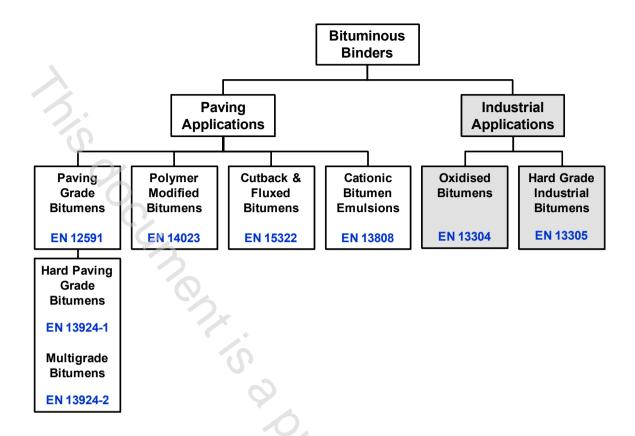


Figure 1 — European Standards for Bitumens

NOTE Industrial applications are not covered by Mandate M/124.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard provides a framework for specifying cut-back and fluxed bituminous binders which are suitable for the use in the construction and maintenance of roads, airfields and other paved areas.

This European Standard applies to un-modified and polymer modified bituminous cut-back and fluxed materials.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 58, Bitumen and bituminous binders — Sampling bituminous binders

EN 1426, Bitumen and bituminous binders — Determination of needle penetration

EN 1427, Bitumen and bituminous binders — Determination of the softening point — Ring and Ball method

EN 12591, Bitumen and bituminous binders — Specifications for paving grade bitumens

EN 12592, Bitumen and bituminous binders — Determination of solubility

EN 12594, Bitumen and bituminous binders — Preparation of test samples

EN 12595, Bitumen and bituminous binders — Determination of kinematic viscosity

EN 12596, Bitumen and bituminous binders — Determination of dynamic viscosity by vacuum capillary

EN 12597, Bitumen and bituminous binders — Terminology

EN 12846-2, Bitumen and bituminous binders — Determination of the efflux time by the efflux viscometer — Part 2: Cut-back and fluxed bituminous binders

EN 13074-1, Bitumen and bituminous binders — Recovery of binder from bituminous emulsion or cut-back or fluxed bituminous binders — Part 1: Recovery by evaporation

EN 13074-2, Bitumen and bituminous binders — Recovery of binder from bituminous emulsion or cut-back or fluxed bituminous binders — Part 2: Stabilisation after recovery by evaporation

EN 13302, Bitumen and bituminous binders — Determination of dynamic viscosity of bituminous binder using a rotating spindle apparatus

EN 13358, Bitumen and bituminous binders — Determination of the distillation characteristics of cut-back and fluxed bituminous binders made with mineral fluxes

EN 13398, Bitumen and bituminous binders — Determination of the elastic recovery of modified bitumen

EN 13587, Bitumen and bituminous binders — Determination of the tensile properties of bituminous binders by the tensile test method

EN 13588, Bitumen and bituminous binders — Determination of cohesion of bituminous binders with pendulum test

EN 13589, Bitumen and bituminous binders — Determination of the tensile properties of modified bitumen by the force ductility method

EN 13703, Bitumen and bituminous binders — Determination of deformation energy

EN 14023, Bitumen and bituminous binders — Specification framework for polymer modified bitumens

EN 14769, Bitumen and bituminous binders — Accelerated long-term ageing conditioning by a Pressure Ageing Vessel (PAV)

EN 15626, Bitumen and bituminous binders — Determination of adhesivity of cut-back and fluxed bituminous binders by water immersion test — Aggregate method

EN ISO 2592, Determination of flash and fire points — Cleveland open cup method (ISO 2592)

EN ISO 2719, Determination of flash point — Pensky-Martens closed cup method (ISO 2719)

EN ISO 3405, Petroleum products — Determination of distillation characteristics at atmospheric pressure (ISO 3405)

EN ISO 3675, Crude petroleum and liquid petroleum products — Laboratory determination of density — Hydrometer method (ISO 3675)

EN ISO 13736, Determination of flash point — Abel closed-cup method (ISO 13736)

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 12597 and the following apply.

#### 3.1

## mineral flux

flux which may be of carbochemical, petrochemical or petroleum origin or a mixture of those

## 3.2

#### vegetal flux

type of bio-flux derived exclusively from plant based (vegetal) product

## 4 Abbreviated terms

Abbreviated terms, providing an expression in letters and numbers (standard designations), are used to describe important characteristics of cut-back and fluxed bituminous binders i.e. viscosity, type of binder and setting ability and shall be in accordance with Table 1.

Denomination of cut-back and fluxed bituminous binders is set as follows:

- 2 letters, describing the type of flux, i.e. Fm for mineral flux and Fv for vegetal flux;
- 1 or 2 digits, corresponding to the viscosity class from Table 3 determined either by efflux time or by dynamic viscosity;
- 1 or 2 letters, describing the type of base binder, i.e. B standing for unmodified binder and BP standing for polymer modified binder (see Note b in Table 1);
- 1 digit, corresponding to the classes of setting ability from Table 3. Setting ability for Fm type is based on distillation (EN 13358), as strength development depends upon volatilisation of light oils. For Fv type materials, strength development involves a chemical change and not loss of volatiles, so the measure is based on softening point of recovered binder according to EN 13074-1. The test method (distillation or softening point) to which the digit refers is thus identified by the two letters (Fm or Fv) which indicate the type of flux.

Examples of abbreviated terms for cut-back and fluxed bituminous binders are given in Annex A.