
**Adhesives — Determination of
temperature dependence of shear
strength**

*Adhésifs — Détermination de la résistance au cisaillement en fonction
de la température*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

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Adhesives — Determination of temperature dependence of shear strength

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1 Scope

This International Standard specifies methods for determining the temperature dependence of the shear strength of the adhesive or adhesive bond in adhesively bonded products.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 291, *Plastics — Standard atmospheres for conditioning and testing*

ISO 472, *Plastics — Vocabulary*

ISO 4587, *Adhesives — Determination of tensile lap-shear strength of rigid-to-rigid bonded assemblies*

ISO 6238, *Adhesives — Wood-to-wood adhesive bonds — Determination of shear strength by compressive loading*

ISO 10365, *Adhesives — Designation of main failure patterns*

ISO 15605, *Adhesives — Sampling*

ISO 17212, *Structural adhesives — Guidelines for the surface preparation of metals and plastics prior to adhesive bonding*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 472 and the following apply.

3.1

temperature dependence of shear strength in adhesive bonds

property capable of being measured by determining the shear strength of test specimens at various temperatures and recording the changes