

Solid biofuels - Determination of bulk density (ISO
17828:2015)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 17828:2015 sisaldab Euroopa standardi EN ISO 17828:2015 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 17828:2015 consists of the English text of the European standard EN ISO 17828:2015.
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English Version

**Solid biofuels - Determination of bulk density (ISO
17828:2015)**

Biocombustibles solides - Détermination de la masse
volumique apparente (ISO 17828:2015)

Biogene Festbrennstoffe - Bestimmung der
Schüttdichte (ISO 17828:2015)

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European foreword

This document (EN ISO 17828:2015) has been prepared by Technical Committee ISO/TC 238 "Solid biofuels" in collaboration with Technical Committee CEN/TC 335 "Solid biofuels" the secretariat of which is held by SIS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by June 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 15103:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

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Endorsement notice

The text of ISO 17828:2015 has been approved by CEN as EN ISO 17828:2015 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 238, *Solid biofuels*.

Introduction

Bulk density is an important parameter for fuel deliveries on volume basis, and together with the net calorific value, it determines the energy density. It also facilitates the estimation of space requirements for transport and storage. This International Standard describes the determination of the bulk density of pourable solid biofuels, which can be conveyed in a continuous material flow.

For practical reasons, two standard measuring containers with a volume of 5 l or 50 l were chosen for the determination. Due to the limited volume of these containers, some fuels are therefore excluded from the scope of this International Standard. This, for example, applies for chunk wood, non-comminuted bark, baled material and larger briquettes. The bulk density of such fuels can be calculated from their mass and the volume of the container or lorry used for transportation.

To decide on the actual storage volume requirement of a solid biofuel the different storage conditions, which usually differ largely from the conditions of sample analysis (e.g. height of heap versus volume of the standard measuring container, moisture content) also have to be taken into account.

The described method herein includes a defined shock exposure of the bulk material for several reasons. A shock leads to a certain volume reduction, which accounts for compaction effects occurring during the production chain. These compaction effects are mainly due the fact, that the fuel is usually transported and/or stored in containers or silos that are much larger than the measuring container as chosen for the described method. Thus, in practice, the higher mass load leads to an increased load pressure and to settling of the material, which can also be additionally enhanced by the vibrations during transportation. Furthermore, filling or unloading operations in practice usually apply a higher falling depth than the one chosen for the performed test. This will also result in a respectively higher compaction due to the increased kinetic energy of the particles falling. A procedure which applies a controlled shock to the sample was thus believed to reflect the practically prevailing bulk density in a better way than a method without shock. This is particularly true when the mass of a delivered fuel has to be estimated from the volume load of a transporting vehicle, which is a common procedure in many countries. For a rough estimation on how susceptible the different solid biofuels are towards the shock exposure, some research data are given in Annex A. The data show a compaction effect between 6 % and 18 % for biomass fuels.

Solid biofuels — Determination of bulk density

1 Scope

This International Standard defines a method of determining bulk density of solid biofuels by the use of a standard measuring container. This method is applicable to all pourable solid biofuels with a nominal top size of maximum 100 mm.

Bulk density is not an absolute value; therefore, conditions for its determination have to be standardized in order to gain comparative measuring results.

NOTE Bulk density of solid biofuels is subject to variation due to several factors such as vibration, shock, pressure, biodegradation, drying, and wetting. Measured bulk density can therefore deviate from actual conditions during transportation, storage, or transshipment.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14780, *Solid biofuels — Sample preparation*¹⁾

ISO 16559, *Solid biofuels — Terminology, definitions and descriptions*

ISO 18134-1, *Solid biofuels — Determination of moisture content — Oven dry method, Part 1: Total moisture — Reference method*

ISO 18134-2, *Solid biofuels — Determination of moisture content — Oven dry method, Part 2: Total moisture — Simplified procedure*

ISO 18135, *Solid biofuels — Sampling*¹⁾

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 16559 apply.

4 Principle

A standard container is filled with the test portion of a given size and shape, densified by defined shock exposure and weighed afterwards. The bulk density is calculated from the net weight per standard volume and reported with the determined moisture content.

5 Apparatus

5.1 Measuring containers

5.1.1 General

The container shall be cylindrically shaped and manufactured of a shock resistant, smooth-surfaced material. The container shall be resistant to deformation in order to prevent any variation in shape

1) In preparation.