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Non-destructive testing of steel forgings - Part 3:  
Ultrasonic testing of ferritic or martensitic steel  
forgings

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 10228-3:2016 sisaldb Euroopa standardi EN 10228-3:2016 ingliskeelset teksti.	This Estonian standard EVS-EN 10228-3:2016 consists of the English text of the European standard EN 10228-3:2016.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 01.06.2016.	Date of Availability of the European standard is 01.06.2016.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile [standardiosakond@evs.ee](mailto:standardiosakond@evs.ee).

ICS 77.040.20, 77.140.85

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN 10228-3

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ICS 77.040.20; 77.140.85

Supersedes EN 10228-3:1998

English Version

Non-destructive testing of steel forgings - Part 3:  
Ultrasonic testing of ferritic or martensitic steel forgings

Essais non destructifs des pièces forgées en acier -  
Partie 3 : Contrôle par ultrasons des pièces forgées en  
acières ferritiques et martensitiques

Zerstörungsfreie Prüfung von Schmiedestücken aus  
Stahl - Teil 3: Ultraschallprüfung von Schmiedestücken  
aus ferritischem oder martensitischem Stahl

This European Standard was approved by CEN on 3 October 2015.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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	Page
<b>European foreword.....</b>	<b>4</b>
<b>1 Scope .....</b>	<b>5</b>
<b>2 Normative references .....</b>	<b>5</b>
<b>3 Terms and definitions .....</b>	<b>5</b>
<b>4 Mandatory information .....</b>	<b>6</b>
<b>5 Test procedure .....</b>	<b>6</b>
<b>5.1 General.....</b>	<b>6</b>
<b>5.2 Form.....</b>	<b>6</b>
<b>5.3 Content.....</b>	<b>7</b>
<b>6 Personnel qualification.....</b>	<b>7</b>
<b>7 Equipment and accessories.....</b>	<b>7</b>
<b>7.1 Instrument.....</b>	<b>7</b>
<b>7.2 Probes.....</b>	<b>7</b>
<b>7.2.1 General.....</b>	<b>7</b>
<b>7.2.2 Contouring.....</b>	<b>8</b>
<b>7.2.3 Nominal frequency .....</b>	<b>8</b>
<b>7.2.4 Normal-beam probes .....</b>	<b>8</b>
<b>7.2.5 Angle-beam probes.....</b>	<b>8</b>
<b>7.2.6 Dual-element probes .....</b>	<b>8</b>
<b>7.3 Calibration blocks .....</b>	<b>8</b>
<b>7.4 Reference blocks .....</b>	<b>8</b>
<b>7.5 Couplant.....</b>	<b>8</b>
<b>8 Routine calibration and checking .....</b>	<b>9</b>
<b>9 Stage of manufacture .....</b>	<b>9</b>
<b>10 Surface condition .....</b>	<b>9</b>
<b>10.1 General.....</b>	<b>9</b>
<b>10.2 Surface finish related to quality class .....</b>	<b>9</b>
<b>10.3 As-forged surface condition .....</b>	<b>9</b>
<b>11 Test sensitivity .....</b>	<b>10</b>
<b>11.1 General.....</b>	<b>10</b>
<b>11.2 Normal-beam probes .....</b>	<b>10</b>
<b>11.3 Angle-beam probes.....</b>	<b>10</b>
<b>11.4 Repeat testing.....</b>	<b>10</b>
<b>12 Scanning .....</b>	<b>10</b>
<b>12.1 General.....</b>	<b>10</b>
<b>12.2 Complex forgings.....</b>	<b>11</b>
<b>12.3 Grid scanning coverage.....</b>	<b>11</b>
<b>12.4 100 % scanning coverage.....</b>	<b>11</b>
<b>12.5 Scanning speed.....</b>	<b>11</b>
<b>13 Classification.....</b>	<b>14</b>
<b>13.1 Classification of indications .....</b>	<b>14</b>
<b>13.2 Classification of discontinuities.....</b>	<b>16</b>

14	Recording levels and acceptance criteria .....	18
15	Sizing .....	20
16	Test report .....	20
	Annex A (informative) Maximum testable depth and corresponding beam path range for circumferential angle beam scans .....	22
	Annex B (informative) Amplitude of indication in dB relative to % DAC.....	23
	Annex C (informative) Significant technical changes to the version EN 10228-3:1998.....	24

## European foreword

This document (EN 10228-3:2016) has been prepared by Technical Committee ECISS/TC 111 "Steel castings and forgings", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2016 and conflicting national standards shall be withdrawn at the latest by December 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 10228-3:1998.

Annex C provides the significant technical changes to the previous version EN 10228-3:1998.

EN 10228 consists of the following parts under the general title *Non-destructive testing of steel forgings*:

- *Part 1: Magnetic particle inspection;*
- *Part 2: Penetrant testing;*
- *Part 3: Ultrasonic testing of ferritic or martensitic steel forgings;*
- *Part 4: Ultrasonic testing of austenitic and austenitic-ferritic stainless steel forgings.*

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard describes techniques to be used for the manual, pulse-echo, ultrasonic testing of forgings manufactured from ferritic and martensitic steel. Mechanized scanning techniques, such as immersion testing, may be used but should be agreed between the purchaser and supplier (see Clause 4).

This part of EN 10228 applies to four types of forgings, classified according to their shape and method of production. Types 1, 2 and 3 are essentially simple shapes. Type 4 covers complex shapes.

This part of EN 10228 does not apply to:

- closed die forgings;
- turbine rotor and generator forgings.

Ultrasonic testing of austenitic and austenitic-ferritic stainless steel forgings is the subject of EN 10228-4.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1330-1, *Non-destructive testing — Terminology — Part 1: List of general terms*

EN 1330-4, *Non-destructive testing — Terminology — Part 4: Terms used in ultrasonic testing*

EN 12668-1, *Non-destructive testing — Characterization and verification of ultrasonic examination equipment — Part 1: Instruments*

EN 12668-2, *Non-destructive testing — Characterization and verification of ultrasonic examination equipment — Part 2: Probes*

EN 12668-3, *Non-destructive testing — Characterization and verification of ultrasonic examination equipment — Part 3: Combined equipment*

EN ISO 2400, *Non-destructive testing — Ultrasonic testing — Specification for calibration block No. 1 (ISO 2400)*

EN ISO 9712, *Non-destructive testing — Qualification and certification of NDT personnel (ISO 9712)*

EN ISO 16811, *Non-destructive testing — Ultrasonic testing — Sensitivity and range setting (ISO 16811)*

EN ISO 16827, *Non-destructive testing — Ultrasonic testing — Characterization and sizing of discontinuities (ISO 16827)*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 1330-1 and EN 1330-4 apply.