
**Implants for surgery — Metallic
materials —**

**Part 9:
Wrought high nitrogen stainless steel**

Implants chirurgicaux — Matériaux métalliques

Partie 9: Acier inoxydable corroyé à haute teneur en azote



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Foreword

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 5832-9 was prepared by Technical Committee ISO/TC 150, *Implants for surgery*, Subcommittee SC 1, *Materials*.

This second edition cancels and replaces the first edition (ISO 5832-9:1992), which has been technically revised.

ISO 5832 consists of the following parts, under the general title *Implants for surgery — Metallic materials*:

- Part 1: Wrought stainless steel
- Part 2: Unalloyed titanium
- Part 3: Wrought titanium 6-aluminium 4-vanadium alloy
- Part 4: Cobalt-chromium-molybdenum casting alloy
- Part 5: Wrought cobalt-chromium-tungsten-nickel alloy
- Part 6: Wrought cobalt-nickel-chromium-molybdenum alloy
- Part 7: Forgeable and cold-formed cobalt-chromium-nickel-molybdenum-iron alloy
- Part 8: Wrought cobalt-nickel-chromium-molybdenum-tungsten-iron alloy
- Part 9: Wrought high nitrogen stainless steel
- Part 11: Wrought titanium 6-aluminium 7-niobium alloy
- Part 12: Wrought cobalt-chromium-molybdenum alloy
- Part 14: Wrought titanium 15-molybdenum 5-zirconium 3-aluminium alloy

Introduction

No known surgical implant material has ever been shown to be completely free of adverse reactions in the human body. However, long-term clinical experience of the use of the material referred to in this part of ISO 5832 has shown that an acceptable level of biological response can be expected when the material is used in appropriate applications.

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Implants for surgery — Metallic materials —

Part 9:

Wrought high nitrogen stainless steel

1 Scope

This part of ISO 5832 specifies the characteristics of, and corresponding test methods for, wrought stainless steel containing a mass fraction of 0,25 % to 0,50 % nitrogen for use in the manufacture of surgical implants for which high levels of strength and corrosion resistance are required.

NOTE 1 The mechanical properties of a sample obtained from a finished product made of this alloy can differ from those specified in this part of ISO 5832.

NOTE 2 Requirements for other stainless steels for implants for surgery can be found in ISO 5832-1.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 377, *Steel and steel products — Location and preparation of samples and test pieces for mechanical testing*

ISO 404:1992, *Steel and steel products — General technical delivery requirements*

ISO 437, *Steel and cast iron — Determination of total carbon content — Combustion gravimetric method*

ISO 439, *Steel and iron — Determination of total silicon content — Gravimetric method*

ISO 629, *Steel and cast iron — Determination of manganese content — Spectrophotometric method*

ISO 643, *Steels — Micrographic determination of the apparent grain size*

ISO 671, *Steel and cast iron — Determination of sulphur content — Combustion titrimetric method*

ISO 3651-2, *Determination of resistance to intergranular corrosion of stainless steels — Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels — Corrosion test in media containing sulfuric acid*

ISO 4967:1998, *Steel — Determination of content of nonmetallic inclusions — Micrographic method using standard diagrams*

ISO 6892, *Metallic materials — Tensile testing at ambient temperature*

ISO 10714, *Steel and iron — Determination of phosphorus content — Phosphovanadomolybdate spectrophotometric method*