INTERNATIONAL STANDARD

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Road vehicles — Cleanliness of components of fluid circuits —

Part 10: **Expression of results**

Véhicules routiers — Propreté des composants des circuits de fluide — Partie 10: Expression des résultats



Reference number ISO 16232-10:2007(E)

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Contents

Forewo	ord	iv
Introdu	uction	v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Principles	2
5 5.1 5.2 6	Expression of results of gravimetric analysis Necessary data Expression of results of particle size distribution analysis - Component Cleanliness Code,	2 2 2
6.1 6.2 6.3 6.4	CCC	3 5 5
7 7.1 7.2 7.3	Expression of results by the number of particles per component Size classes Contamination level Component Cleanliness Code Largest particle Test report A (informative) Recommendation of use of the component Cleanliness Code (CCC)	6 6 6 6
8	Largest particle	7
9	Test report	7
Annex	A (informative) Recommendation of use of the component Cleanliness Code (CCC)	9
Annex	B (informative) Determination of the wetted volume of a component	. 10
Annex	C (informative) Examples of Component Cleanliness Codes	. 13
Annex	D (informative) Alternative transitional expression of cleaniness	. 15
Annex Bibliog	E (informative) Example of test report - Cleanliness inspection report according to ISO 16232	. 16 . 19

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in traison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are orafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical convertees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires applying by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for gentifying any or all such patent rights.

ISO 16232-10 was prepared by Technical Committee ISO/TC 22, Road vehicles, Subcommittee SC 5, Engine tests.

ISO 16232 consists of the following parts, under the general title Road vehicles - Cleanliness of components of fluid circuits:

- Part 1: Vocabulary
- Part 2: Method of extraction of contaminants by agitatio
- Part 3: Method of extraction of contaminants by pressure rin
- Part 4: Method of extraction of contaminants by ultrasonic tech
- Part 5: Method of extraction of contaminants on functional test be
- Part 6: Particle mass determination by gravimetric analysis
- Part 7: Particle sizing and counting by microscopic analysis
- Part 8: Particle nature determination by microscopic analysis
- rated by FLY-Part 9: Particle sizing and counting by automatic light extinction particle counter
- Part 10: Expression of results

Introduction

The presence of particulate contamination in a fluid system is acknowledged to be a major factor governing the life and reliability of that system. The presence of particles residual from the manufacturing and assembly processes will cause a substantial increase in the wear rates of the system during the initial run-up and early life, and may even cause catastrophic failures.

In order to achieve reliable performance of components and systems, control over the amount of particles introduced during the build phase is necessary, and measurement of particulate contaminants is the basis of control.

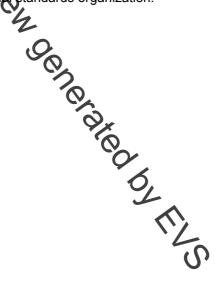
The ISO 16232 series has been drafted to fulfil the requirements of the automotive industry, since the function and performance of modern automotive fluid components and systems are sensitive to the presence of a single or a few critically sized particles. Consequently, ISO 16232 requires the analysis of the total volume of extraction liquid and of all contaminants collected using an approved extraction method.

The ISO 16232 series has been based on existing ISO International Standards such as those developed by ISO/TC 131/SC 6. These International Standards have been extended, modified and new ones have been developed to produce a comprehensive suite of International Standards to measure and report the cleanliness levels of parts and components fitted to automotive fluid circuits.

This part of ISO 16232 defines rules for expressing these cleanliness levels when measured by the methods defined in ISO 16232-6, ISO 16232-7, ISO 16232-8 and ISO 16232-9.

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Users of the ISO 16232 series introducing this coding system are encouraged to inform the ISO/TC 22/SC 5 secretariat of any problems met, through their national standards organization.



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Road vehicles — Cleanliness of components of fluid circuits —

Part 10: Expression of results

1 Scope

This part of ISO 16232 defines the rules and the forms of expression and presentation of the results of measurements of particulate cleanliness of components for the fluid circuits of motor vehicles. It also defines a cleanliness coding system for simplifying the reporting and communication of particulate contamination data.

This part of ISO 16232 also defines the rules to be used for specifying cleanliness requirements.

This part of ISO 16232 does not concern the expression of particulate cleanliness of fluids.

2 Normative references

The following referenced documents are indicatent provided for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 16232-1, Road vehicles — Cleanliness of components of fluid circuits — Part 1: Vocabulary

ISO 16232-2, Road vehicles — Cleanliness of components of fluid circuits — Part 2: Method of extraction of contaminants by agitation

ISO 16232-3, Road vehicles — Cleanliness of components of fluid circuits — Part 3: Method of extraction of contaminants by pressure rinsing

ISO 16232-4, Road vehicles — Cleanliness of components of fluid circuits — Part 4: Method of extraction of contaminants by ultrasonic techniques

ISO 16232-5, Road vehicles — Cleanliness of components of fluid circuits — Part 5: Method of extraction of contaminants on functional test bench

ISO 16232-6, Road vehicles — Cleanliness of components of fluid circuits Part 6: Particle mass determination by gravimetric analysis

ISO 16232-7, Road vehicles — Cleanliness of components of fluid circuits — Part 7: Particle sizing and counting by microscopic analysis

ISO 16232-8, Road vehicles — Cleanliness of components of fluid circuits — Part 8: Particle nature determination by microscopic analysis

ISO 16232-9, Road vehicles — Cleanliness of components of fluid circuits — Part 9: Particle sizing and counting by automatic light extinction particle counter