

**VEDELGAASI SEADMED JA LISAVARUSTUS. ÜLERÕHU  
KAITSEKLAPID VEDELGAASI (LPG) MAHUTITELE.  
ABISEADMED**

**LPG equipment and accessories - Pressure relief valves  
for LPG pressure vessels - Ancillary equipment**

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 14071:2015 sisaldab Euroopa standardi EN 14071:2015 ingliskeelset teksti.	This Estonian standard EVS-EN 14071:2015 consists of the English text of the European standard EN 14071:2015.
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English Version

LPG equipment and accessories - Pressure relief valves for LPG  
pressure vessels - Ancillary equipment

Équipements pour GPL et leurs accessoires - Soupapes de  
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Zusatzausrüstung

This European Standard was approved by CEN on 5 March 2015.

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## Foreword

This document (EN 14071:2015) has been prepared by Technical Committee CEN/TC 286 “Liquefied petroleum gas equipment and accessories”, the secretariat of which is held by NSAI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2015, and conflicting national standards shall be withdrawn at the latest by November 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14071:2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

The major changes in this revision include:

- the removal of requirements for protection caps;
- the introduction of additional testing;
- an update of the terminology.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

This European Standard calls for the use of substances and procedures that may be injurious to health and/or the environment if adequate precautions are not taken. It refers only to technical suitability: it does not absolve the user from their legal obligations at any stage.

It is recommended that manufacturers develop an environmental management policy. For guidance, see the EN ISO 14000 series [1], [2] and [3].

It has been assumed in the drafting of this European Standard that the execution of its provisions is entrusted to appropriately qualified and experienced people.

All pressures are gauge pressures unless otherwise stated.

**NOTE** This European Standard requires measurement of material properties, dimensions and pressures. All such measurements are subject to a degree of uncertainty due to tolerances in measuring equipment etc. It may be beneficial to refer to the leaflet "measurement uncertainty leaflet" SP INFO 2000 27 [5].

## 1 Scope

This European Standard specifies the design, testing and inspection requirements for pressure relief valve isolating devices, valve manifolds, vent pipes and system assemblies which are, where necessary, used with pressure relief valves for use in static pressure vessels for Liquefied Petroleum Gas (LPG) service.

This European Standard addresses both prototype testing and production testing of isolating devices and PRV manifolds.

Pressure relief valves for LPG pressure vessels are specified in EN 14129:2014.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 549:1994, *Rubber materials for seals and diaphragms for gas appliances and gas equipment*

EN 751-1, *Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 1: Anaerobic jointing compounds*

EN 751-2, *Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 2: Non-hardening jointing compounds*

EN 751-3, *Sealing materials for metallic threaded joints in contact with 1st, 2nd and 3rd family gases and hot water — Part 3: Unsintered PTFE tapes*

EN 1092-1, *Flanges and their joints — Circular flanges for pipes, valves, fittings and accessories, PN designated — Part 1: Steel flanges*

EN 1503-1:2000, *Valves — Materials for bodies, bonnets and covers — Part 1: Steels specified in European Standards*

EN 1503-2:2000, *Valves — Materials for bodies, bonnets and covers — Part 2: Steels other than those specified in European Standards*

EN 1503-3:2000, *Valves — Materials for bodies, bonnets and covers — Part 3: Cast irons specified in European Standards*

EN 1503-4:2002 *Valves — Materials for bodies, bonnets and covers — Part 4: Copper alloys specified in European Standards*

EN 1563:2011, *Founding — Spheroidal graphite cast irons*

EN 10204:2004, *Metallic products — Types of inspection documents*

EN 10270-3:2011, *Steel wire for mechanical springs — Part 3: Stainless spring steel wire*

EN 12164:2011, *Copper and copper alloys — Rod for free machining purposes*

EN 12165:2011, *Copper and copper alloys — Wrought and unwrought forging stock*

EN 12420, *Copper and copper alloys — Forgings*

EN 13480-3:2012, *Metallic industrial piping — Part 3: Design and calculation*



EN 13906-1, *Cylindrical helical springs made from round wire and bar — Calculation and design — Part 1 : Compression springs*

EN 14129:2014, *LPG Equipment and accessories — Pressure relief valves for LPG pressure vessels*

ISO 6957, *Copper alloys — Ammonia test for stress corrosion resistance*

ASME B1.20.1:2013, *Pipe threads, general purpose (inch)*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1

##### **liquefied petroleum gas LPG**

low pressure liquefied gas composed of one or more light hydrocarbons which are assigned to UN 1011, UN 1075, UN 1965, UN 1969 or UN 1978 only and which consists mainly of propane, propene, butane, butane isomers, butene with traces of other hydrocarbon gases

#### 3.2

##### **pressure vessel**

assembly of the pressure envelope (including the openings and their closures) and non-pressure-retaining parts attached directly to it

#### 3.3

##### **pressure relief valve (PRV)**

self-closing valve which automatically, without the assistance of any energy other than that of the vapour concerned, discharges vapour at a predetermined pressure, and operates with a pop action

Note 1 to entry: This is known as a “safety valve” in ADR.

#### 3.4

##### **pressure relief valve system PRV system**

pressure relief valve(s) for use on the pressure vessel complete with isolating device or PRV manifold, and vent pipe where appropriate

#### 3.5

##### **pressure relief valve isolating device**

device fitted between the storage tank and the external pressure relief valve, which permits the replacement of the pressure relief valve without de-pressuring the pressure vessel

#### 3.6

##### **coefficient of discharge Kd**

ratio of the actual measured flow capacity divided by the calculated theoretical capacity for the same fluid at the same operating conditions

#### 3.7

##### **pressure relief valve manifold PRV manifold**

device fitted to a storage vessel permitting two or more pressure relief valves to be fitted only one of which can be isolated at a time, which permits replacement of the isolated pressure relief valve without depressurizing the vessel