

**District heating pipes - Pre-insulated flexible pipe  
systems - Part 2: Bonded plastic service pipes -  
Requirements and test methods**

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 15632-2:2010 sisaldab Euroopa standardi EN 15632-2:2010 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 31.03.2010 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 03.02.2010.

Standard on kättesaadav Eesti standardiorganisatsioonist.

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English Version

**District heating pipes - Pre-insulated flexible pipe systems - Part  
2: Bonded plastic service pipes - Requirements and test  
methods**

Tuyaux de chauffage urbain - Systèmes de tuyaux flexibles  
préisolés - Partie 2: Système bloqué avec tube de service  
en plastique - Prescriptions et méthodes d'essai

Fernwärmerohre - Werkmäßig gedämmte flexible  
Rohrsysteme - Teil 2: Verbundrohrsysteme mit  
Mediumrohren aus Kunststoff - Anforderungen und  
Prüfungen

This European Standard was approved by CEN on 10 December 2009.

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**Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## Foreword

This document (EN 15632-2:2010) has been prepared by Technical Committee CEN/TC 107 “Prefabricated district heating pipe systems”, the secretariat of which is held by DS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2010, and conflicting national standards shall be withdrawn at the latest by August 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document is one of a series of standards which form several parts of EN 15632, *District heating pipes — Pre-insulated flexible pipe systems*:

Part 1: *Classification, general requirements and test methods*;

Part 2: *Bonded system with plastic service pipes; requirements and test methods*;

Part 3: *Non bonded system with plastic service pipes; requirements and test methods*;

Part 4: *Bonded system with metal service pipes; requirements and test methods*.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## Introduction

Pre-insulated flexible bonded pipe systems with plastic service pipes are used in district and local heating networks.

This part of the series of standards for the various types of flexible pipe systems is intended to be used in connection with EN 15632-1 which specifies the basic design criteria for flexible district heating pipes.

## 1 Scope

This European Standard provides requirements and test methods for flexible, pre-insulated, directly buried heating pipes with plastics service pipes and bonding between the layers of the pipes.

This European Standard is valid for maximum operating temperatures of 95 °C and maximum operating pressures up to 10 bar for a design lifetime of at least 30 years.

This European Standard does not cover surveillance systems.

**NOTE** For higher temperatures or for the transport of other fluids, for example potable water, additional requirements and testing is needed. Such requirements are not specified in this European Standard.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 15632-1:2009, *District heating pipes – Pre-insulated flexible pipe systems – Part 1: Classification, general requirements and test methods*

EN ISO 15875-1, *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) — Part 1: General (ISO 15875-1:2003)*

EN ISO 15875-2:2003, *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) — Part 2: Pipes (ISO 15875-2:2003)*

EN ISO 15875-3, *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) — Part 3: Fittings (ISO 15875-3:2003)*

EN ISO 15875-5:2003, *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X) — Part 5: Fitness for purpose of the system (ISO 15875-5:2003)*

EN ISO 15876-1, *Plastics piping systems for hot and cold water installations — Polybutylene (PB) — Part 1: General (ISO 15876-1:2003)*

EN ISO 15876-2, *Plastics piping systems for hot and cold water installations — Polybutylene (PB) — Part 2: Pipes (ISO 15876-2:2003)*

EN ISO 15876-3, *Plastics piping systems for hot and cold water installations — Polybutylene (PB) — Part 3: Fittings (ISO 15876-3:2003)*

EN ISO 15876-5, *Plastics piping systems for hot and cold water installations — Polybutylene (PB) — Part 5: Fitness for purpose of the system (ISO 15876-5:2003)*

EN ISO 21003-2, *Multilayer piping systems for hot and cold water installations inside buildings – Part 2: Pipes (ISO 21003-2:2008)*

ISO 10147, *Pipes and fittings made of crosslinked polyethylene (PE-X) — Estimation of the degree of crosslinking by determination of the gel content*

ISO 17455, *Plastics piping systems — Multilayer pipes — Determination of the oxygen permeability of the barrier pipe*