Raudteealased rakendused. Nõuded pöördvankrile ja veermikule

Railway applications - Requirements for bogies and running gear



FESTI STANDARDI FESSÕNA

teate avaldamisel EVS Teatajas.

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 15827:2011 sisaldab Euroopa standardi EN 15827:2011 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 30.04.2011 käskkirjaga ja jõustub sellekohase

Euroopa standardimisorganisatsioonide poolt rahvuslikele liikmetele Euroopa standardi teksti kättesaadavaks tegemise kuupäev on 30.03.2011.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 15827:2011 consists of the English text of the European standard EN 15827:2011.

This standard is ratified with the order of Estonian Centre for Standardisation dated 30.04.2011 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

Date of Availability of the European standard text 30.03.2011.

The standard is available from Estonian standardisation organisation.

ICS 45.040

Standardite reprodutseerimis- ja levitamisõigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonilisse süsteemi või edastamine ükskõik millises vormis või millisel teel on keelatud ilma Eesti Standardikeskuse poolt antud kirjaliku loata.

Kui Teil on küsimusi standardite autorikaitse kohta, palun võtke ühendust Eesti Standardikeskusega: Aru 10 Tallinn 10317 Eesti; www.evs.ee; Telefon: 605 5050; E-post: info@evs.ee

Right to reproduce and distribute belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without permission in writing from Estonian Centre for Standardisation.

If you have any questions about standards copyright, please contact Estonian Centre for Standardisation: Aru str 10 Tallinn 10317 Estonia; www.evs.ee; Phone: 605 5050; E-mail: info@evs.ee

EUROPEAN STANDARD NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 15827

March 2011

ICS 45.040

English Version

Railway applications - Requirements for bogies and running gears

Applications ferroviaires - Exigences pour bogies et organes de roulement

Bahnanwendungen - Anforderungen für Drehgestelle und Fahrwerke

This European Standard was approved by CEN on 26 February 2011.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Iraly, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents Page Foreword......4 Introduction5 Scope6 1 2 Normative references 6 3 Terms and definitions8 4 4.1 4.2 4.3 4.4 4.5 5 Structural design criteria15 6 6.1 6.1.1 6.1.2 6.1.3 6.1.4 6.2 6.2.1 6.2.2 Safety factor _______20 6.2.3 Material strength......21 6.3 6.3.1 6.3.2 Static strength 21 6.3.3 6.3.4 6.3.5 6.4 6.4.1 6.4.2 Body/bogie connection ______25 6.4.3 Axleboxes ______25 6.4.4 6.4.5 6.4.6 6.4.7 6.4.8 6.5 7.1 7.2 7.2.1 7.2.2 Running safety and track loading _______29 7.2.3 7.2.4 7.2.5 7.3 7.4

Acceptance criteria.......30

8

9	Validation of the design	
9.1	Validation plan	
9.2	Structural integrity validation	
9.3 9.4	Dynamic performance validationUse of existing validation records	
10	Quality requirements	33
11	Maintenance plan	34
11.1	Maintenance plan objective and scope	
11.2	Content of a maintenance plan	
11.3	Competences	
11.3.1	Qualification of equipment and systems	
11.3.2 11.3.3	Staff certification and competence	
11.3.3	Maintenance organization Qualification of an undertaking for maintenance	
11.4	Records and traceability	
11.5	Unplanned maintenance	
11.6	Revision of plan	
11.7	Implementation of the maintenance schedule	
11.8	Validation of the maintenance plan	
11.9 11.10	Maintenance quality requirements	
11.10	Incident/accident damage repair Material disposal	
12	Proven operating envelope	41
12.1 12.2	General requirement Standardised bogies/running gear for freight wagons	
	A (informative) Technical Specification	
	B (informative) Engineering process requirements	
	C (informative) Design loads	
	D (normative) Component related standards	
Annex	E (informative) Design development and simulation	49
Annex	F (informative) Acceptance process flow diagram	51
Annex	G (informative) Dynamic performance validation by numerical simulation	52
Annex	H (normative) Minimum requirements for maintenance inspections	66
Annex	I (informative) Proven operating envelope	69
Annex	J (normative) Standardised bogies/running gear for freight wagons	73
Annex	ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2008/57/EC	75
Bibliog	raphy	78

Foreword

This document (EN 15827:2011) has been prepared by Technical Committee CEN/TC 256 "Railway applications", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2011, and conflicting national standards shall be withdrawn at the latest by September 2011.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2008/57/EC.

For relationship with EU Directive 2008/57/EC, see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech I, iy, C, yoland, i Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

The objective of this European Standard is to bring all the separate requirements related to the design and validation of bogies and running gear into one document. Since bogies and running gear are frequently produced by a different organisation to that responsible for the overall rail vehicle it starts by identifying the essential information needed to produce the required design.

The performance requirements for bogies and running gear fall into two related areas, covering functionality and safety, as required by TSI Essential requirements. Functionality relates to such things as speed, load capacity, ride quality and operating life. Safety covers gauging, structural integrity, dynamic performance, resistance to derailment and maintenance, etc.

Taking the requirements as a whole they involve three particular areas of expertise and discipline. Since each of these areas form a different part of the engineering process they have been addressed individually in the following main clauses of this standard, namely:

- structural requirements; Clause 6;
- dynamic requirements; Clause 7;
- maintenance requirements; Clause 11.

These clauses provide details of how the overall objectives are to be achieved in these important specific areas. This document structure is typical of the engineering process for the design, validation and maintenance support of bogies.

A bogie or running gear designed and validated in accordance with this standard will satisfy the Essential Requirements of the rolling stock TSIs.

1 Scope

This European Standard consolidates all the separate requirements specified in rolling stock TSIs and European Standards relating to bogies and running gear together into an overall requirement and process that ensures a functional and safe design is achieved for a defined operating envelope.

There are many European Standards that specify the design requirements and associated processes of bogie and running gear components and sub-assemblies. There are also European standards that specify vehicle performance and validation requirements that depend directly on the bogies or running gear. The objective of this standard is to bring all these separate design criteria together. This is accomplished by specifying the design and validation processes to be used for bogies and running gear with particular focus on the two key disciplines of dynamic behaviour and structural integrity. To ensure that safe operation can be continued throughout the product life the definition of a maintenance plan is also required.

This European Standard is applicable to bogies and running gear intended for vehicles that will operate under the Interoperability Directives on designated TEN routes. The requirements, however, can be used in other applications at the discretion of the interested parties. It specifies the requirements to achieve a satisfactory design of bogie or running gear and to validate the design against the relevant performance and safety criteria. Technical requirements are specified directly or by making reference to the relevant European standards and include the nature and content of an auditable record that should be produced of the design and validation processes.

The requirements address only the design and validation of bogies and running gear. No requirements are set for other systems components that are attached to the bogies or running gear, except to establish that a satisfactory interface has been provided.

NOTE Specifications that relate to bogies and running gear can only be considered in the context of a specific vehicle application. Therefore the performance, both safety and otherwise, can relate only to the bogies and running gear as part of a vehicle configuration and not to the individual elements of the bogies or running gear.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 473, Non-destructive testing — Qualification and certification of NDT personnel — General principles

EN 12080, Railway applications — Axleboxes — Rolling bearings

EN 12081, Railway applications — Axleboxes — Lubricating greases

EN 12082, Railway applications — Axleboxes — Performance testing

EN 12299, Railway applications — Ride comfort for passengers — Measurement and evaluation

EN 12663-1, Railway applications — Structural requirements of railway vehicle bodies — Part 1: Locomotives and passenger rolling stock (and alternative methods for freight wagons)

EN 12663-2, Railway applications — Structural requirements of railway vehicle bodies — Part 2: Freight wagons

EN 13103, Railway applications — Wheelsets and bogies — Powered axles — Design method

EN 13104, Railway applications — Wheelsets and bogies — Non-powered axles — Design method

EN 13260, Railway applications — Wheelsets and bogies — Wheelsets — Products requirements

- EN 13261, Railway applications Wheelsets and bogies Axles Product requirements
- EN 13262, Railway applications Wheelsets and bogies Wheels Product requirement
- EN 13298, Railway applications Suspension components Helical suspension springs, steel
- EN 13597, Railway applications Rubber suspension components Rubber diaphragms for pneumatic suspension springs
- EN 13715, Railway applications Wheelsets and bogies Wheels Wheels tread
- EN 13749:2005, Railway applications Wheelsets and bogies Methods of specifying structural requirements of bogie frames
- EN 13802, Railway applications Suspension components Hydraulic dampers
- EN 13913, Railway applications Rubber suspension components Elastomer-based mechanical parts
- EN 13979-1, Railway applications Wheelsets and bogies Monobloc wheels Technical approval procedure Part 1: Forged and rolled wheels
- EN 14200, Railway applications Suspension components Parabolic springs, steel
- EN 14363, Railway applications Testing for the acceptance of running characteristics of railway vehicles Testing of running behaviour and stationary tests
- EN 14535-1, Railway applications Brake discs for railway rolling stock Part 1: Brake discs pressed or shrunk onto the axle or drive shaft, dimensions and quality requirements
- prEN 14535-2, Railway applications Brake discs for railway rolling stock Part 2: Brake discs mounted onto the wheel Dimensions and quality requirements
- EN 14817, Railway applications Suspension components Air spring control elements
- EN 15049, Railway Applications Suspension components Torsion bar, steel
- EN 15085-1, Railway applications Welding of railway vehicles and components Part 1: General
- EN 15085-2, Railway applications Welding of railway vehicles and components Part 2: Quality requirements and certification of welding manufacturer
- EN 15085-3, Railway applications Welding of railway vehicles and components Part 3: Design requirements
- EN 15085-4, Railway applications Welding of railway vehicles and components Part 4: Production requirements
- EN 15085-5, Railway applications Welding of railway vehicles and components Part 5: Inspection, testing and documentation
- EN 15227, Railway applications Crashworthiness requirements for railway vehicle bodies
- EN 15273-1, Railway applications Gauges Part 1: General Common rules for infrastructure and rolling stock
- EN 15273-2, Railway applications Gauges Part 2: Rolling stock gauge
- EN 15313, Railway applications In-service wheelset operation requirements In-service and off-vehicle wheelset maintenance

EN 15437-1, Railway applications — Axlebox condition monitoring — Interface and design requirements — Part 1: Track side equipment and rolling stock axlebox

prEN 15437-2, Railway applications — Axlebox condition monitoring — Performance requirements — Part 2: Onboard systems

EN 15528, Railway applications — Line categories for managing the interface between load limits of vehicles and infrastructure

EN 15663, Railway applications — Definition of vehicle reference masses

EN 15686, Railway applications — Testing for the acceptance of running characteristics of railway vehicles with cant deficiency compensation system and/or vehicles intended to operate with higher cant deficiency than stated in EN 14363:2005, Annex G

EN 15687, Railway applications — Testing for the acceptance of running characteristics of freight vehicles with static axle loads higher than 225 kN and up to 250 kN

prEN 15839, Railway applications — Testing for the acceptance of running characteristics of railway vehicles — Freight wagons — Testing of running safety under longitudinal compressive forces

prEN 15892, Railway applications — Noise emission — Measurement of noise inside driver's cabs

EN 50125-1, Railway applications — Environmental conditions for equipment 1: Equipment on board rolling stock

EN 60721-3-5, Classification of environmental conditions — Part 3: Classification of groups of environmental parameters and their severities — Section 5: Ground vehicle installations (IEC 60721-3-5:1997)

EN ISO 3095, Railway applications — Acoustics — Measurement of noise emitted by railbound vehicles (ISO 3095:2005)

EN ISO 6892-1, Metallic materials — Tensile testing — Part 1: Method of test at room temperature (ISO 6892-1:2009)

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 13749:2005 and the following apply.

3.1

analysis

assessment of performance by calculation, comparison or simulation that does not require the presence of an actual product (though it may use the results of physical measurements or testing)

3.2

bounce

vertical translational motion, perpendicular to the axis of the running rail, where the two ends of the vehicle, bogie or component part move in phase with the same amplitude

3.3

broadly acceptable risk

level of risk that society considers trivial and is consistent with that experienced in normal daily life and any effort to reduce the risk further would be disproportionate to the potential benefits achieved

3.4

coupling element

component that transfers force and provides relative motion between other components but, though not necessarily intended as its primary function to act as a suspension element, can have characteristics that affect the dynamic motion (e.g. bush for damper/link)