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JA KATSEMEETODID

Residential solid fuel burning appliances - Part 1:  
General requirements and test methods

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 16510-1:2018 sisaldab Euroopa standardi EN 16510-1:2018 ingliskeelset teksti.	This Estonian standard EVS-EN 16510-1:2018 consists of the English text of the European standard EN 16510-1:2018.
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## Residential solid fuel burning appliances - Part 1: General requirements and test methods

Appareils de chauffage domestiques à combustion solide - Partie 1: Exigences générales et méthodes d'essai

Häusliche Feuerstätten für feste Brennstoffe - Teil 1: Allgemeine Anforderungen und Prüfverfahren

This European Standard was approved by CEN on 24 March 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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<b>Contents</b>	<b>Page</b>
European foreword.....	7
<b>1 Scope.....</b>	<b>8</b>
<b>2 Normative references.....</b>	<b>8</b>
<b>3 Terms and definitions.....</b>	<b>10</b>
<b>4 Classification of appliances and system boundary for roomsealed appliances.....</b>	<b>21</b>
4.1 Classification of appliances.....	21
4.2 System boundary.....	22
<b>5 Performance requirements in relation to materials, design and construction.....</b>	<b>22</b>
5.1 Production documentation.....	22
5.2 Construction and materials.....	23
5.2.1 General construction.....	23
5.2.2 Integral boiler or heat exchanger.....	24
5.2.3 Cleaning of heating surfaces.....	29
5.2.4 Flue gas outlet.....	30
5.2.5 Flueways.....	30
5.2.6 Ashpan and ash removal.....	30
5.2.7 Bottomgrate.....	30
5.2.8 Combustion air supply.....	31
5.2.9 Damper.....	31
5.2.10 Charging doors and ash-pit doors.....	31
5.2.11 Flue bypass device.....	31
5.2.12 Internal flue gas diverter.....	32
5.2.13 Front firebars.....	32
5.2.14 Solid mineral fuel and peat briquettes burning appliances.....	32
5.2.15 Draught regulator.....	32
5.3 Sound level.....	32
<b>6 Performance requirements in relation to safety.....</b>	<b>32</b>
6.1 Natural draught.....	32
6.2 Open operation of an appliance.....	32
6.3 Strength and leaktightness of boiler shells.....	33
6.4 Temperature rise in the fuel storage (other than the fuel hopper).....	33
6.5 Temperature rise of the operating components.....	33
6.6 Temperature of adjacent combustible materials.....	33
6.7 Safety devices for appliances fitted with a boiler.....	33
6.7.1 General.....	33
6.7.2 Appliances intended for sealed water systems.....	33
6.7.3 Safety devices for appliances fitted with a heat exchangers that are not directly in contact with fire.....	34
6.8 Electrical safety and functional safety of electrical components.....	34
6.8.1 General.....	34
6.8.2 Electrical safety.....	34
6.8.3 Functional safety of control functions with electrical components.....	35
6.9 Safety requirements of roomsealed appliances.....	35
6.10 Minimum distances from non combustible walls.....	35
6.11 Requirements for appliances suitable for a shared flue system.....	35

6.12	General safety aspects of the water system.....	35
7	Performance requirements in relation to the appliance operation.....	36
7.1	General.....	36
7.2	Flue gas temperature and flue gas outlet temperature .....	36
7.3	Emissions.....	37
7.3.1	General.....	37
7.3.2	Carbon monoxide emission.....	37
7.3.3	NO <sub>x</sub> emissions.....	37
7.3.4	Emission of organic gaseous carbon (OGC).....	37
7.3.5	Particulate matter (PM / PME) emissions .....	37
7.4	Efficiency.....	37
7.5	Flue draught.....	38
7.6	Recovery test.....	39
7.7	Refuelling intervals.....	39
7.8	Space heat output.....	39
7.9	Water heat output.....	39
7.10	User operations .....	39
8	Appliance instructions.....	40
8.1	General.....	40
8.2	Installation instructions.....	40
8.3	User operating and maintenance instructions.....	42
9	Assessment and verification of constancy of performance – AVCP .....	44
9.1	General.....	44
9.2	Type testing.....	44
9.2.1	General.....	44
9.2.2	Test samples, testing and compliance criteria.....	46
9.2.3	Test reports.....	46
9.2.4	Shared other party results.....	47
9.2.5	Cascading determination of the product type results .....	47
9.3	Factory production control (FPC) .....	48
9.3.1	General.....	48
9.3.2	Requirements.....	49
9.3.3	Product specific requirements.....	54
9.3.4	Procedure for modifications.....	54
9.3.5	One-off products, pre-production products (e.g. prototypes) and products produced in very low quantity .....	54
10	Marking .....	55
Annex A	(normative) Test methods .....	59
A.1	Test environment .....	59
A.1.1	Ambient room temperature.....	59
A.1.2	Cross-draught.....	59
A.1.3	External sources.....	59
A.2	Test assembly.....	59
A.2.1	General.....	59
A.2.2	Trihedron .....	60
A.2.3	Measurement section .....	61

<b>A.2.4</b>	<b>Connection of appliance to measurement section</b> .....	<b>62</b>
<b>A.2.5</b>	<b>Water circuit for appliances with boilers</b> .....	<b>63</b>
<b>A.3</b>	<b>Measurement equipment</b> .....	<b>64</b>
<b>A.4</b>	<b>Test procedures</b> .....	<b>65</b>
<b>A.4.1</b>	<b>Appliance installation</b> .....	<b>65</b>
<b>A.4.2</b>	<b>Fuel load and basic firebed</b> .....	<b>65</b>
<b>A.4.3</b>	<b>Fuelling and de-ashing the fire</b> .....	<b>66</b>
<b>A.4.4</b>	<b>Flue gas losses</b> .....	<b>66</b>
<b>A.4.5</b>	<b>Water heat output</b> .....	<b>67</b>
<b>A.4.6</b>	<b>Combustible heat losses in the residue</b> .....	<b>67</b>
<b>A.4.7</b>	<b>Performance test at nominal heat output</b> .....	<b>67</b>
<b>A.4.8</b>	<b>Part load heat output test</b> .....	<b>71</b>
<b>A.4.9</b>	<b>Slow combustion and recovery test</b> .....	<b>71</b>
<b>A.4.10</b>	<b>Safety tests</b> .....	<b>73</b>
<b>A.4.11</b>	<b>Safety tests of roomsealed appliances</b> .....	<b>79</b>
<b>A.5</b>	<b>Test results</b> .....	<b>81</b>
<b>A.6</b>	<b>Calculation methods</b> .....	<b>82</b>
<b>A.6.1</b>	<b>Notations and units used</b> .....	<b>82</b>
<b>A.6.2</b>	<b>Formulae</b> .....	<b>83</b>
<b>A.7</b>	<b>Test report</b> .....	<b>87</b>
<b>Annex B</b>	<b>(normative) Test fuels and recommended fuels</b> .....	<b>102</b>
<b>B.1</b>	<b>General</b> .....	<b>102</b>
<b>B.2</b>	<b>Test fuel</b> .....	<b>102</b>
<b>B.2.1</b>	<b>Selection of test fuel</b> .....	<b>102</b>
<b>B.2.2</b>	<b>Storage, preparation and analysis</b> .....	<b>102</b>
<b>B.3</b>	<b>Tests for recommended fuels</b> .....	<b>102</b>
<b>B.3.1</b>	<b>Basis of testing</b> .....	<b>102</b>
<b>B.3.2</b>	<b>Test methods and criteria</b> .....	<b>103</b>
<b>Annex C</b>	<b>(informative) Arrangement for measuring the leakage rate</b> .....	<b>109</b>
<b>Annex D</b>	<b>(normative) Measuring procedure for nitrogen oxides (NO<sub>x</sub>)</b> .....	<b>110</b>
<b>D.1</b>	<b>General procedure</b> .....	<b>110</b>
<b>D.2</b>	<b>Measuring principle of analysers</b> .....	<b>110</b>
<b>D.2.1</b>	<b>General description</b> .....	<b>110</b>
<b>D.2.2</b>	<b>Chemiluminescence method</b> .....	<b>111</b>
<b>D.2.3</b>	<b>Non-dispersive infrared (NDIR) method</b> .....	<b>112</b>
<b>D.2.4</b>	<b>Other methods</b> .....	<b>113</b>

<b>D.3</b>	<b>Description of measuring equipment.....</b>	<b>113</b>
<b>D.3.1</b>	<b>General.....</b>	<b>113</b>
<b>D.3.2</b>	<b>Sampling line.....</b>	<b>113</b>
<b>D.3.3</b>	<b>Filter.....</b>	<b>114</b>
<b>D.3.4</b>	<b>Sample pump.....</b>	<b>114</b>
<b>D.3.5</b>	<b>Secondary filter.....</b>	<b>114</b>
<b>D.3.6</b>	<b>Flow controller and flow meter.....</b>	<b>114</b>
<b>D.3.7</b>	<b>Converter.....</b>	<b>114</b>
<b>D.4</b>	<b>Setting of measurement system.....</b>	<b>114</b>
<b>D.4.1</b>	<b>General.....</b>	<b>114</b>
<b>D.4.2</b>	<b>Preliminary zero and span check and adjustments.....</b>	<b>115</b>
<b>D.5</b>	<b>Calculation method.....</b>	<b>116</b>
<b>Annex E (normative)</b>	<b>Measuring procedure for organic gaseous carbon (OGC).....</b>	<b>117</b>
<b>E.1</b>	<b>General procedure.....</b>	<b>117</b>
<b>E.2</b>	<b>Description of measuring equipment.....</b>	<b>117</b>
<b>E.2.1</b>	<b>General.....</b>	<b>117</b>
<b>E.2.2</b>	<b>Sampling probe and filter.....</b>	<b>117</b>
<b>E.2.3</b>	<b>Sampling line.....</b>	<b>118</b>
<b>E.2.4</b>	<b>Sample pump.....</b>	<b>118</b>
<b>E.2.5</b>	<b>Secondary filter.....</b>	<b>118</b>
<b>E.2.6</b>	<b>Analyser (FID).....</b>	<b>118</b>
<b>E.2.7</b>	<b>FID fuel.....</b>	<b>118</b>
<b>E.2.8</b>	<b>FID combustion air.....</b>	<b>118</b>
<b>E.3</b>	<b>Setting of measurement system.....</b>	<b>118</b>
<b>E.3.1</b>	<b>General.....</b>	<b>118</b>
<b>E.3.2</b>	<b>Preliminary zero and span check and adjustments.....</b>	<b>119</b>
<b>E.4</b>	<b>Calculation of OGC.....</b>	<b>120</b>
<b>E.4.1</b>	<b>General.....</b>	<b>120</b>
<b>E.4.2</b>	<b>Calculation assumptions.....</b>	<b>120</b>
<b>E.4.3</b>	<b>Calculation of organic gaseous compounds.....</b>	<b>120</b>
<b>Annex F (normative)</b>	<b>Measuring procedure for particulate matter (PM).....</b>	<b>122</b>
<b>F.1</b>	<b>General principle.....</b>	<b>122</b>
<b>F.2</b>	<b>Heated filter.....</b>	<b>122</b>
<b>F.2.1</b>	<b>General.....</b>	<b>122</b>
<b>F.2.2</b>	<b>Test set-up.....</b>	<b>122</b>
<b>F.2.3</b>	<b>Test procedure.....</b>	<b>124</b>

<b>F.2.4 Overall blank sample .....</b>	<b>126</b>
<b>F.2.5 Calculation .....</b>	<b>126</b>
<b>F.3 Full flow dilution tunnel .....</b>	<b>127</b>
<b>F.3.1 General .....</b>	<b>127</b>
<b>F.3.2 Principle .....</b>	<b>127</b>
<b>F.3.3 Equipment .....</b>	<b>127</b>
<b>F.3.4 Particulate matter sampling train .....</b>	<b>132</b>
<b>F.3.5 Reagents .....</b>	<b>133</b>
<b>F.3.6 Test procedure .....</b>	<b>134</b>
<b>F.3.7 Overall blank sample .....</b>	<b>136</b>
<b>F.3.8 Calculations .....</b>	<b>137</b>
<b>Annex G (informative) Guideline for the characteristics to be taken into account in order to decide on families of appliances .....</b>	<b>139</b>
<b>G.1 Principles .....</b>	<b>139</b>
<b>G.2 Example for the determination of the appliances to be tested.....</b>	<b>139</b>
<b>G.3 Principles for determination of efficiency, carbon monoxide emission and safety distances to combustible materials in initial type tests of a family of appliances .....</b>	<b>140</b>
<b>Annex H (informative) Spread of measuring results as a basis for market surveillance measurements.....</b>	<b>145</b>
<b>Annex I (informative) Standing Air Loss.....</b>	<b>146</b>
<b>I.1 General.....</b>	<b>146</b>
<b>I.2 Requirements .....</b>	<b>146</b>
<b>I.3 Test Method.....</b>	<b>146</b>
<b>I.3.1 Type B appliance .....</b>	<b>146</b>
<b>I.3.2 Type BE appliance.....</b>	<b>146</b>
<b>Annex J (informative) A-deviations.....</b>	<b>149</b>
<b>Bibliography.....</b>	<b>150</b>



## European foreword

This document (EN 16510-1:2018) has been prepared by Technical Committee CEN/TC 295 “Residential solid fuel burning appliances”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2019, and conflicting national standards shall be withdrawn at the latest by July 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document together with prEN 16510-2-1, prEN 16510-2-2, prEN 16510-2-3 and prEN 16510-2-4 will supersede EN 13240:2001, EN 13229:2001, EN 12815:2001, EN 12809:2001.

EN 13240:2001, EN 13229:2001, EN 12815:2001 and EN 12809:2001 will be totally superseded by the EN 16510 series. The revision of these European Standards takes into account the comments received at their 5-year review.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

The structure of EN 16510, *Residential solid fuel burning appliances*, is as follows:

- *Part 1: General requirements and test methods;*
- *Part 2-1: Roomheaters;*
- *Part 2-2: Inset appliances including open fires;*
- *Part 2-3: Cookers;*
- *Part 2-4: Independent boilers — Nominal heat output up to 50 kW;*
- *Part 2-5: Slow heat release appliances;*
- *Part 2-6: Appliances fired by wood pellets.*

Other sections of Part 2 will be added to cover residential solid fuel burning appliances not included in parts 2-1 to 2-6.

EN 16510-1 should be used in conjunction with the appropriate Part 2. The Part 2-1 to 2-6 contain clauses to supplement or modify the corresponding clauses in this Part 1. Together Part 1 with the relevant Part 2 provides the requirements for each type of appliance. Regional / national specific regulations (for example on particulate matter emissions) may exist and these should be followed by the manufacturer.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard is applicable to residential solid fuel burning appliances.

This European Standard specifies requirements relating to the design, manufacture, construction, safety and performance (efficiency and emission) of appliances fired by solid fuel (hereafter referred to as “appliance(s)”) and provides instructions for them. Furthermore, it also gives provisions for the evaluation of conformity i.e. initial type testing (ITT) and factory production control (FPC) and marking of these appliances.

This European Standard also covers CO, NO<sub>x</sub>, OGC and particulate matter (PM / PME – see Annex F) emission test methods, however this European Standard does not contain any values for the limit on these emissions.

Appliances receiving combustion air through ductwork from outside the external envelope, which is not air tight, are not considered roomsealed. This European Standard is not applicable to appliances with boiler parts in contact with fire or flue gases other than when the boiler parts are manufactured from steel or cast iron.

This European Standard is not applicable to appliances with a boiler intended for water systems having

- water temperatures above 110 °C and/or an operating pressure of more than 3 bar;
- direct contact with sanitary hot water.

This European Standard does not cover appliances to be operated with ventilating systems which are intended to operate with pressure below - 15 Pa in the room of installation of the appliance in relation to the outside atmosphere.

This European Standard does not cover appliances intended to carry the load of a chimney.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 303-5:2012, *Heating boilers — Part 5: Heating boilers for solid fuels, manually and automatically stoked, nominal heat output of up to 500 kW — Terminology, requirements, testing and marking*

EN 1561:2011, *Founding — Grey cast irons*

EN 1563:2011, *Founding — Spheroidal graphite cast irons*

EN 10025-1:2004, *Hot rolled products of structural steels — Part 1: General technical delivery conditions*

EN 10027-2, *Designation systems for steels — Part 2: Numerical system*

EN 10028-2, *Flat products made of steels for pressure purposes — Part 2: Non-alloy and alloy steels with specified elevated temperature properties*

EN 10028-3, *Flat products made of steels for pressure purposes — Part 3: Weldable fine grain steels, normalized*

EN 10029:2010, *Hot-rolled steel plates 3 mm thick or above — Tolerances on dimensions and shape*

EN 10088-1, *Stainless steels — Part 1: List of stainless steels*

EN 10088-2, *Stainless steels — Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes*

- EN 10111, *Continuously hot rolled low carbon steel sheet and strip for cold forming — Technical delivery conditions*
- EN 10120, *Steel sheet and strip for welded gas cylinders*
- EN 10216-1, *Seamless steel tubes for pressure purposes — Technical delivery conditions — Part 1: Non-alloy steel tubes with specified room temperature properties*
- EN 10222-4, *Steel forgings for pressure purposes — Part 4: Weldable fine grain steels with high proof strength*
- EN 12619, *Stationary source emissions — Determination of the mass concentration of total gaseous organic carbon — Continuous flame ionisation detector method*
- EN 12828, *Heating systems in buildings — Design for water-based heating systems*
- EN 13384-2, *Chimneys — Thermal and fluid dynamic calculation methods — Part 2: Chimneys serving more than one heating appliance*
- EN 14597, *Temperature control devices and temperature limiters for heat generating systems*
- EN 14792, *Stationary source emissions — Determination of mass concentration of nitrogen oxides — Standard reference method: chemiluminescence*
- EN 14793, *Stationary source emissions — Demonstration of equivalence of an alternative method with a reference method*
- EN 15250, *Slow heat release appliances fired by solid fuel — Requirements and test methods*
- EN 60335-2-102, *Household and similar electrical appliances — Safety — Part 2-102: Particular requirements for gas, oil and solid-fuel burning appliances having electrical connections (IEC 60335-2-102)*
- EN 60730-1, *Automatic electrical controls for household and similar use — Part 1: General requirements (IEC 60730-1)*
- EN ISO 228-1:2003, *Pipe threads where pressure-tight joints are not made on the threads — Part 1: Dimensions, tolerances and designation (ISO 228-1:2000)*
- EN ISO 228-2:2003, *Pipe threads where pressure-tight joints are not made on the threads — Part 2: Verification by means of limit gauges (ISO 228-2:1987)*
- EN ISO 9606-1, *Qualification testing of welders — Fusion welding — Part 1: Steels (ISO 9606-1)*
- EN ISO 9606-2, *Qualification test of welders — Fusion welding — Part 2: Aluminium and aluminium alloys (ISO 9606-2)*
- EN ISO 16948:2015, *Solid biofuels — Determination of total content of carbon, hydrogen and nitrogen (ISO 16948:2015)*
- EN ISO 16994:2016, *Solid biofuels — Determination of total content of sulfur and chlorine (ISO 16994:2016)*
- EN ISO 18122:2015, *Solid biofuels — Determination of ash content (ISO 18122:2015)*
- EN ISO 18123:2015, *Solid biofuels — Determination of the content of volatile matter (ISO 18123:2015)*

EN ISO 18125:2017, *Solid biofuels — Determination of calorific value (ISO 18125:2017)*

EN ISO 18134-1:2015, *Solid biofuels — Determination of moisture content — Oven dry method — Part 1: Total moisture — Reference method (ISO 18134-1:2015)*

ISO 7-1:1994, *Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation*

ISO 7-2:2000, *Pipe threads where pressure-tight joints are made on the threads — Part 2: Verification by means of limit gauges*

ISO 331:1983,<sup>1</sup> *Coal — Determination of moisture in the analysis sample — Direct gravimetric method*

ISO 334:2013, *Solid mineral fuels — Determination of total sulfur — Eschka method*

ISO 501:2012, *Hard coal — Determination of the crucible swelling number*

ISO 562:2010, *Hard coal and coke — Determination of volatile matter*

ISO 609:1996, *Solid mineral fuels — Determination of carbon and hydrogen — High temperature combustion method*

ISO 687:2010, *Solid mineral fuels — Coke — Determination of moisture in the general analysis test sample*

ISO 1171:2010, *Solid mineral fuels — Determination of ash*

ISO 1928:2009, *Solid mineral fuels — Determination of gross calorific value by the bomb calorimetric method and calculation of net calorific value*

ISO 10849:1996, *Stationary source emissions — Determination of the mass concentration of nitrogen oxides — Performance characteristics of automated measuring systems*

ISO 19579:2006, *Solid mineral fuels — Determination of sulfur by IR spectrometry*

### **3 Terms and definitions**

For the purposes of this document, the following terms and definitions apply.

**3.1 accumulator**  
part of the appliance designed for accumulation of the heat released by the Kachelofen/Putzofen heat generator and which releases this heat slowly

**3.2 accumulation heat output**  
quantity of useful heat released by an appliance with accumulator (i.e. the heat output from both the appliance and the accumulator) when burning the test fuel batch stated by the manufacturer and achieved under defined test conditions in accordance with this European Standard (see A.4.10)

**3.3 accumulator load**  
quantity of heat which the fuel provides to the appliance for accumulation

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1) ISO 331:1983 is withdrawn.