

Pipework - Corrugated metal hose assemblies for
combustible gas - Performance requirements, testing
and marking

EESTI STANDARDI EESSÕNA

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English Version

Pipework - Corrugated metal hose assemblies for combustible
gas - Performance requirements, testing and marking

Tuyauterie - Tuyaux flexibles métalliques onduleux pour les
gaz combustibles - Exigences de performances, essais et
marquage

Rohrleitungen - Gewellte Metallschlauchleitungen für
brennbare Gase - Leistungsanforderungen, Prüfung und
Kennzeichnung

This European Standard was approved by CEN on 5 March 2015.

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Foreword

This document (EN 16617:2015) has been prepared by Technical Committee CEN/TC 342 "Metal hoses, hose assemblies, bellows and expansion joints", the secretariat of which is held by SNV.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2015, and conflicting national standards shall be withdrawn at the latest by October 2015.

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1 Scope

This European Standard specifies general requirements for material, design, manufacture, testing, marking and documentation of corrugated metal hose assemblies for gas of diameter up to DN 300 for gases of the 2nd and 3rd families according to EN 437.

This European Standard applies to:

Corrugated metal hose assemblies for gas for the supply of combustible gas and having a maximum operating pressure (MOP) less than or equal to 16 bar.

This European Standard does not apply to:

- corrugated metal hose assemblies for gas for engines including turbines and internal combustion engines as stated by Pressure Equipment Directive 97/23/EC;
- corrugated metal hose assemblies for the connection of domestic appliances using gaseous fuels according to EN 14800;
- corrugated metal hose assemblies for gas buried in earth;
- corrugated metal hose assemblies with non-permanent detachable end fittings;
- stainless steel pliable corrugated tubing kits in buildings for gas with an operating pressure up to 0,5 bar (EN 15266).

Users of this European Standard should take into account national standards and existing code of practice in the country of destination.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 437, *Test gases — Test pressures — Appliance categories*

EN 549, *Rubber materials for seals and diaphragms for gas appliances and gas equipment*

EN 682, *Elastomeric Seals — Materials requirements for seals used in pipes and fittings carrying gas and hydrocarbon fluids*

EN 1562, *Founding — Malleable cast irons*

EN 1775:2007, *Gas supply — Gas pipework for buildings — Maximum operating pressure less than or equal to 5 bar - Functional recommendations*

EN 1779, *Non-destructive testing — Leak testing — Criteria for method and technique selection*

EN 10028-7, *Flat products made of steels for pressure purposes — Part 7: Stainless steels*

EN 10088-3, *Stainless steels — Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes*

EN 10242, *Threaded pipe fitting in malleable cast iron*

EN 12163, *Copper and copper alloys — Rod for general purposes*

EN 12166, *Copper and copper alloys — Wire for general purposes*

EN 12168, *Copper and copper alloys — Hollow rod for free machining purposes*

EN 14800, *Corrugated safety metal hose assemblies for the connection of domestic appliances using gaseous fuels*

EN ISO 6708:1995, *Pipework components — Definition and selection of DN (nominal size) (ISO 6708:1995)*

EN ISO 7369:2004, *Pipework — Metal hoses and hose assemblies — Vocabulary (ISO 7369:2004)*

EN ISO 10380:2012, *Pipework — Corrugated metal hoses and hose assemblies (ISO 10380:2012)*

3 Terms and definitions

For the purpose of this document, the following terms and definitions apply:

3.1
corrugated metal hose
pressure-tight hose made from tube or from welded strip with corrugations, helicoidal or annular to the axis of the hose, made by deforming the metal

[SOURCE: EN ISO 7369:2004, 3.1.2]

3.2
braid
tubular woven stocking of metal wires used to provide pressure strength and/or external protection

[SOURCE: EN ISO 7369:2004, 4.1.9]

3.3
end fittings
non-detachable part which is permanently attached to the end of the corrugated metal hose and if relevant to the braid and which ensures a workable connection to the pipe system, so as to ensure that it cannot be detached without destruction or alteration of the corrugated metal gas hose assembly

3.4
corrugated metal gas hose assembly
element of flexible pipe-work consisting of a corrugated metal hose, with braid if required, its end fittings with appropriate gaskets if any and, if required, an external protection

3.5
external protection
outer cover used to protect the corrugated metal hose assembly against environmental and other outside influences

3.6
nominal length
length, including end fittings of the straightened-out hose assembly, unless otherwise specified

[SOURCE: EN ISO 7369:2004, 4.2.1]